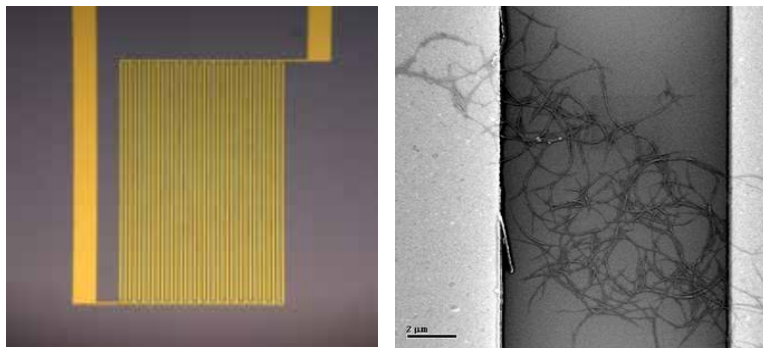
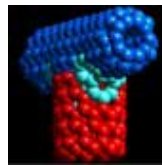


- Easy production by simple microfabrication, compared to FETs
- 2 Terminal I-V measurement
- Low energy barrier - Room temperature sensing
- Low power consumption: 50-100 μ W/sensor

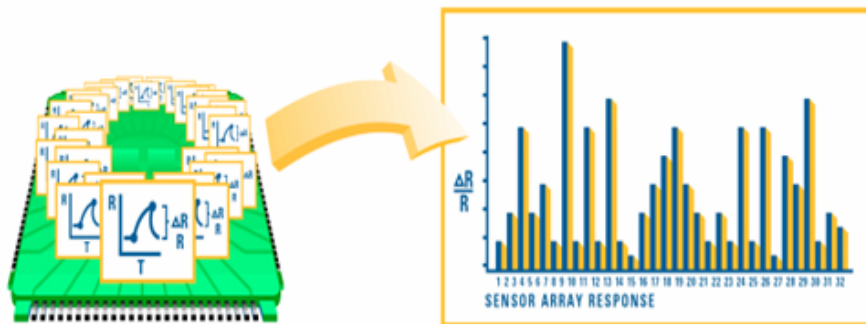
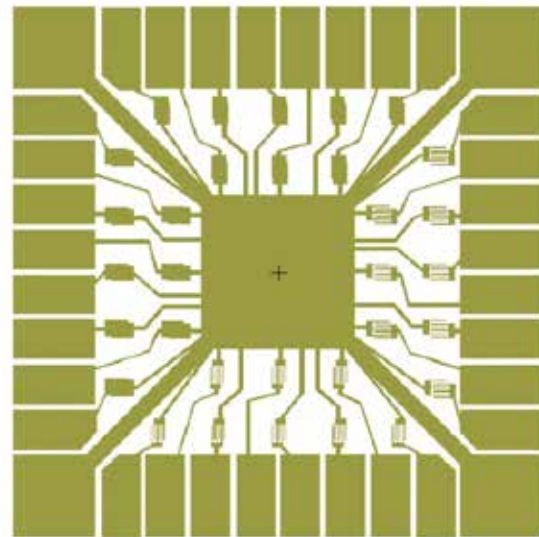


Processing Steps

1. Interdigitated microscale electrode device fabrication
2. Disperse purified nanotubes in DMF (dimethyl formamide) or other solvent
3. Solution casting of CNTs across the electrodes



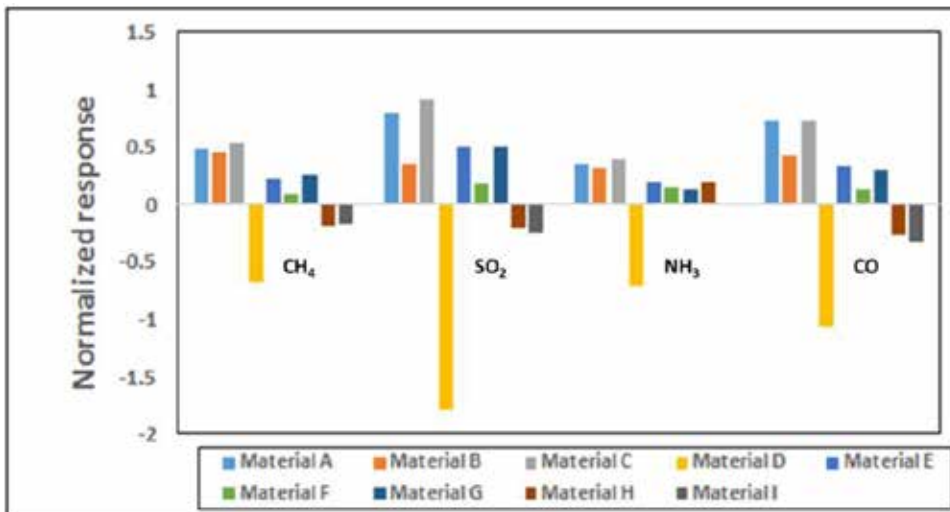
- Use a sensor array
- Variations among sensors - critical
 - physical differences (minor help)
 - coating, functionalization
 - doping
 - oxide nanowires, nanoparticles
 - graphene, its variations



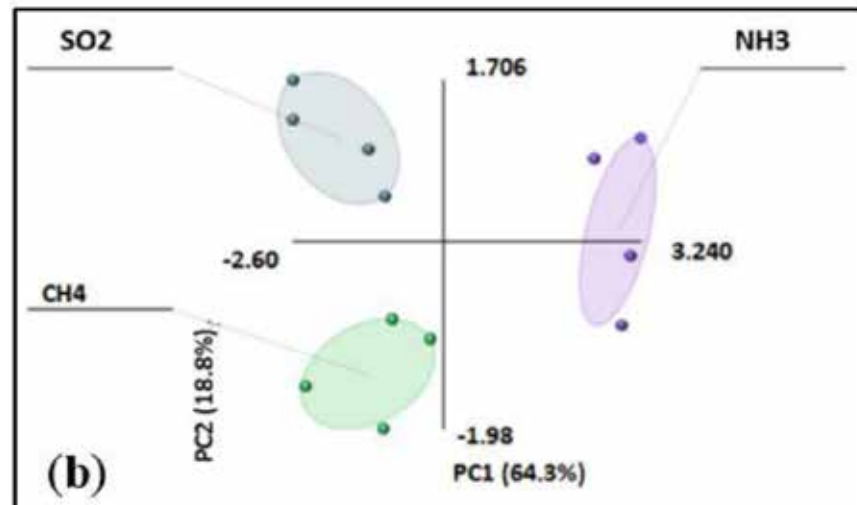
Using pattern matching algorithms, the data is converted into a unique response pattern

Operation:

1. The relative change of current or resistance is correlated to the concentration of analyte.
2. Array device “learns” the response pattern in the *training* mode.
3. Unknowns are then classified in the *identification* mode.

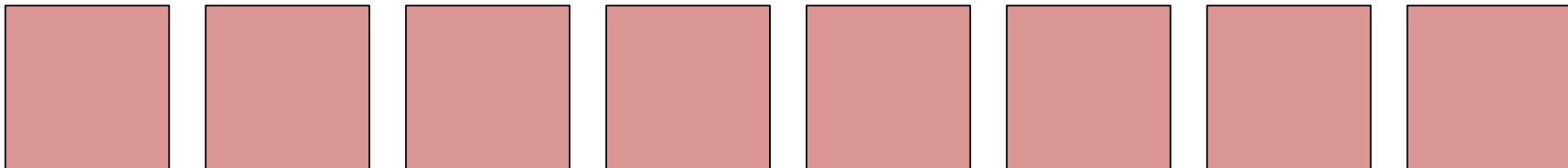


Normalized response in bar chart form for 25 ppm concentration of target gases CH₄, SO₂, NH₃, and CO.

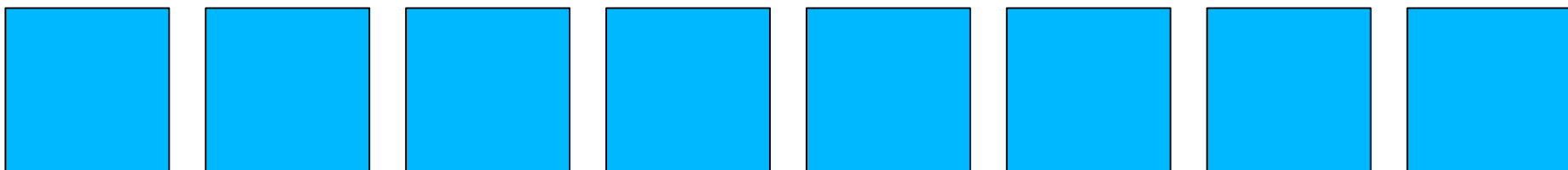


Principal component analysis of sensor array response to CH₄, SO₂, and NH₃.

Carboxylic SWCNTs



Sulfonated SWCNTs



Hydroxyl-functionalized SWCNTs



Polyaniline

