

NSF National ATE Center for Nanotechnology Applications and Career Knowledge (NACK)



Osama O. Awadelkarim, Associate Director
Center for Nanotechnology Education and Utilization &
Nanotechnology Applications and Career Knowledge Center
The Pennsylvania State University

NACK's Mission

1. *Build partnerships in nanotechnology education among Research Universities, 2-year Community and Technical Colleges, and 4-year Colleges/Universities through:*
 - *Resource sharing (courses, programs, laboratory facilities, staff)*
 - *Creating education pathways through these institutions for student development*
2. *Develop the means to enable a broad nanotechnology education in synthesis, fabrication, characterization, and applications at 2-year Community and Technical Colleges in **every region of the US***
3. *Educate students for careers in a spectrum of industries by advocating a knowledge base which can be used in many types of applications and companies*
4. *Insure that this broad nanotechnology education is one which students can build upon throughout their professional careers*



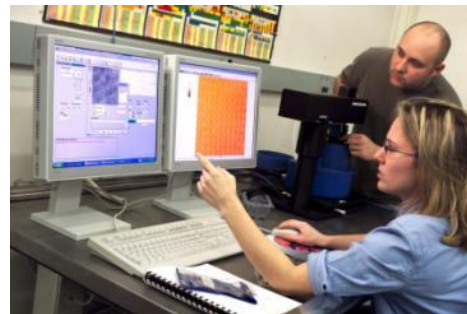
Suite of Six Nanotechnology Courses

- E SC 211* *Material, Safety and Equipment Overview for Nanotechnology*
- E SC 212* *Basic Nanotechnology Processes*
- E SC 213* *Materials in Nanotechnology*
- E SC 214* *Patterning for Nanotechnology*
- E SC 215* *Materials Modification for Nanotechnology Applications*
- E SC 216* *Characterization, Testing of Nanotechnology Structures and Materials*

Teaching Cleanroom: Hands-On Experience



Remote Access & Control of Nano Equipment



From our lab...

...to any classroom



Faculty Development: Educator Workshops

Statistics

Attendees to Date

- 939 Educators
- 30 States, DC, and Puerto Rico



Live Monthly Webinars

Upcoming Webinars

- ✚ Introduction to Nanofabrication: Top Down and Bottom Up
February 25, 2011
- ✚ Nanotech Works - Alumni Success Stories
March 25, 2011
- ✚ Nanotechnology in Medicine
April 29, 2011
- ✚ Recruiting Under-Represented Minorities
May 26, 2011

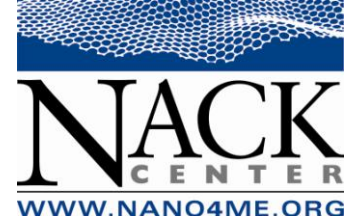
Portal to NACK Resources



Nanotech Academies, High School Curriculum Enhancement, and downloadable Modules

Nano4Me.org





National Industry Advisory Board

- Alcatel-Lucent; Boeing; Corning; Cyoptics; Dupont; General Electric; Imerys; Johnson & Johnson; Lockheed Martin; 3M; National Coalition for Advanced Technology Centers; Northrup Grumman; Plextronics; PPG; Semiconductor Research Corporation; Strategic Polymers; Stryker; and Tyco Electronics*

Some Job Titles Held by Nanotechnology 2-Year Degree Graduates

<i>Biological Laboratory Tech.</i>	<i>Laboratory Tech.</i>	<i>Production Scientist</i>
<i>Biofuels Tech.</i>	<i>Lithography Tech.</i>	<i>Quality Control Tech.</i>
<i>Chemical Laboratory Tech.</i>	<i>Materials Science Lab Tech.</i>	<i>Research Assistant</i>
<i>Cleanroom Tech.</i>	<i>Medical Devices Tech.</i>	<i>SEM Operator</i>
<i>Deposition Tech.</i>	<i>Microfabrication Tech.</i>	<i>SPM Operator</i>
<i>Device Tech.</i>	<i>Nanobiotech Researcher</i>	<i>Scientist Specialist</i>
<i>Equipment Maintenance Tech.</i>	<i>Nanoelectronics Expert</i>	<i>Solid State Tech.</i>
<i>Engineering Tech.</i>	<i>Nanofabrication Tech.</i>	<i>Test Tech.</i>
<i>Etch Tech.</i>	<i>Nanotechnologist</i>	<i>Thin Films Tech.</i>
<i>Failure Analysis Tech.</i>	<i>Process Tech.</i>	<i>Vacuum Tech.</i>

The Perfect Storm

3 Events that have effected RSL Initiatives

- 1) The Great Recession Sept. 2008- Present
Two recessions during a 10 year period 2000-2010.
Investment in Nanotechnology Community during and after the Dot.com bust.
- 2) Venture Capital Investment in the Nanotechnology Community
- 3) Lack of Liquidity Exits
IPOs and M&A activity from 2000-2012

Early Stage VC Investment

- ***Early Stage*** VC Investment and the 10-year annual return (from October 1, 2001 to September 30, 2011) is 0.9% vs 3.3% for the NASDAQ and 2.8% for the S&P 500. The risk/return world turned upside down!



NNCO

NNI Workshop RSL 2012

May 1-3, 2012



Vincent Caprio, Executive Director

www.Nanobca.org

www.Nanoevent.org

www.VincentCaprio.org

Historical Comparison

- For historical comparison, the 25-year early stage VC return is 21% vs 8% for the NASDAQ and 9% for the S&P 500, which is a more reasonable risk/return profile.

Venture Capital Investments

- Venture Capital commitments hit a peak of \$105 billion in 2000 with the number of VC funds at 649. Last year, VC commitments were \$18.2 billion with the number of funds at 169.

2011 Nanotechnology Exits

(Harris and Harris)

- 1. Solazyme (IPO) <http://solazyme.com/>
- 2. NeoPhotonics (IPO) <http://www.neophotonics.com/>
- 3. BioVex (acquired by Amgen) <http://www.biovex.com/>
- 4. Innovalight (acquired by DuPont)
http://www2.dupont.com/Photovoltaics/en_US/products_services/silicon_inks/silicon_inks.html
- 5. Crystal IS (acquired but not publicly disclosed)
<http://www.crystal-is.com/>

The Future of Exits

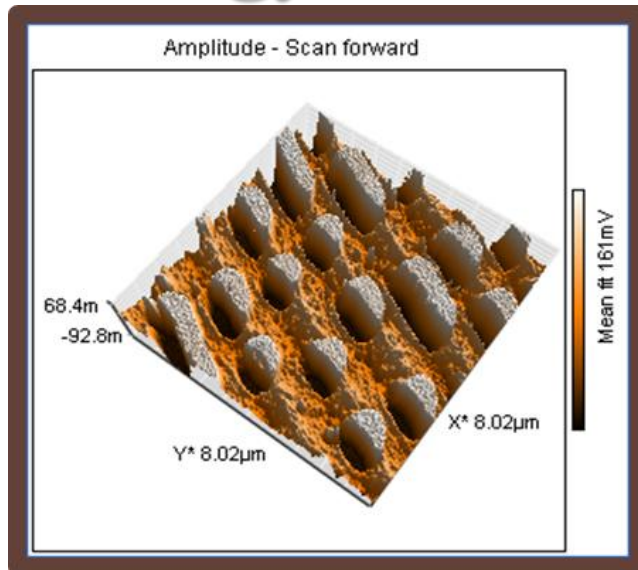
2012 and Beyond

Will we have 25 liquidity exits in the next 5 years?

An economic force multiplier

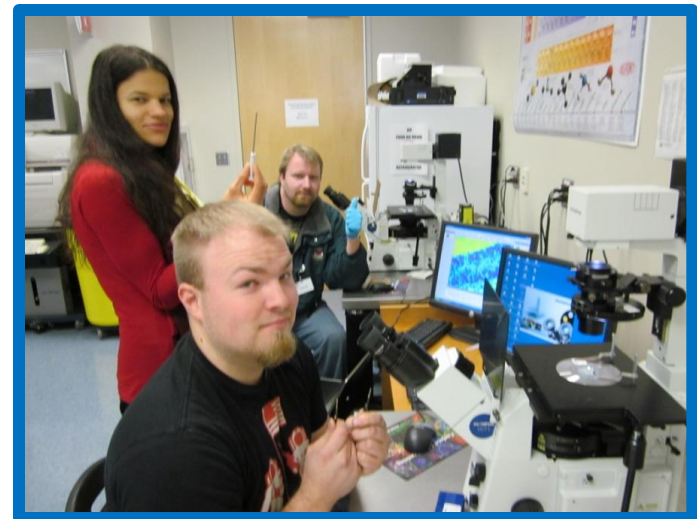
NanoElectronics

- ❑ Textiles
- ❑ Vehicles
- ❑ Energy



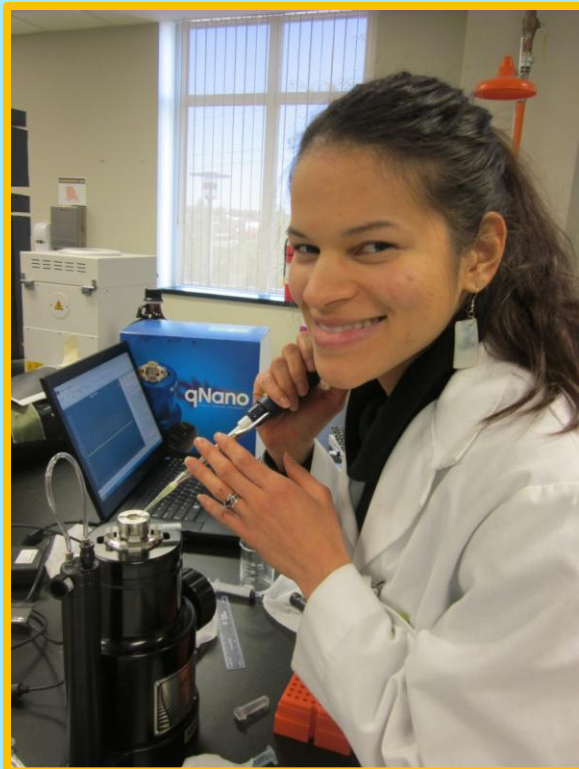
NanoBiotechnology

- ❑ Drug Delivery
- ❑ Pharmaceuticals
- ❑ Regenerative Medicine



Zero-d, one-d, and two-d

Nanoparticle Counting <50nm

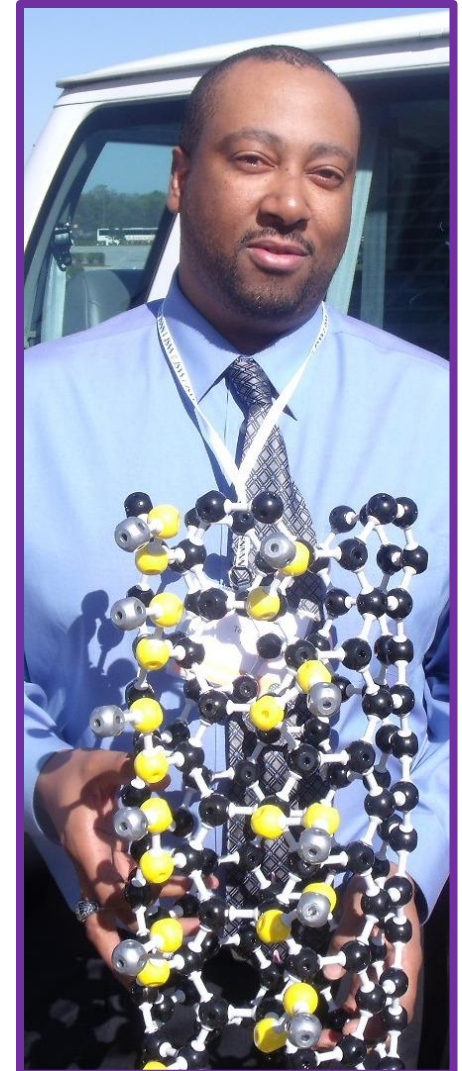


Nanotube Fabrication and Mixing



Thin-Film Spin-Coating

Kevin J. Conley 2012

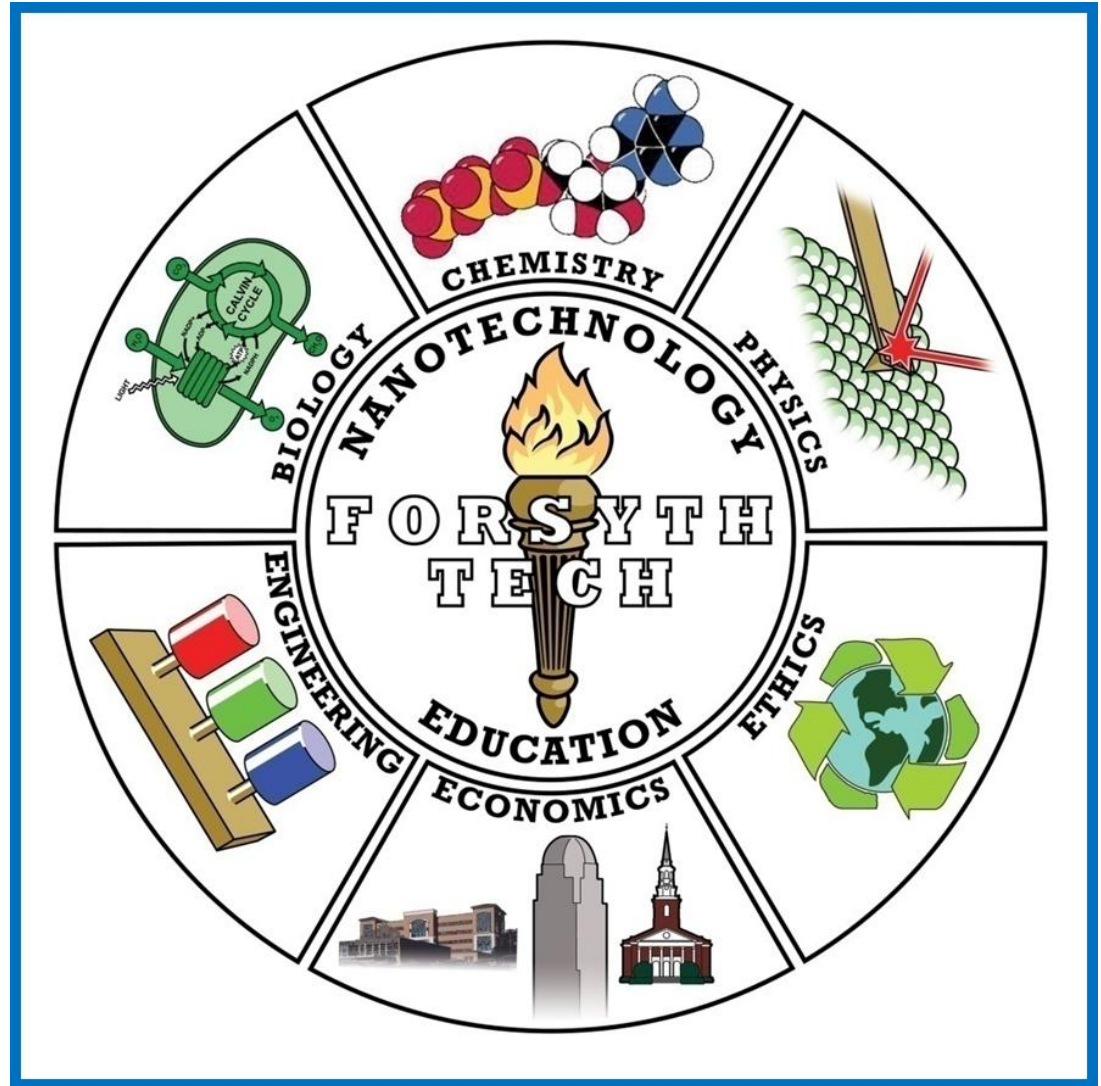


Barriers to development

1. International Competition

2. EHS

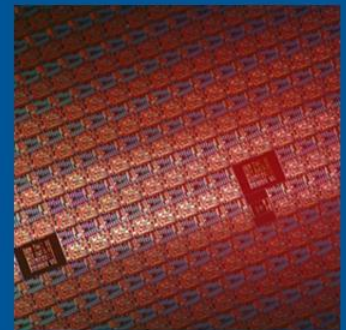
3. American Corporate & Workforce Integration



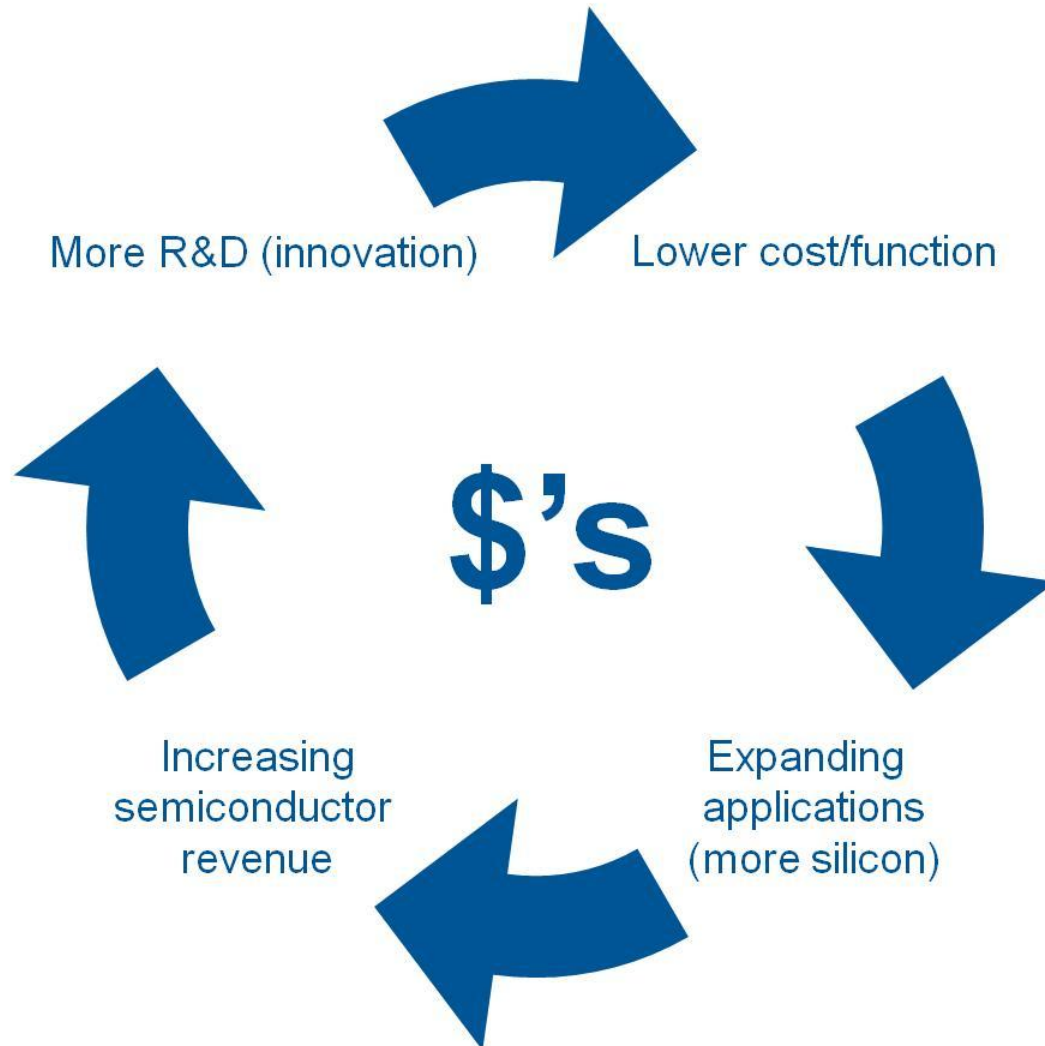


Accelerating the next technology revolution

SEMATECH Overview



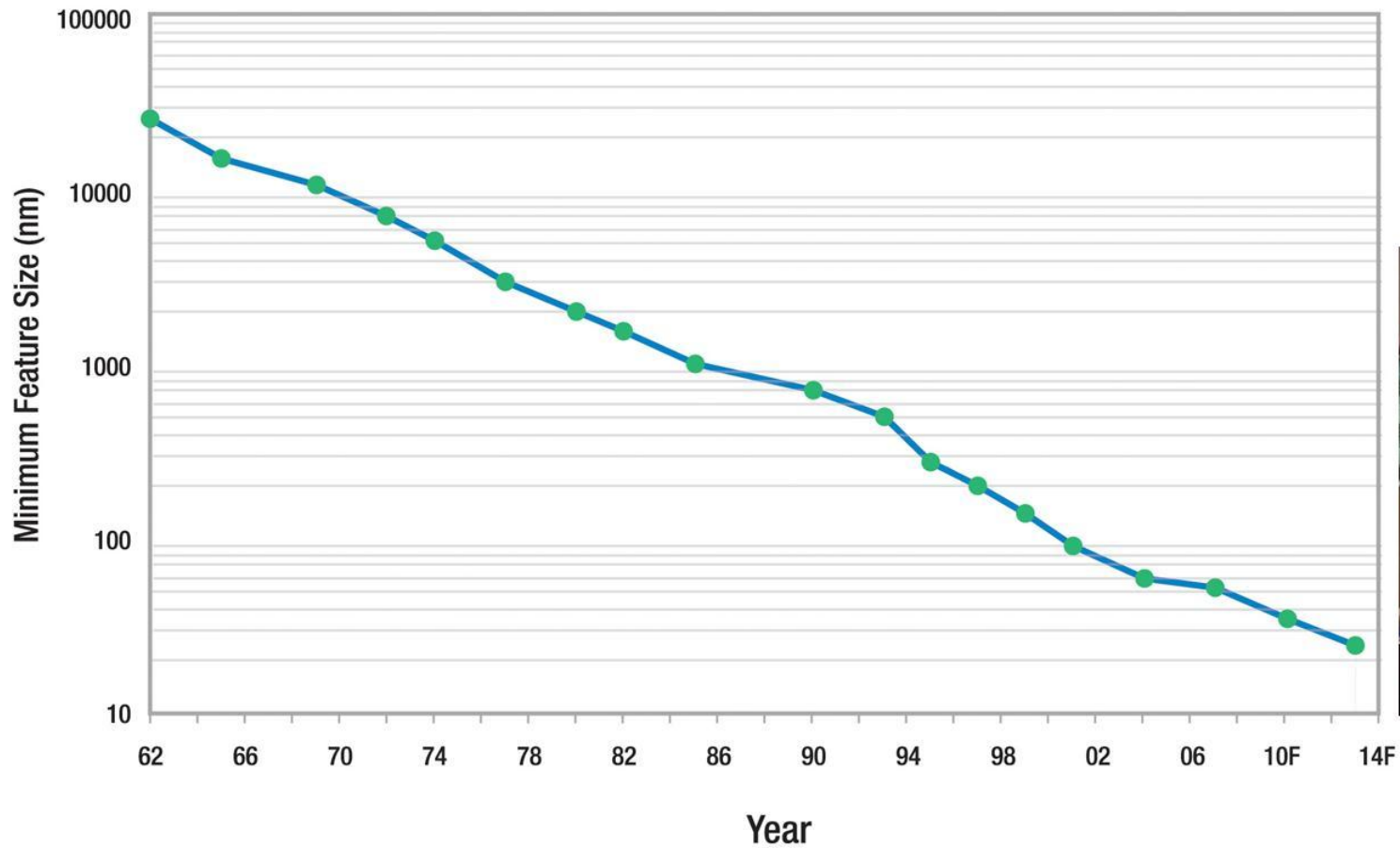
Semiconductor industry – virtuous cycle



Moore's Law



Minimum Device Feature Size Trends



Gordon E. Moore, Co-founder, Intel Corporation.
Copyright © 2005, Intel Corporation.

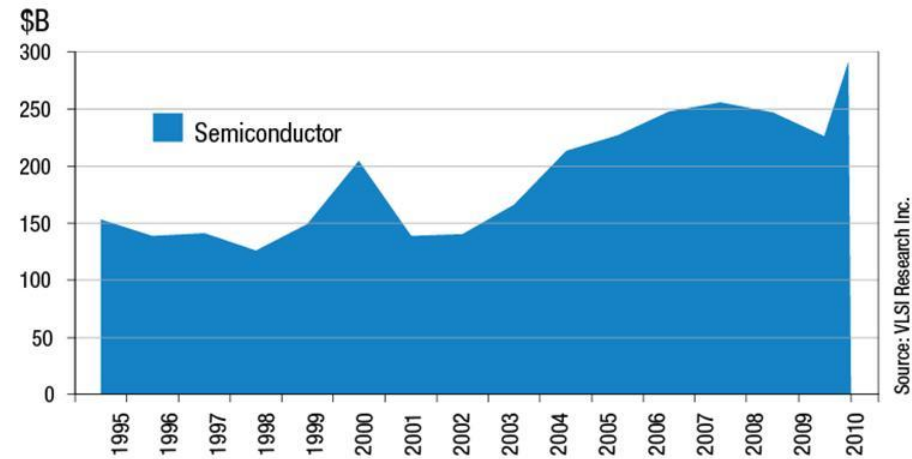
Key industry trends



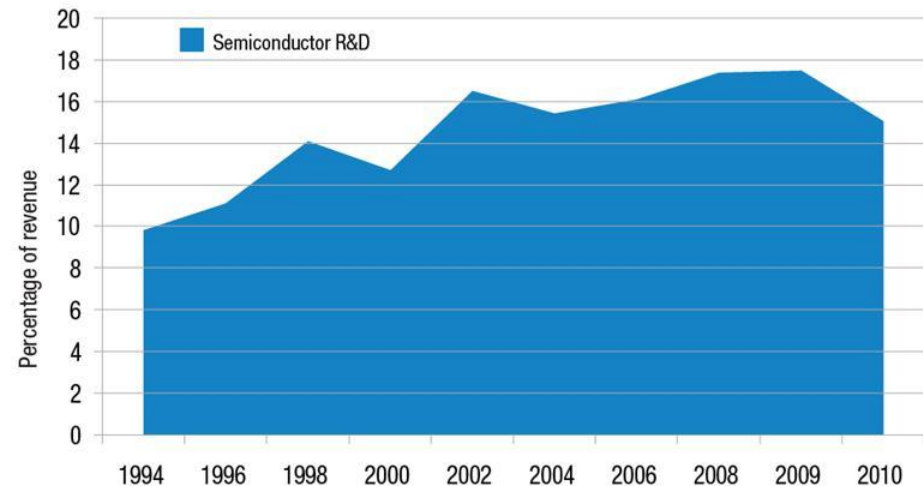
Trends

- Semiconductor revenue growth rate declines
- Roadmap costs and challenges increase

Semiconductor revenue



Semiconductor R&D as a % of revenue



Growth markets

Smart Phones



**37%
CAGR**

Cloud Computing Growth



**26%
CAGR**

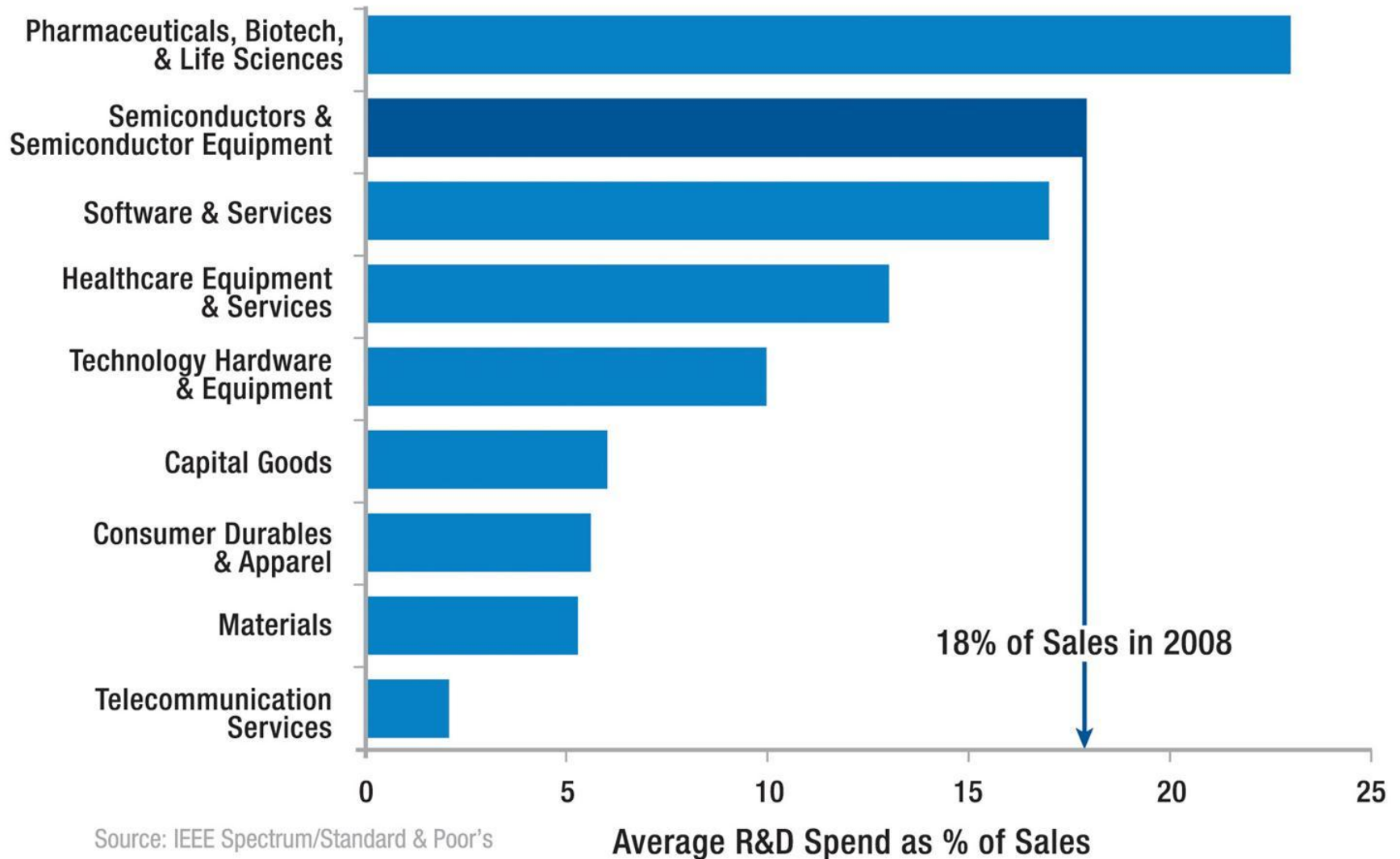
Source: IDC, September 2008

Mobile Computing



**19%
CAGR**

Semiconductor industry one of top R&D spenders



Source: IEEE Spectrum/Standard & Poor's

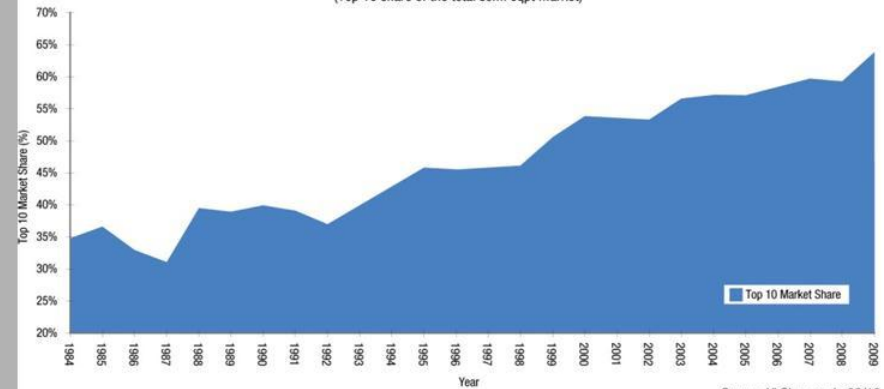
Key industry trends



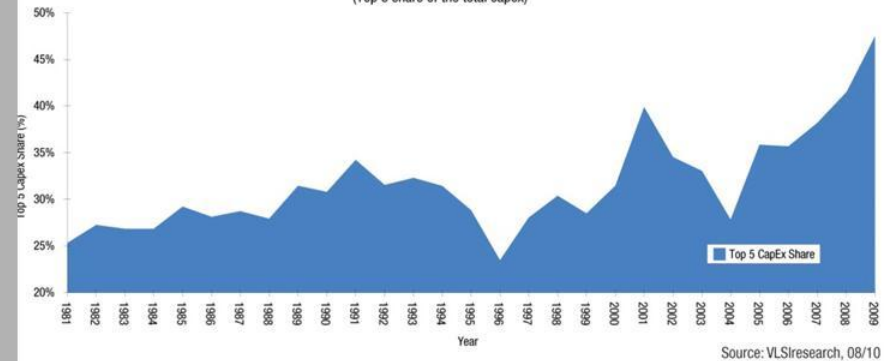
Trends

- Semiconductor revenue growth rate declines
- Roadmap costs and challenges increase
- **Consolidation of suppliers and semiconductor manufacturers continues**

Top 10 Semi Eqpt. Supplier Market Share
(Top 10 share of the total semi eqpt market)



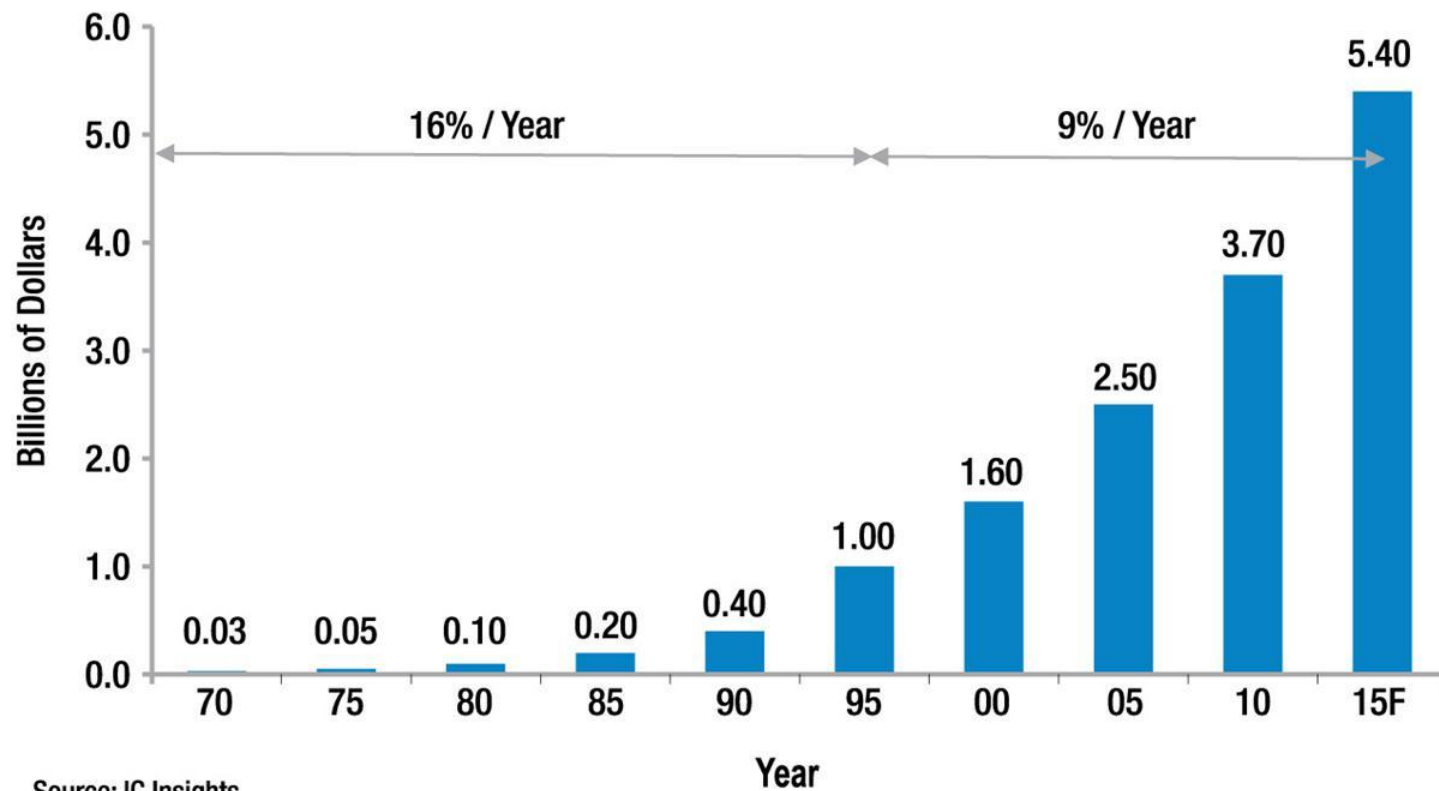
Top 5 Semi Manufacturer CapEx Share
(Top 5 share of the total capex)



“There has been strong consolidation in semiconductor manufacturing; both in equipment supply as well as capacity. ...only a very few chip makers are capable of being at the leading edge.”

- VLSI Research

Semiconductor fab cost trend



Source: IC Insights

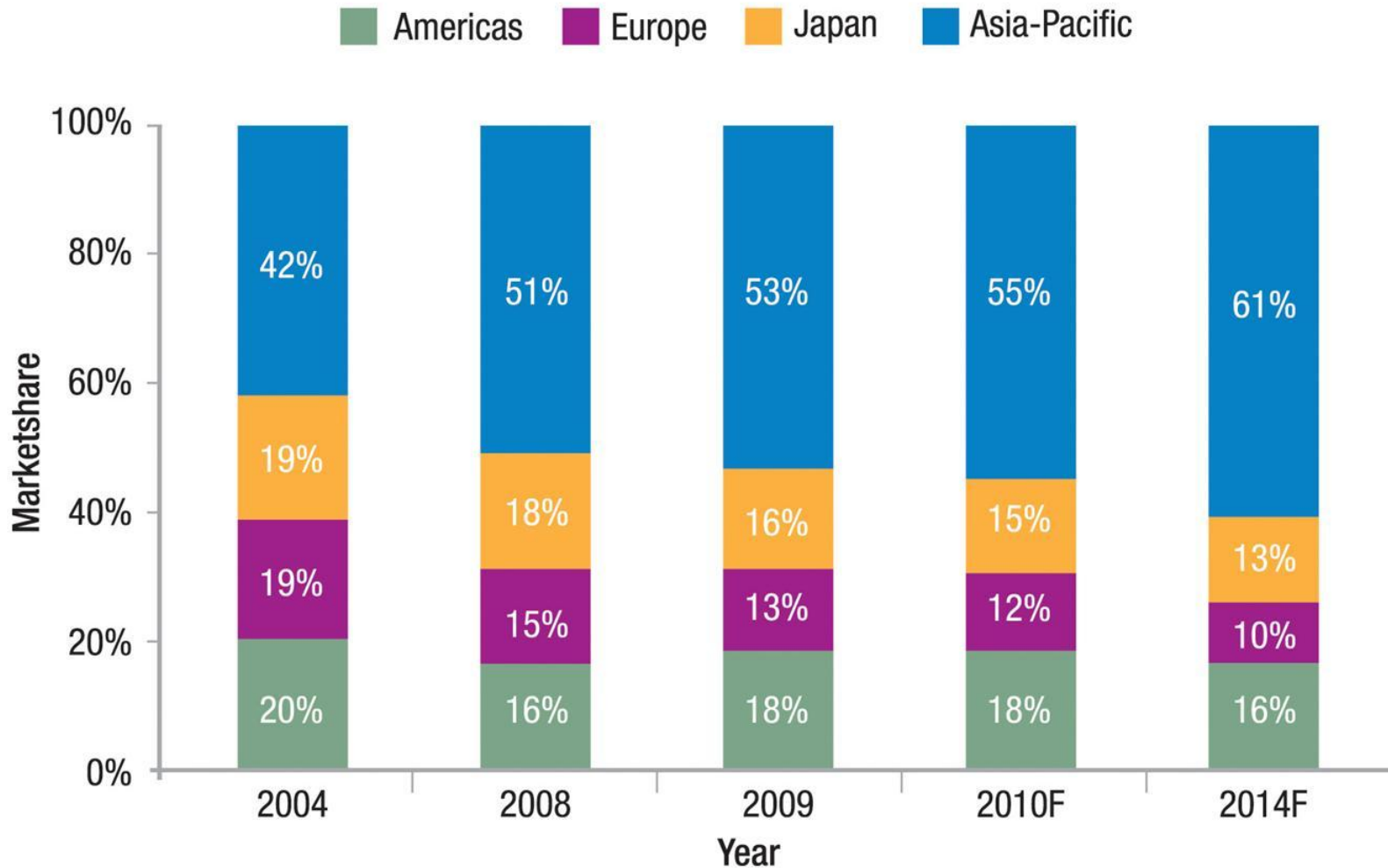
2010 semiconductor sales leaders



Rank 2010	Device	Company	Country of origin	Revenue (million \$ USD)	Market share
1	IDM/logic	Intel Corporation	United States	40	13.2%
2	Memory/IDM/Foundry	Samsung Electronics	South Korea	28	9.3%
3	Memory/IDM	Toshiba Semiconductors	Japan	13	4.3%
4	Analog	Texas Instruments	United States	13	4.3%
5	IDM	Renesas Electronics (1)	Japan	12	3.9%
6	Memory	Hynix	South Korea	11	3.5%
7	IDM	STMicroelectronics	France/Italy	10	3.4%
8	Memory	Micron Technology (2)	United States	9	2.9%
9	Fabless	Qualcomm	United States	7	2.4%
10	Memory	Elpida Memory	Japan	7	2.3%
11	Fabless	Broadcom	United States	7	2.1%
12	Logic	AMD	United States	6	2.1%
13	Logic	Infineon Technologies	Germany	6	2.0%
14	Logic/Analog	Sony	Japan	5	1.8%
15	Logic	Panasonic Corporation	Japan	5	1.7%

Source : iSuppli Corporation

Worldwide IC market by region (2004-2014)

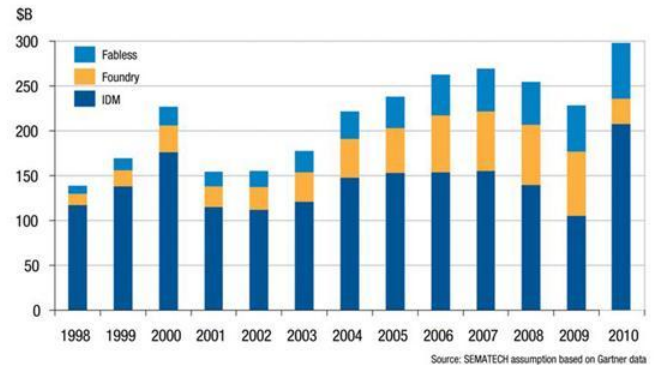


Key industry trends

Trends

- Semiconductor revenue growth rate declines
- Roadmap costs and challenges increase
- Consolidation of suppliers and semiconductor manufacturers continues
- **Evolving business models leading to further industry segmentation and diverging technology differentiation**

Growth of fabless segment



- Consumers are driving mobility/low power and increased use of analog mixed signal, sensors and MEMS



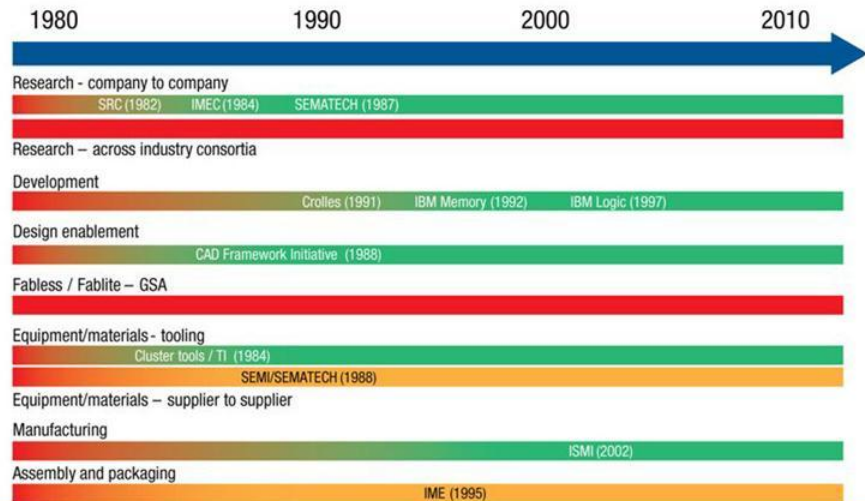
Key industry trends



Trends

- Semiconductor revenue growth rate declines
- Roadmap costs and challenges increase
- Consolidation of suppliers and semiconductor manufacturers continues
- Evolving business models leading to further industry segmentation and diverging technology differentiation
- **Collaborations increasingly become accepted as necessary approach within many segments of the industry**

Collaboration content by industry segment



4 April 2011

1

Key industry trends



Trends

- Semiconductor revenue growth rate declines
- Roadmap costs and challenges increase
- Consolidation of suppliers and semiconductor manufacturers continues
- Evolving business models leading to further industry segmentation and diverging technology differentiation
- Collaborations increasingly become accepted as necessary approach within many segments of the industry

Implications

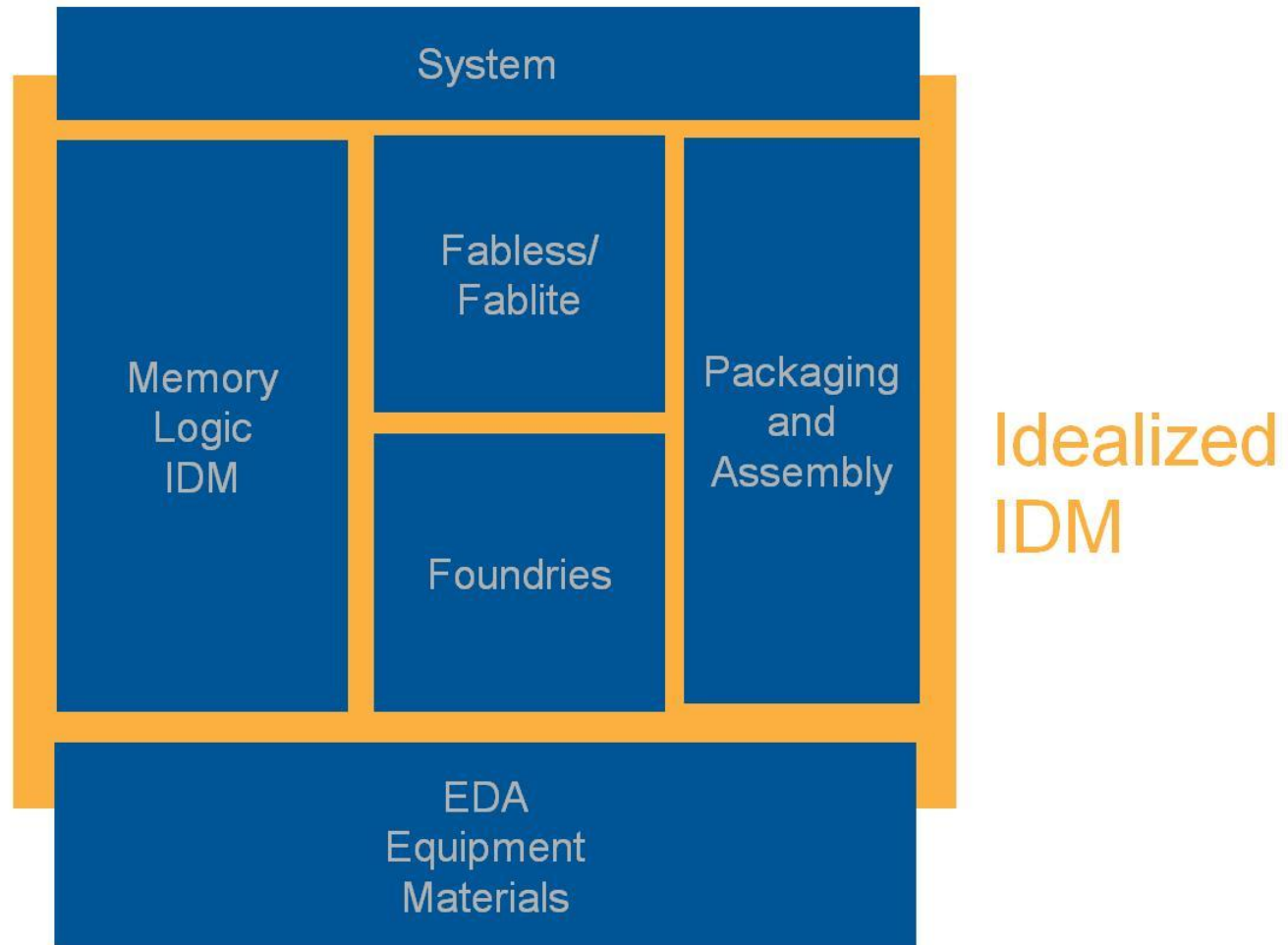
- R&D costs will continue to escalate
- Industry will consolidate further, leaving three to four leading edge technology platforms and increasing specialization of remaining industry participants
- Leadership strategies extend beyond scaling
- Coordination and further innovation of collaborative industry initiatives will need to be addressed

Industry structure: then

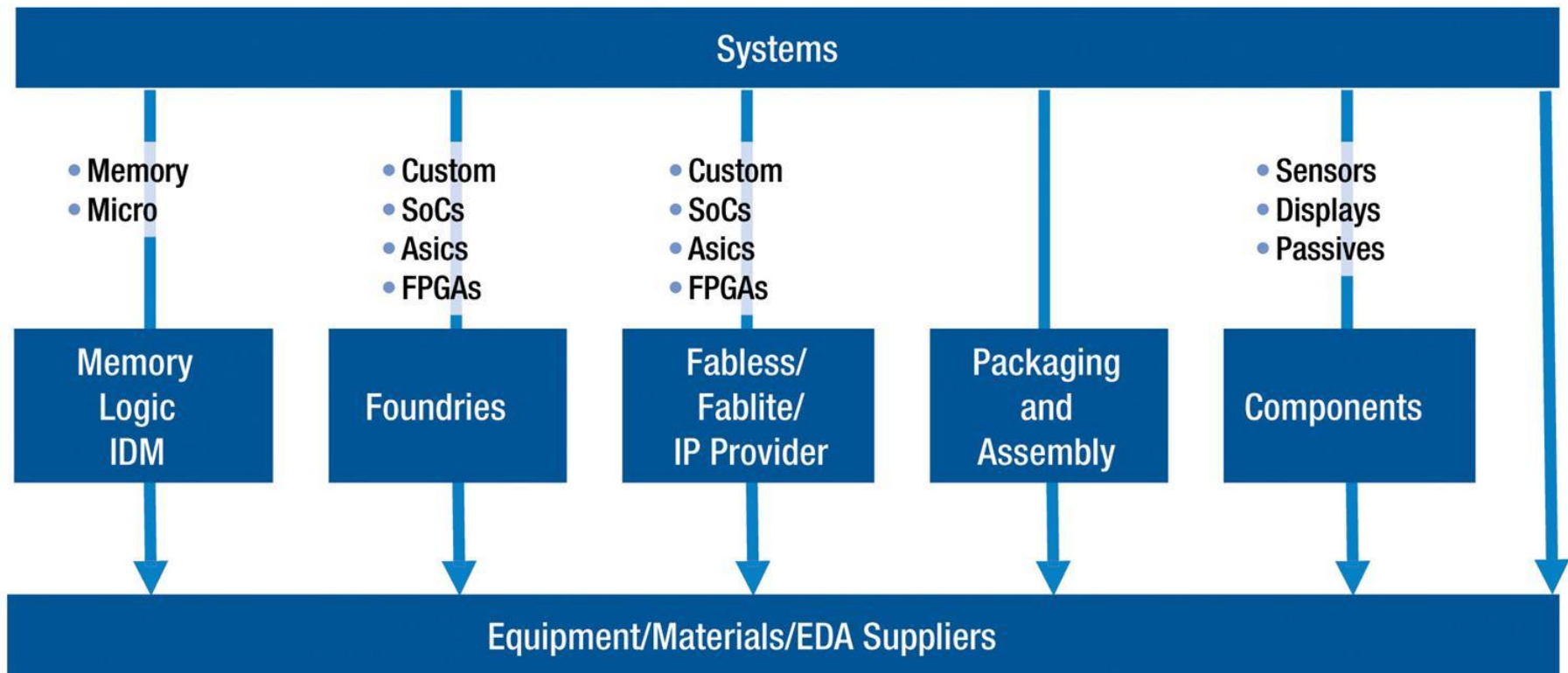


Idealized
IDM

Industry structure: then and now



Today's reality for systems companies



Industry challenges: key stakeholders



	Scaling	AMS, MEMs & Sensors	EUV	3D Interconnect	Factory Productivity	450 mm	ESH
Systems	■	■	■	■			■
Design Enablement	■	■	■	■			■
Fabless/Fablite	■	■	■	■			■
Equip/Materials Manufacturers	■	■	■	■	■	■	■
Integ. Device Manufacturers	■	■	■	■	■	■	■
Mature Fabs		■		■	■		■
Foundries	■	■	■	■	■	■	■
Packaging	■	■		■	■	■	■

■ Technology roadmap participant

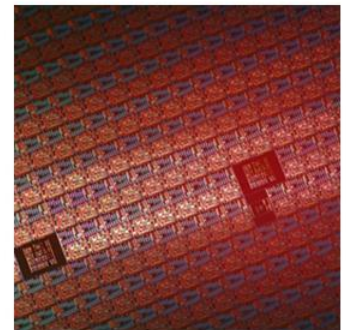
Too many challenges to solve alone



- Success in semiconductors is driven by technology innovation and advances in manufacturing
- Success depends on comprehensive industry-wide collaboration
 - Challenges are global, and cut across industry ecosystem
 - Solutions require significant investment, leveraged funding



Manufacturing and technology challenges and new collaborative strategies



Major manufacturing technology transitions



Lithography

248 nm →	193 nm →	Immersion →	Double Pat →	EUV
IDM led	Consortia initiated and IDM led	IDM & supplier with consortium support	IDM led	Supplier leadership +EUV/EMI consortium across supply chain

Interconnect

Cu →	Low-k →	3D
IDM led	IDM led and collaboration across consortia	Collaborative innovation across entire supply chain

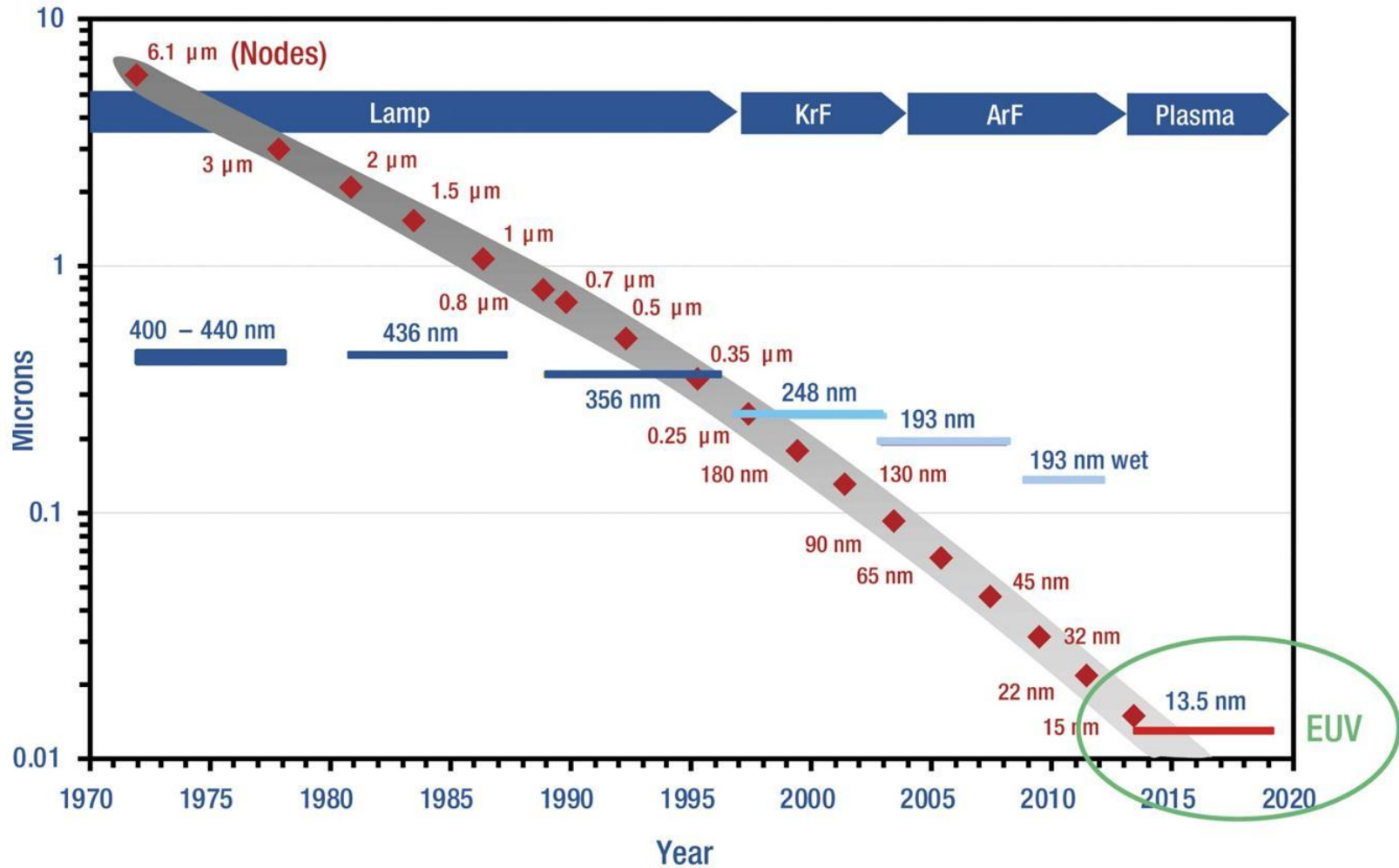
Wafer Size

200mm →	300mm →	450mm
One company	Consortium of chipmakers and collaboration with other consortia	Consortium of chipmakers and enhanced supplier role

Devices

SiON →	Strain →	High-k →	FinFETs or Ge/III-V channels or ETSOI or...
Consortia initiated and IDM led	IDM led	Collaboration across consortia (FEP Research Center) and IDM led	IDM led and collaborative innovation

Lithography scaling



EUV progress: critical enablers



First EUV tools installed in Albany & Belgium



EUV is real
BACUS, EUV Symposium

EUV Mask Consortium (EMI)

2003 | 2004 | 2005 | 2006 | 2007 | 2008 | 2009 | 2010



Defect -free mask



~ 100 500X defect reduction required for HVM

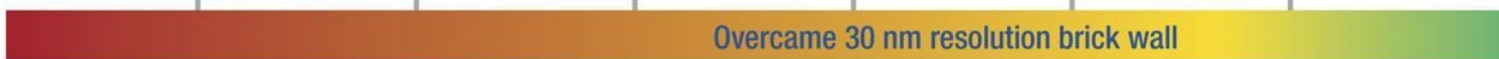
Source power



~ 50 W @ IF

> 100 W @ IF reliable source required

Resist resolution



Overcame 30 nm resolution brick wall

LWR needs 2-3X improvement for MPU (OK for Memory)

Reticle protection



Integrated reticle handling

0 defects

Commercial reticle handling solution available in 2010

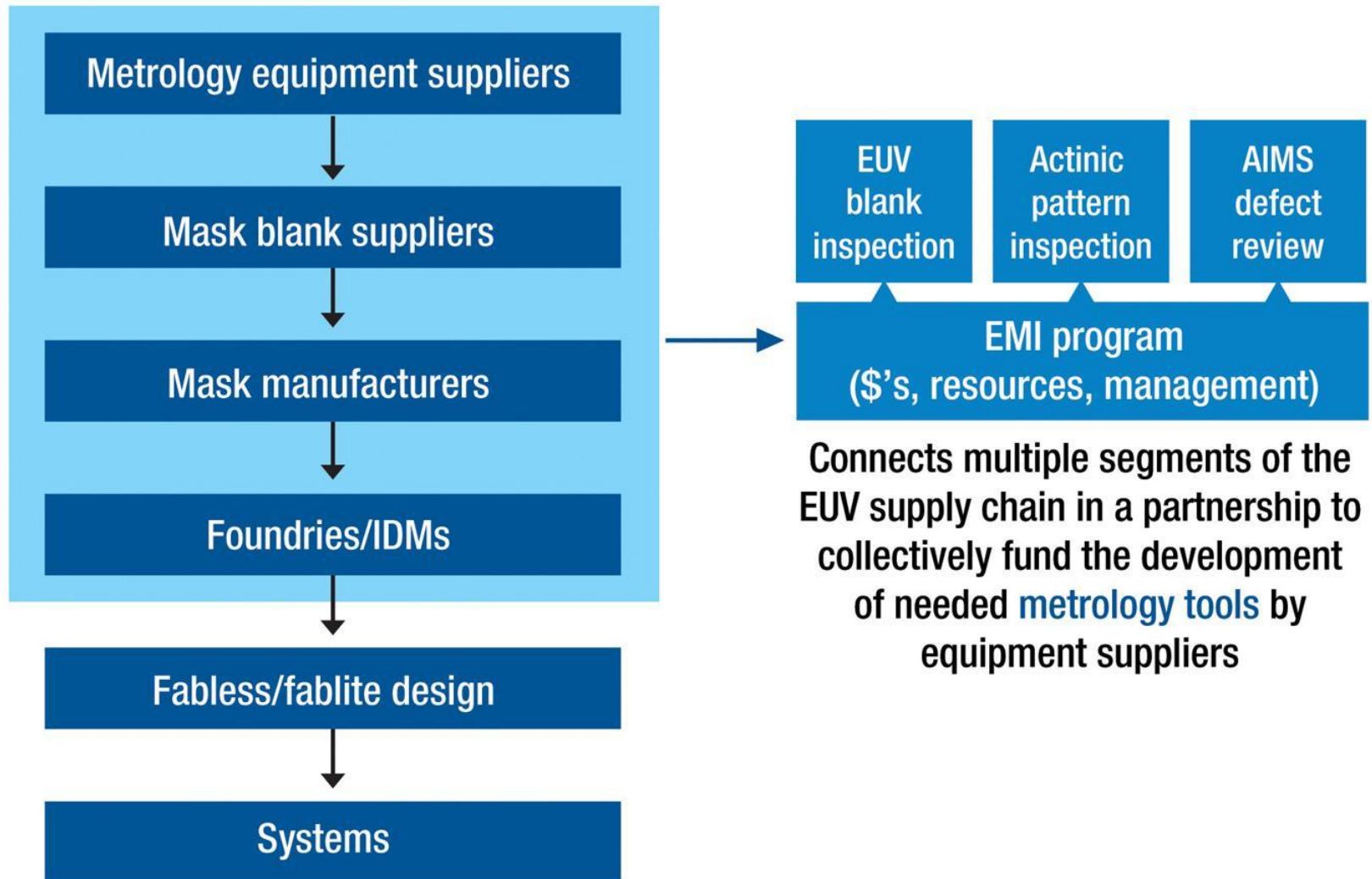
Optics quality



< 10% flare optics

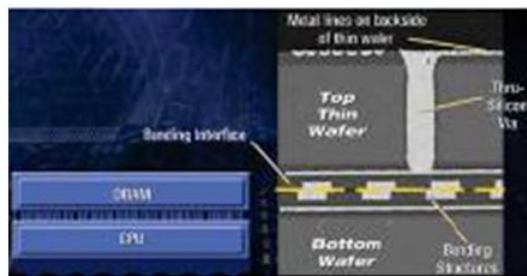
PPT optics being assembled; 3300 optics in development

EUV Mask Infrastructure program



3D interconnect: an industry game-changer

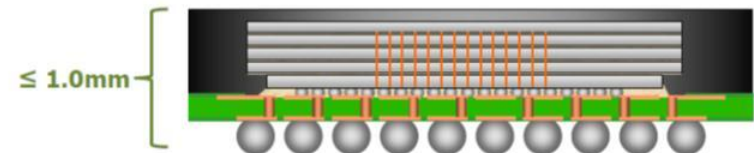
- Non-scaling alternative to improve system performance and cost
- Enables heterogeneous integration for emerging system-on-chip applications
- Diversity of approaches:
 - Via last technology requires wafer – wafer bonding
 - Via mid technology permits die – wafer bonding



Source: Intel



Source: Qualcomm



Kauppi Kupila - SEMICON Taiwan 2010 - Taipei, Taiwan

Source: Nokia

Driver: Performance, power
Technology: F2F Cu-Cu, Via last

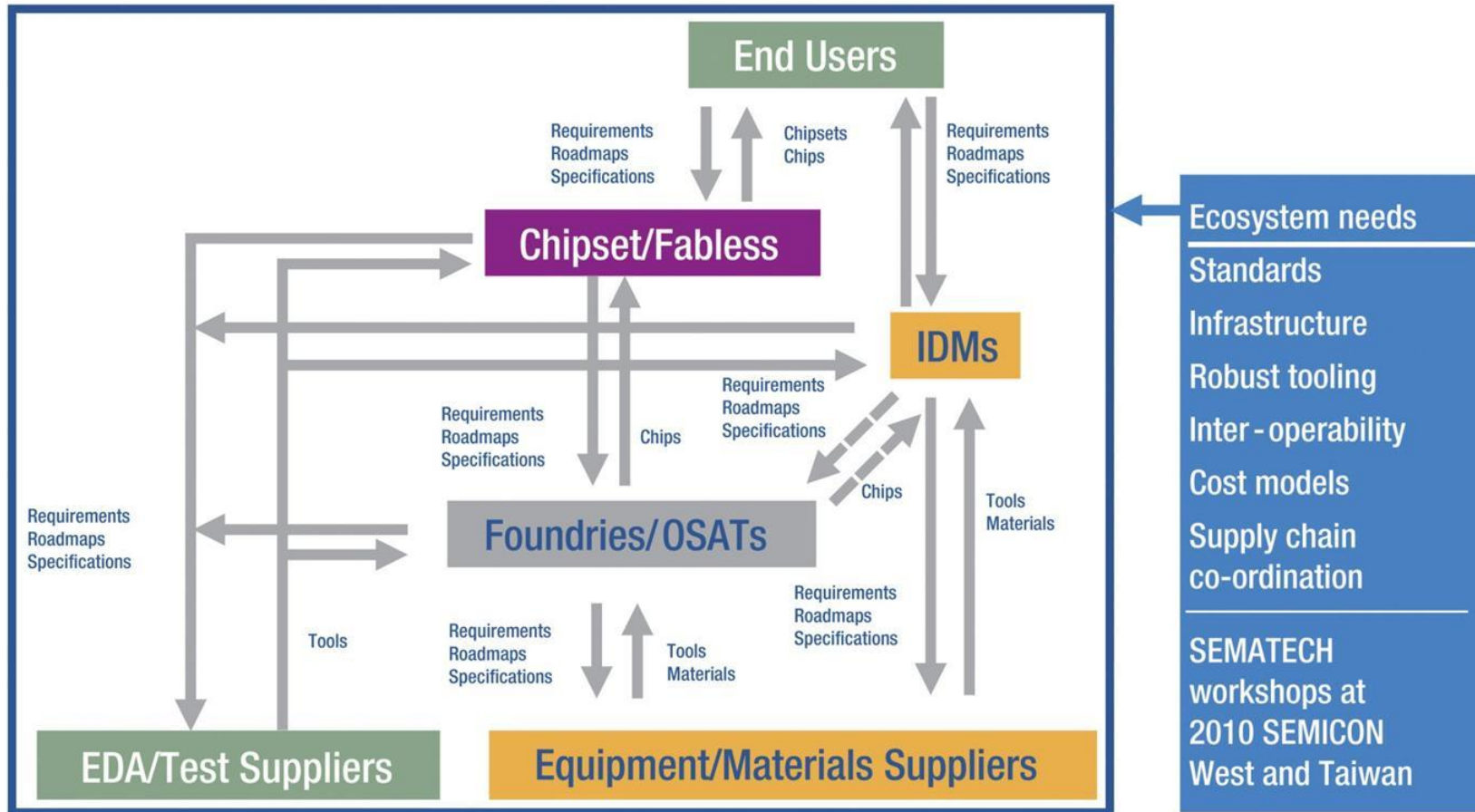
Driver: Power efficient performance, functionality
Technology: Via mid

Major industry challenges in 3D



- Immature tool infrastructure and materials
 - Numerous technology options and process flows
 - Several key tools have low productivity
 - Cost-effective solutions required for high-volume manufacturing
- Gaps in the supply chain
 - Partitioning of new processes within the supply chain
 - Standards to permit chips from multiple suppliers to work together
- Lack of convergence on infrastructure and standards delays industry success
 - Need common materials and equipment path to serve a broad industry base

3D supply chain alignment



3D ecosystem development - 2010



- SEMATECH Workshops on Stress Management For 3D ICs
 - Three sessions in 2010
- SEMI/SEMATECH 3D Interconnect Challenges & Standards Workshop
 - July 13, 2010 (SEMICON West, San Francisco, CA)
- SEMATECH Workshop on 3D Interconnect Metrology
 - July 14, 2010 (SEMICON West, San Francisco, CA)
- SIA (Technical Steering Committee)
 - July 15, 2010 (San Jose, CA) kickoff
 - October 7, 2010 DARPA (Wash. DC) workshop
- 3D Executive Forum
 - September 8, 2010 (Taipei)
- Joint SEMI/SEMATECH IC Technology Forum
 - September 9, 2010 (SEMICON Taiwan, Taipei)

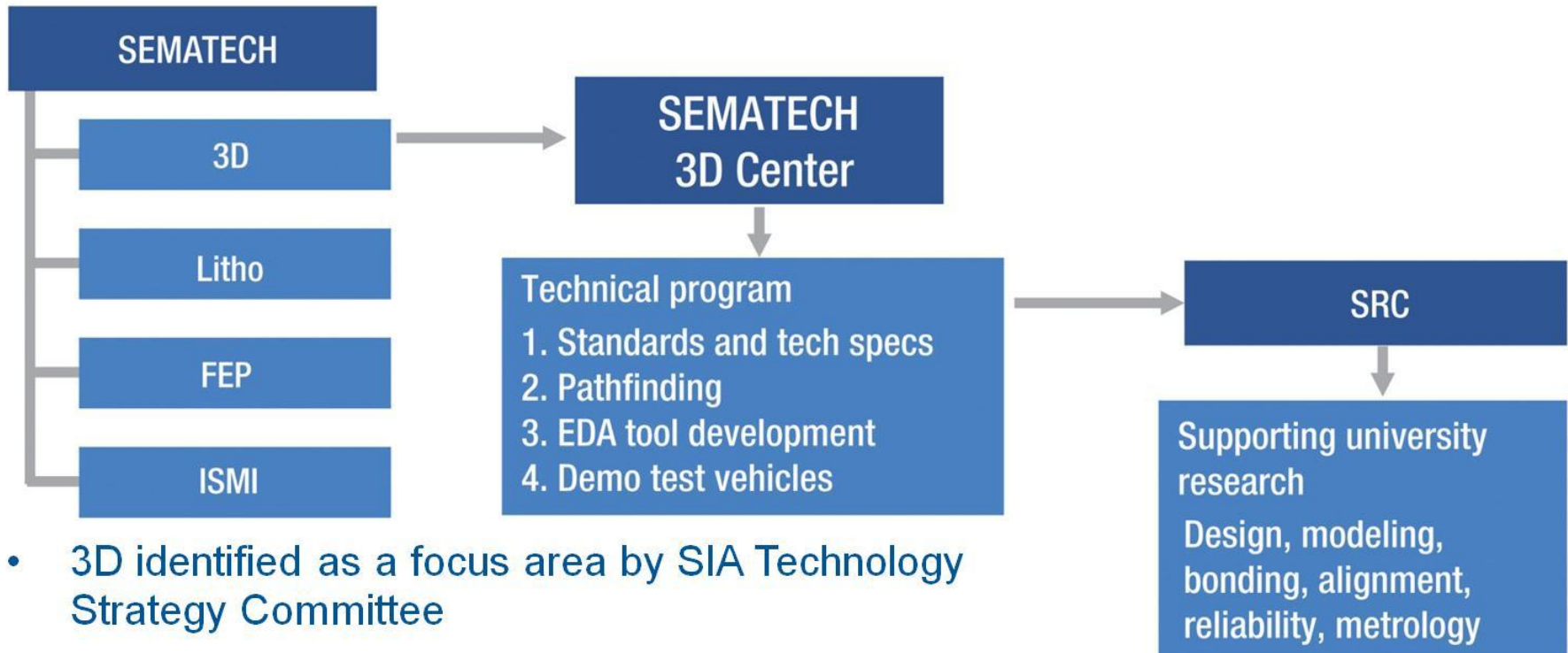
Ecosystem needs

Standards
Infrastructure
Robust tooling
Inter-operability
Cost models
Supply chain
co-ordination



- Heterogeneous stacking of wide IO DRAM on logic is a key application
- 3D is only way to support bandwidths >12.8 GB/s
- 2013 is benchmark year for volume production

3D enablement program: SIA-SEMATECH-SRC



- 3D identified as a focus area by SIA Technology Strategy Committee
- Meet diverse needs of entire industry
 - High performance, mobile, analog, mixed signal, MEMS, fabless, fablite, IDMs
- Initial two-year program, 10-15 companies
- Program announced December 8, 2010

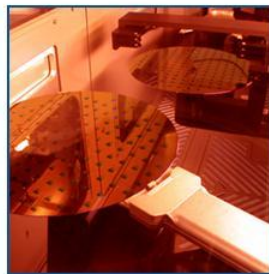
Improving manufacturing productivity through SEMATECH ISMI



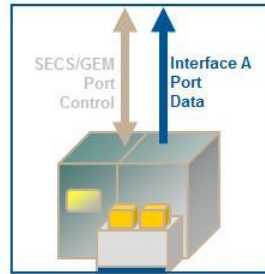
- Addressing the manufacturing needs and requirements of both leading-edge and mature/mainstream fabs, through tailored opportunities for benchmarking and shared learning
- Developing new environment, safety, and health technologies for resource conservation and manufacturing sustainability
- Coordinating with the industry to drive early standards, guidelines, and infrastructure for a cost-effective transition to the next wafer size



Councils and Forums



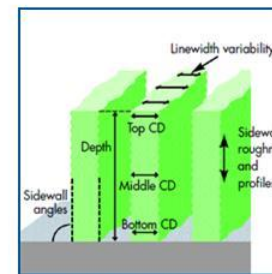
Mature Fabs



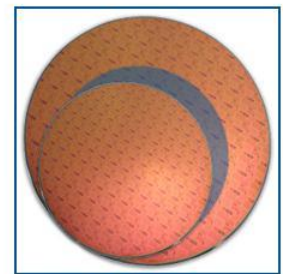
Manufacturing Capabilities



ESH Technology

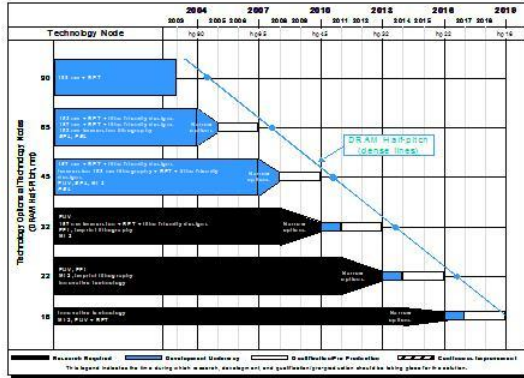


Metrology Technology

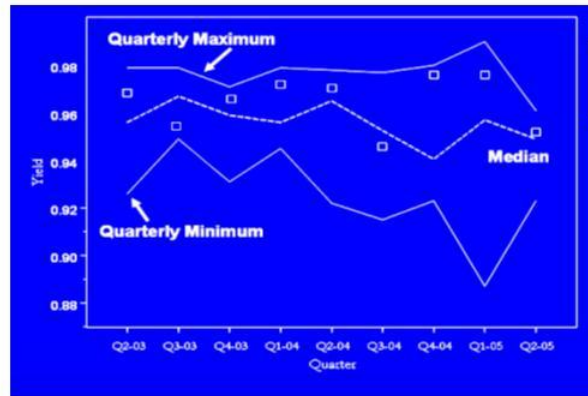


450mm Transition

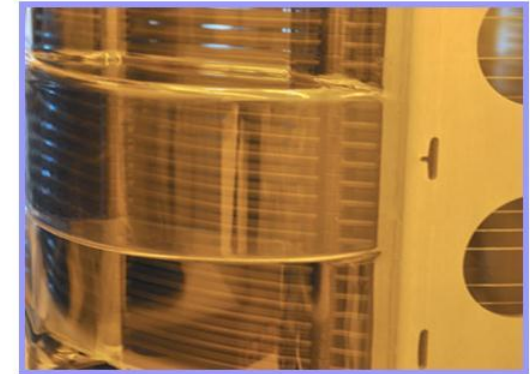
Core competencies



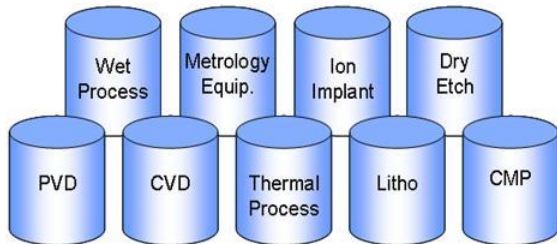
Roadmaps



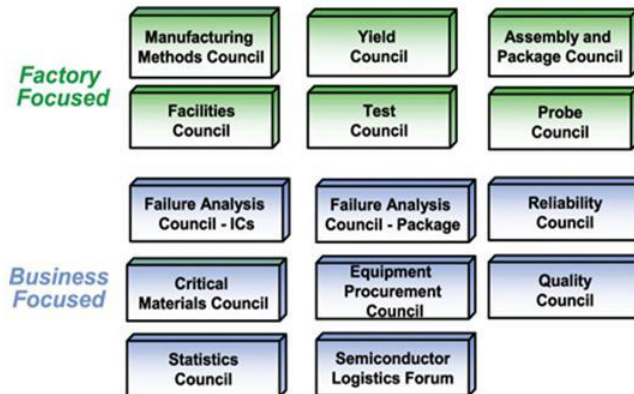
Benchmarking



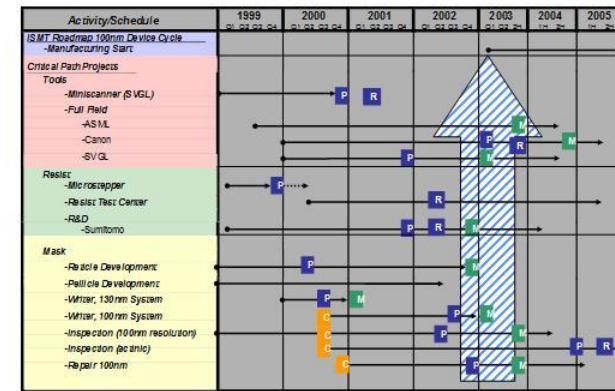
Standards



Equipment Productivity Forums



Manager Forums/Councils

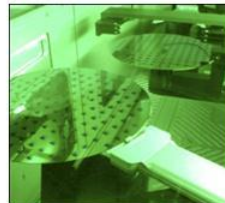


Project Management

NanoHealth and Safety Center (NSC)



- New Center announced
- Formation of the New York NanoHealth and Safety Center (NSC)
 - Announced February 15th by SEMATECH & CNSE
 - A significant development offering broader industry engagement
 - Funding of at least \$10 million over the next five years



COLLEGE OF NANOSCALE
SCIENCE & ENGINEERING
UNIVERSITY AT ALBANY State University of New York



For Release: Immediate – Tuesday, February 15, 2011

Contact: Steve Janack, Vice President for Marketing and Communications, CNSE
(phone) 518-956-7322 (cell) 518-312-5009 (e-mail)

sjanack@uamail.albany.edu

Erica McGill, Media Relations Manager, SEMATECH

(phone) 518-649-1041 (cell) 518-487-8256 (e-mail)

erica.mcgill@sematech.org

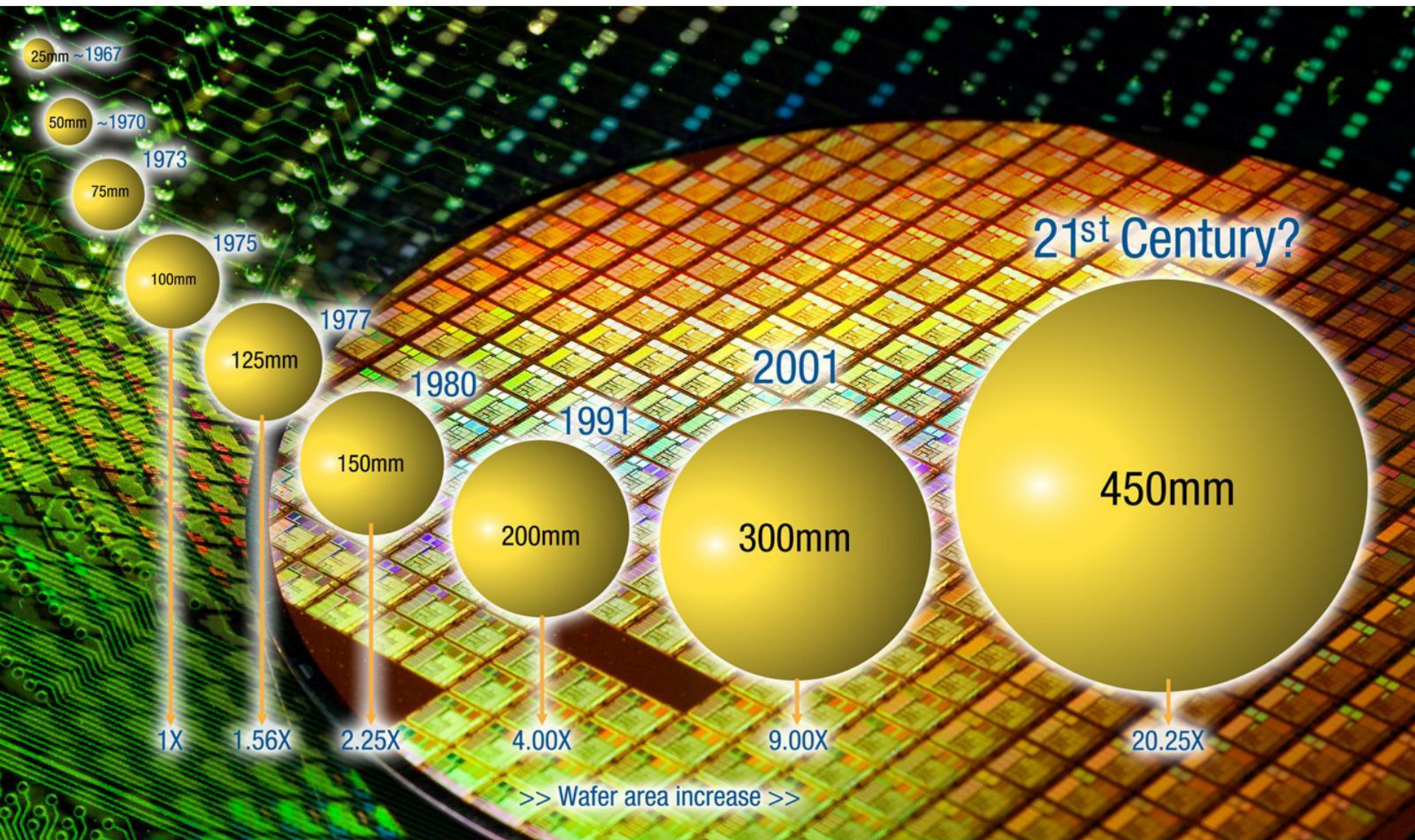
SEMATECH, ISMI AND UALBANY NANOCOLLEGE PARTNER TO LAUNCH GROUNDBREAKING NANOHEALTH AND SAFETY CENTER

*Pioneering global consortium will proactively explore occupational and
environmental health and safety for nanoelectronics research and manufacturing*

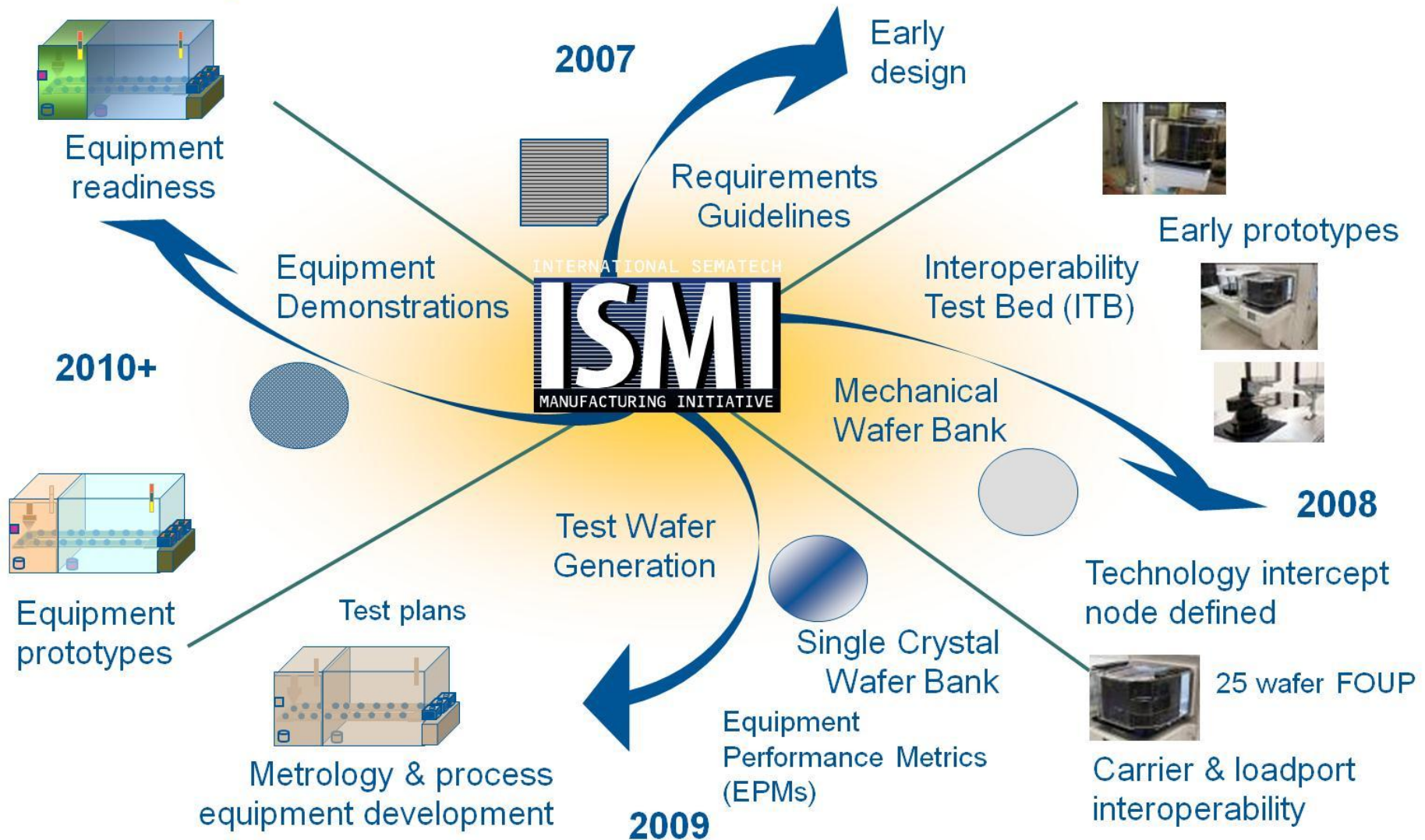
Albany, NY – Demonstrating an unparalleled commitment to the development and implementation of innovative protocols and procedures to conserve resources and safeguard occupational and environmental health and safety (EHS) in the nanoelectronics industry, SEMATECH, a global consortium of chipmakers, its subsidiary, the International SEMATECH Manufacturing Initiative, Inc. (ISMI), and the College of Nanoscale Science and Engineering (CNSE) of the University at Albany today announced the creation of the world's first NanoHealth and Safety Center (NSC), headquartered at CNSE's Albany NanoTech Complex.

As the first and only comprehensive partnership of its kind in the world, the NSC will align both ongoing and new programs and initiatives of SEMATECH, ISMI and CNSE, along with a host of global corporate partners, to form the world's leading nanotechnology health and safety research and development enterprise. With funding of at least \$10 million over the next five years, this international center is expected to catalyze the creation of more than 100 high-tech EHS jobs at the

Progress in silicon wafer substrates



450mm: coordinating industry convergence

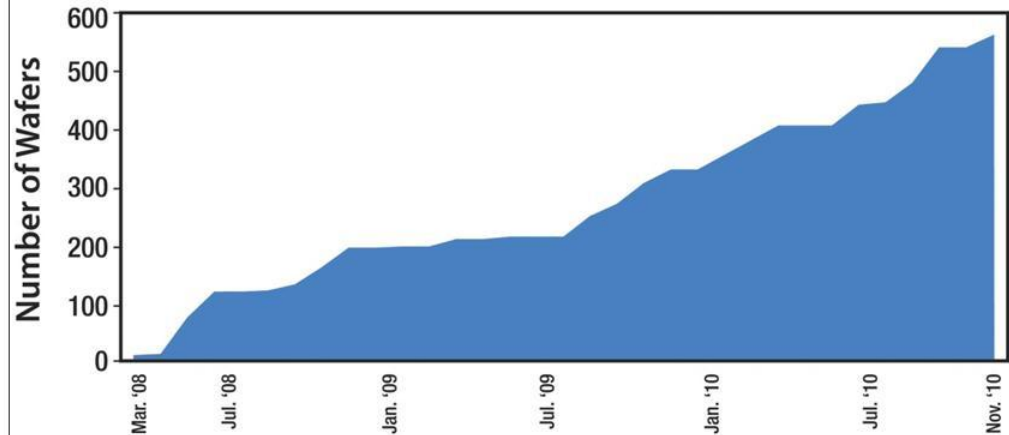


450mm progress

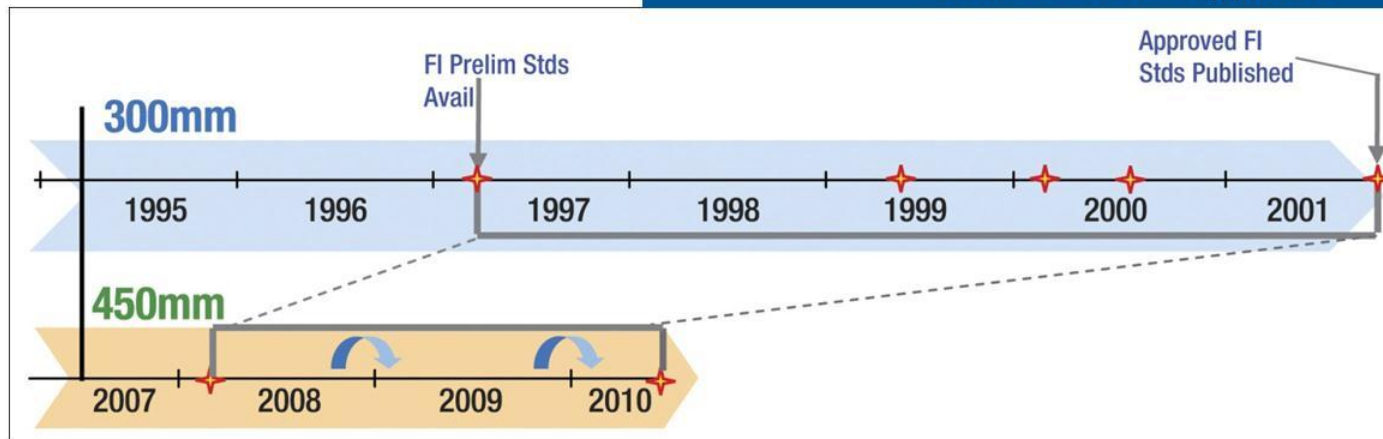


- Interoperability Test Bed established
- 450mm wafer bank established (300 wafers)
- 450mm equipment developed
- Guidelines, metrics and test plans defined
- 450mm standards completed through SEMI

450 Wafer Bank Loans



ISMI's wafer bank has loaned >550 wafers – at no cost to suppliers



ISMI's Test Bed helps enable a 60% reduction in time to standards versus 300mm

ISMI 450mm program expansion



Oct. 2010: \$20M from New York accelerates ISMI's 450mm program

- Increase supply of 450mm silicon
- Broaden equipment base to generate additional 450mm test wafers
- Factory infrastructure to support increased operational scope

2011: Opportunity to align industry timetable and increase scale



Logic and memory roadmap

Focused on materials and nanostructures

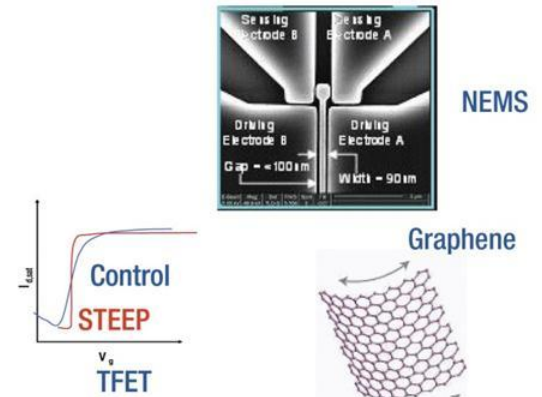
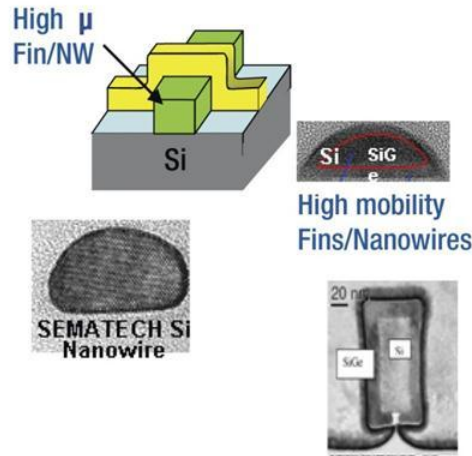
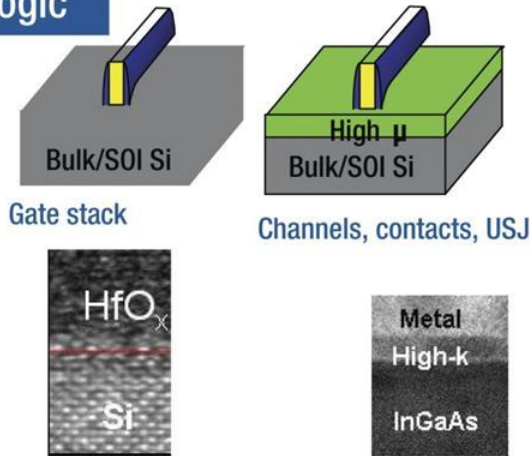


Advanced materials

Advanced structures

Beyond CMOS materials/structures

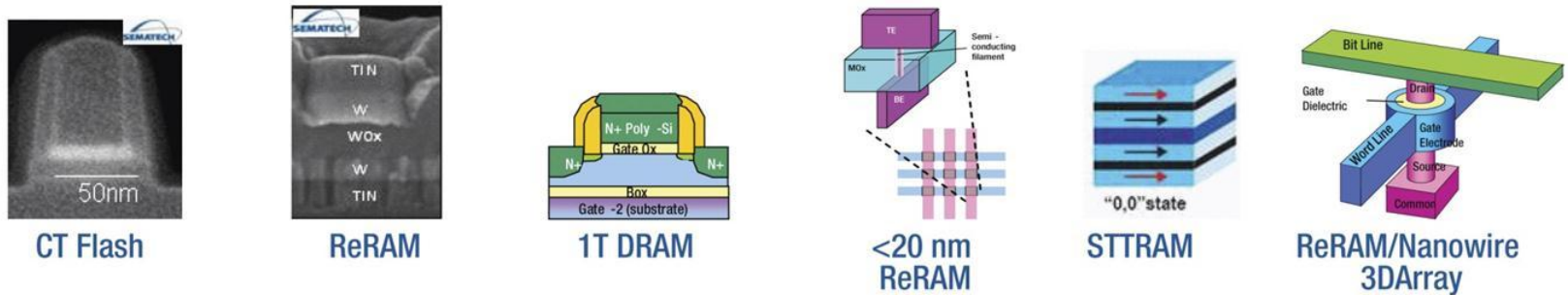
Logic



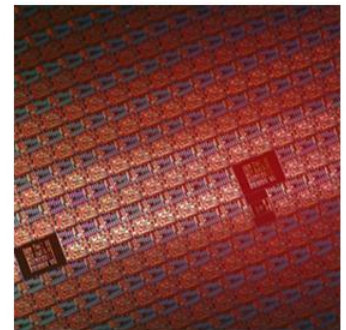
2010

2020

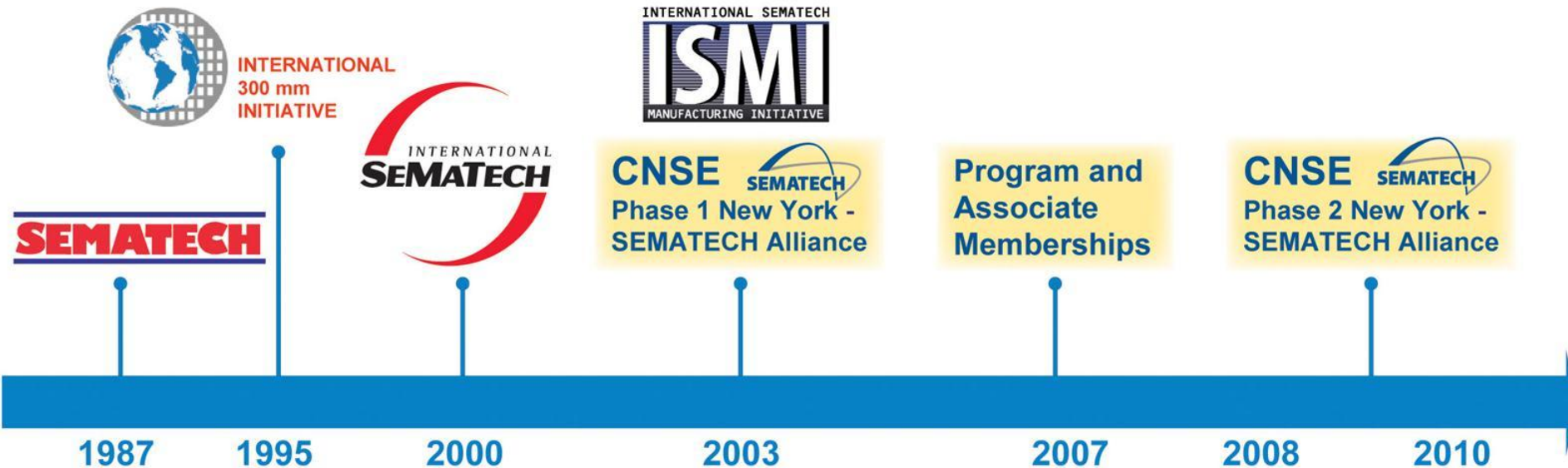
Memory



About SEMATECH

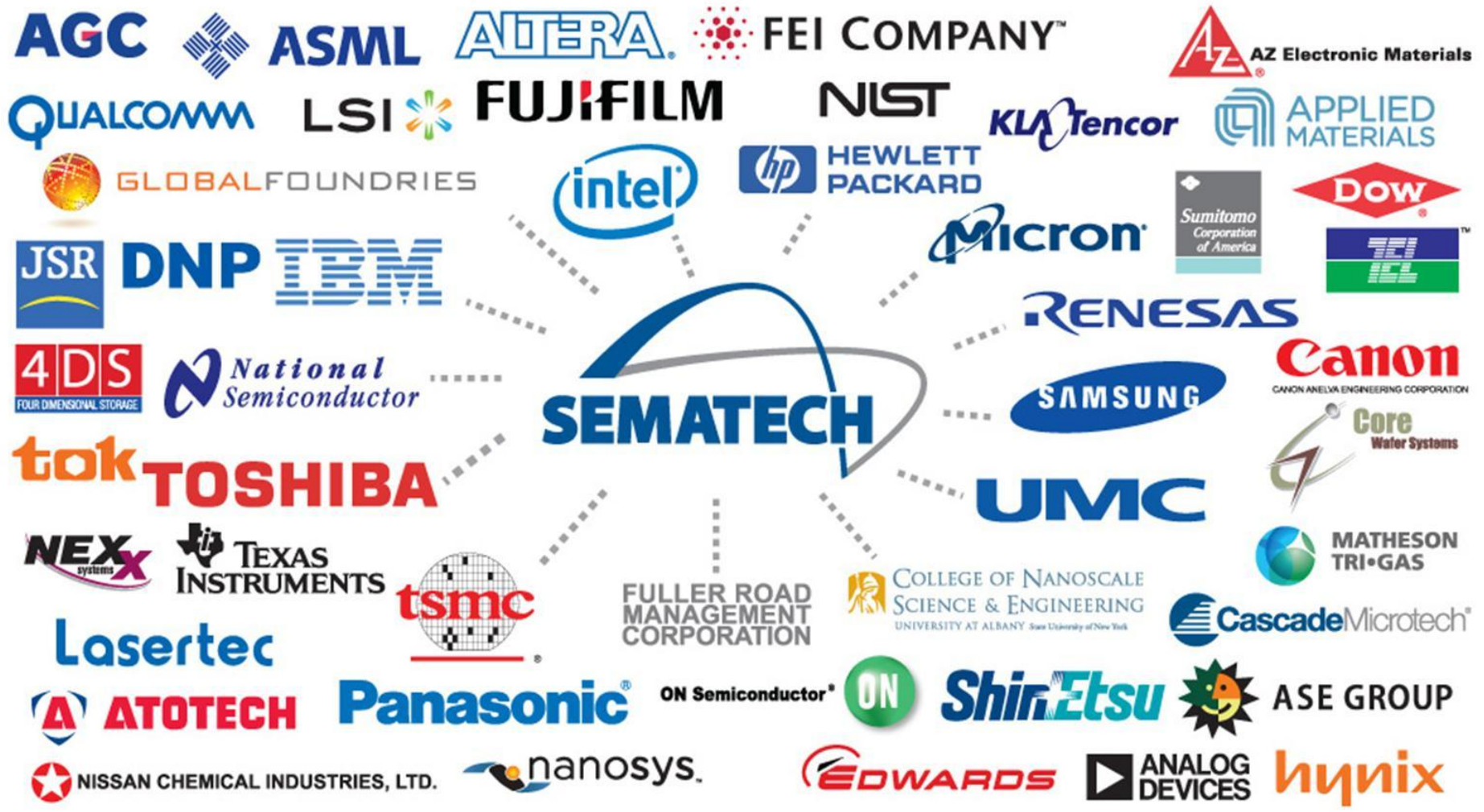


SEMATECH: a dynamic industry consortium



- Helped recapture US lead in semiconductor manufacturing
- Successfully managed \$870M in federal funding, ramping up membership, transitioning to self-sufficiency
- Led industry-wide initiatives to enable industry transitions (next-generation patterning, next wafer size, novel materials and device structures)
- Catalyst for technology commercialization and economic development

SEMATECH members



Program membership growth



2007

TEL – 3D

1

2008

Accretech – 3D

Asahi Glass -Litho

Rudolph - Met

4

2009

NEXX – 3D

Atotech – 3D

Rudolph – 3D

TEL – FEP

Metrosol – FEP

Canon Anelva - FEP

TOK – Litho resist

Shin Etsu –
Litho resist

FEI - Met

Core Wafer - FEP

SUSS - FEP

13

2010

TEL - Litho

DOW – Litho resist

AMAT - ESH

ASML - Litho

JSR – Litho resist

AZ Elec. – Litho resist

Qualcomm

Edwards - ESH

Lasertec – 3D

DNP - Litho

Panasonic - Mature

Nanosys - FEP

Sumitomo - Litho Resist

Nissan Chemical -
Litho Resist

26

2011 (ytd)

Qualcomm – 3D

Altera – 3D

On – 3D

LSI – 3D

Hynix – 3D

Fujifilm – Litho Resist

ADI – 3D

ASE – 3D

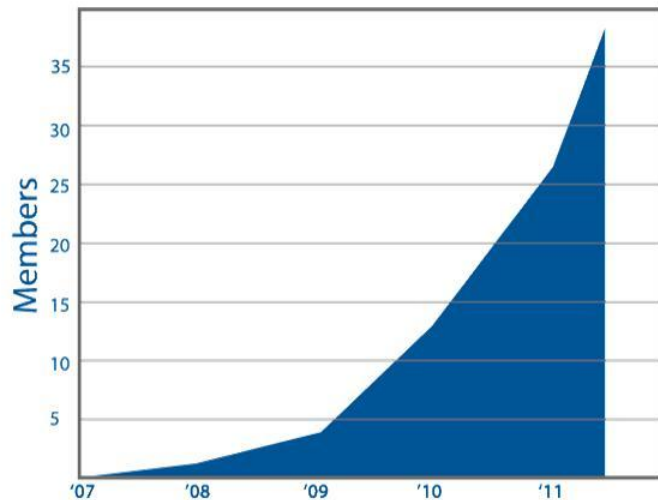
4DS – FEP

Matheson – ESH

NIST – 3D

KLA-Tencor – Litho

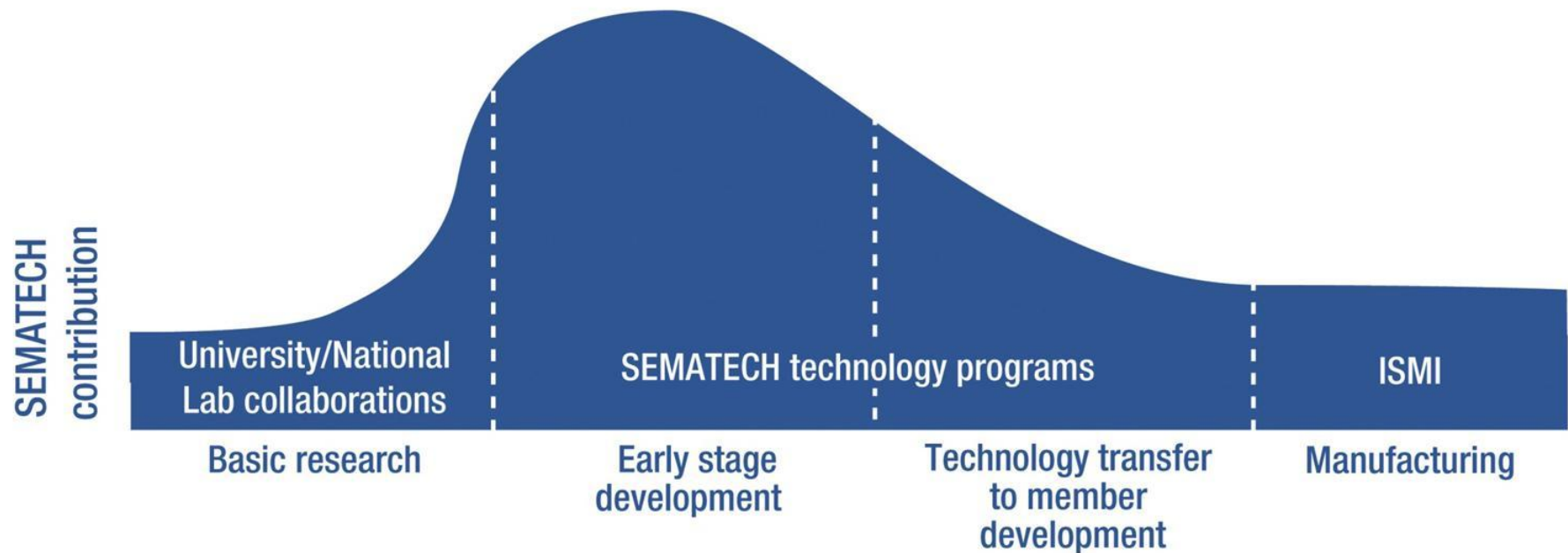
38



Bridging research, development, and manufacturing



- A membership driven global consortium
- Driving technical consensus for the industry
- Pulling research into the industry mainstream
- Leading major programs to address critical industry transitions
- Focus on manufacturability



Industry/university/government collaboration in Albany



- Lithography
 - EUV Mask Blanks
 - Resist Center
- 3D Interconnect
- Front End Technologies
- Metrology
- Manufacturing

Investment to date: more than \$7 billion
 Facility space to date: 800,000 square feet
 Employees onsite: 2,750

University  COLLEGE OF NANOSCALE SCIENCE & ENGINEERING
 UNIVERSITY AT ALBANY (SUNY)

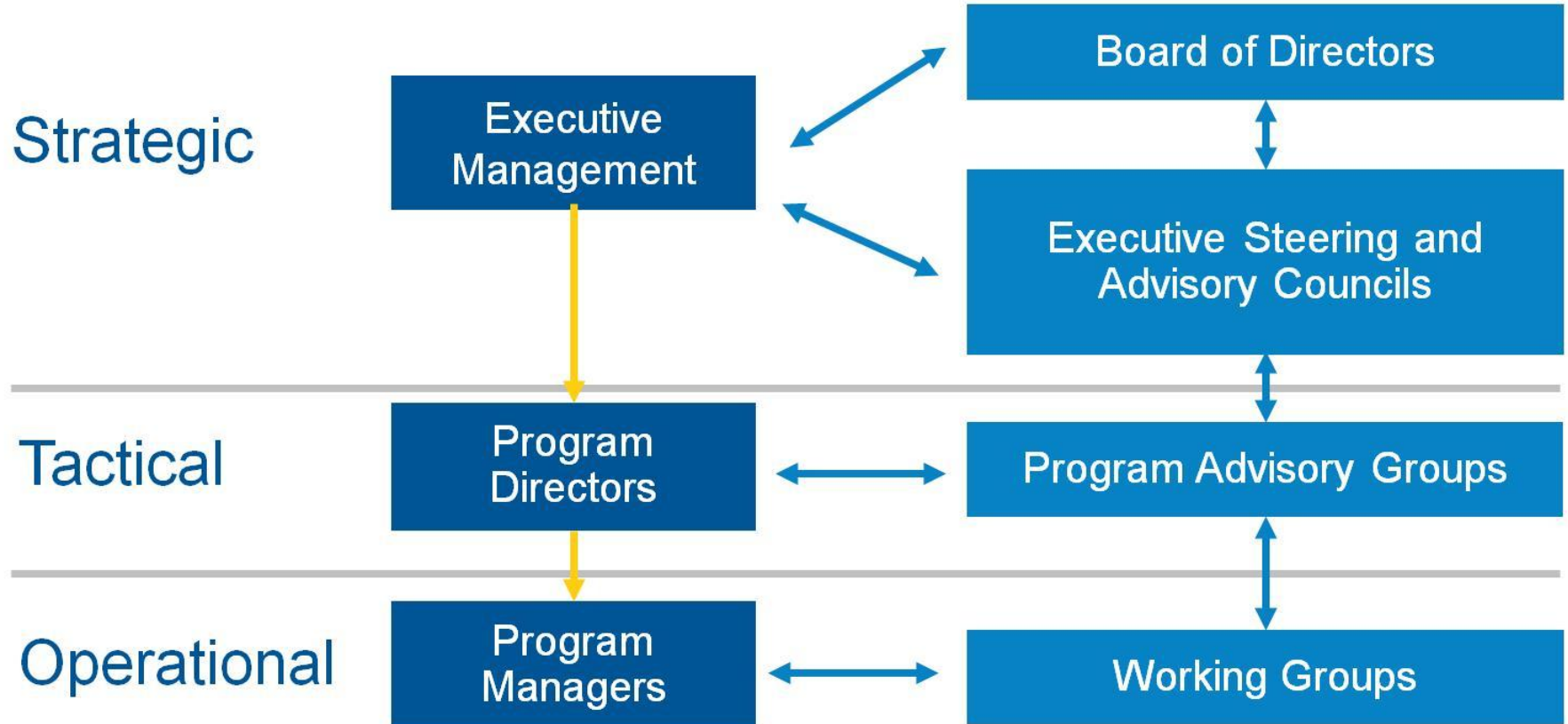
Industry   **TOSHIBA**  **NEC** 

Suppliers      M+W GROUP

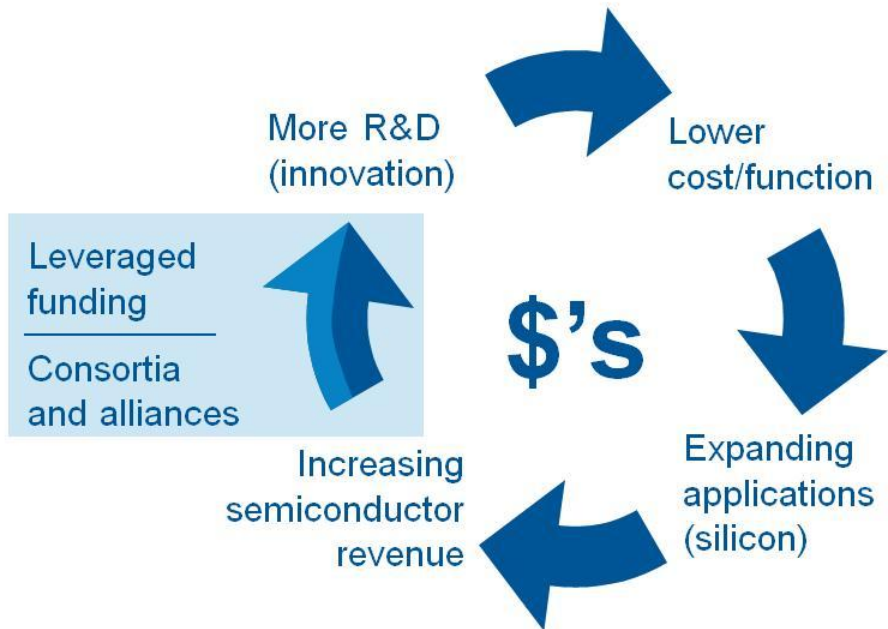
What collaboration is really all about



- Assignees make up ~35% of the technical workforce
- Members are involved at all levels of decision-making



Bringing the industry together



- Economics remain the driving force for change in the semiconductor industry
- We must improve our collaboration to sustain technology momentum
- Consortia will continue to innovate globally and lead major transitions
- New sources of leveraged funding will be needed to successfully introduce new technologies

Accelerating the next technology revolution



Research



Development



Manufacturing



ONAMI CHALLENGES and SUCCESSSES

Robert D. “Skip” Rung
President and Executive Director

ONAMI's Mission and Metrics

🌐 Grow Materials Science and Device R&D

(award/contracts \$\$, growth rate)

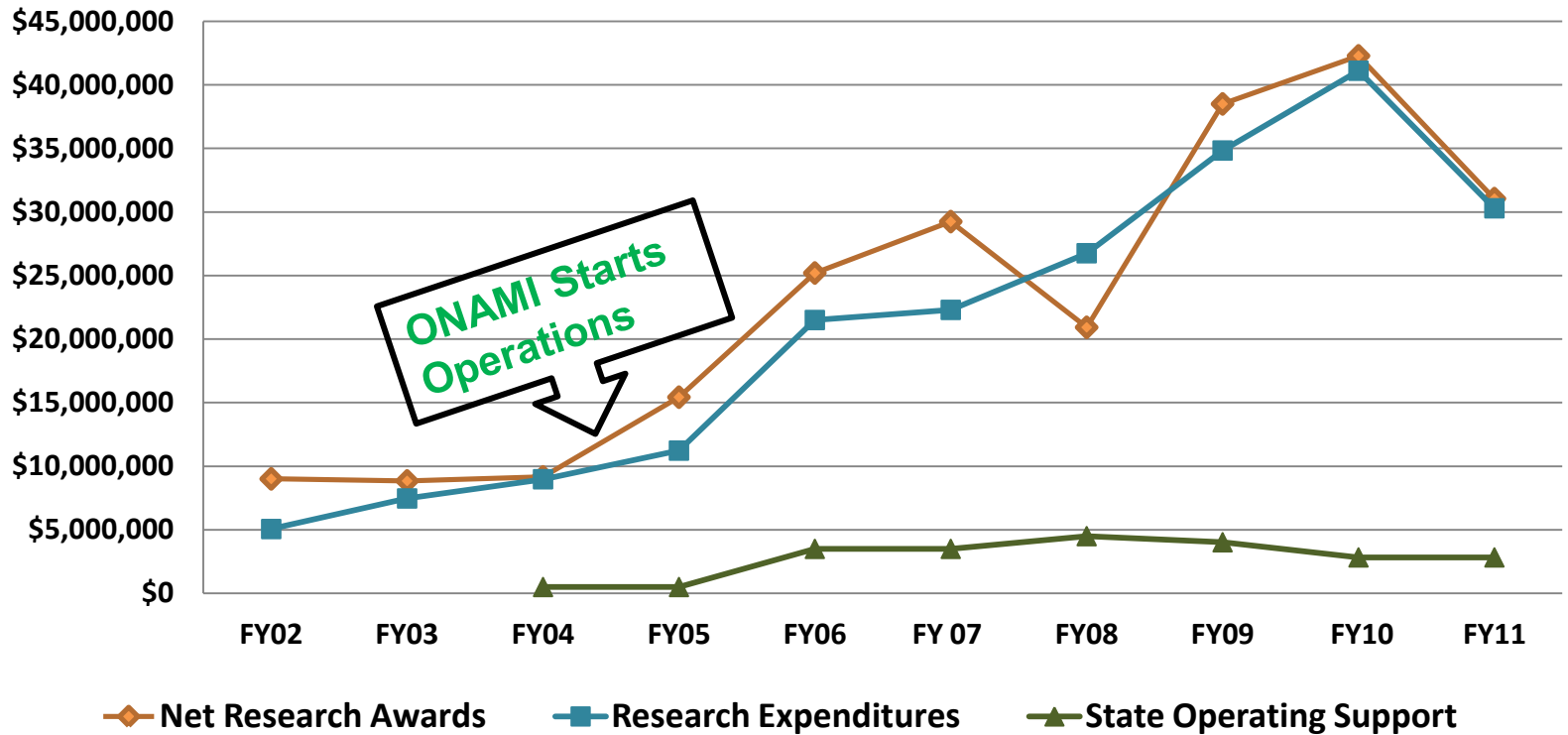
🌐 Provide High-Tech Facility Access to

Business *(# clients, \$\$ billed)*

🌐 Enable Oregon tech startups to raise

capital *(\$\$ private capital, \$\$ leveraged grants)*

ONAMI Research Award History



Latest Highlights:

\$21.5M NSF Center for Sustainable Materials Chemistry (Keszler/Johnson)

\$2.0M DoE B-N liquid H₂ storage material (Liu, UO)

\$1.9M NIH Nanomaterial's biological effects (Harper, OSU)

Research enterprise 3-4X larger than when we started

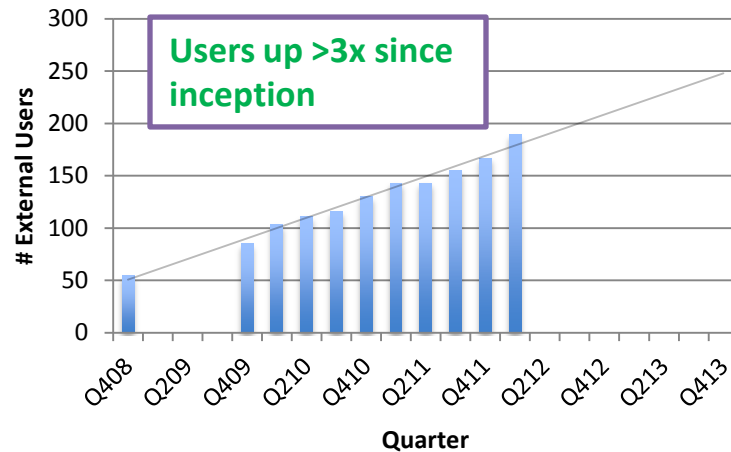


The “High Tech Extension” Concept

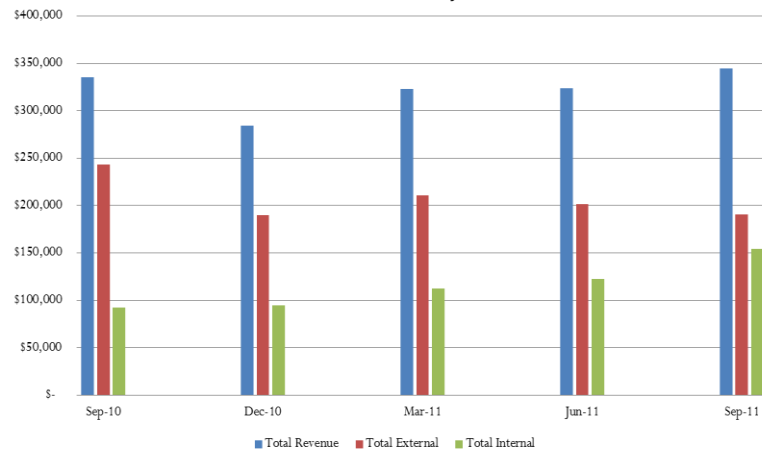
Nanoscience facilities and equipment can best benefit technology development when they are conveniently located and easy to use by businesses. Such access is especially important to the small and medium enterprises (SMEs) that are critical for early stage commercialization. State and regional economic development field staff can serve as “high tech extension” agents.

ONAMI High Tech Extension

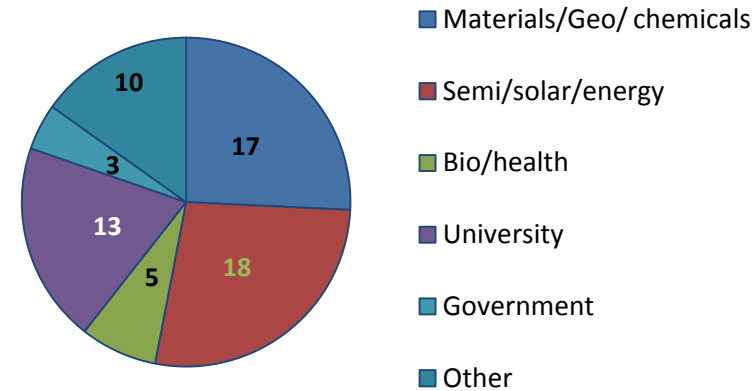
External Organizations Using SUF (Cumulative)



Shared User facility Revenue



Clients by Market



1Q2012

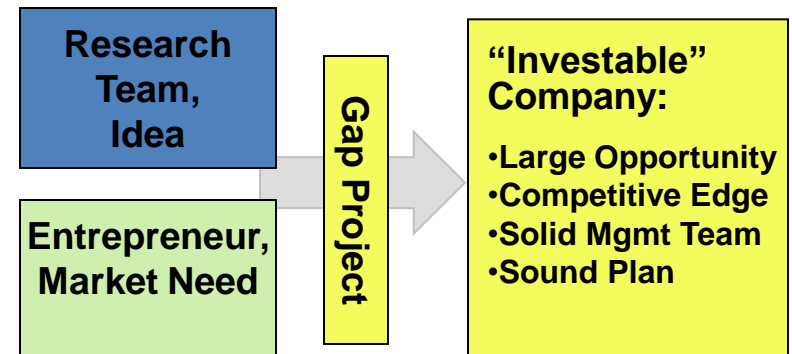
189 external clients - cumulative
 76 external users - 49 Oregon
 9 new clients reported

First-time user grants:

Vitriflex, AISThesis, Oral Biotech,
 Trimble, Inspired Light, Triquint,
 Microchip

The ONAMI Commercialization Gap Fund Concept

Technology Stage	Company Stage	Funding Source
Research Result	(NA)	NNI Grants
Proven Prototype	Formation	Gap Grants (state + federal)
Products, Sales	Development	Early Stage Investors
Product Line Expansion	Growth	Various (private)



Federal/state partnerships in “gap” (aka “valley of death”) funding for new ventures commercializing NNI technology could accelerate commercialization by 2-4 years and also ensure proper focus on economic returns and job creation.












The ONAMI Gap Fund Portfolio, February 2012

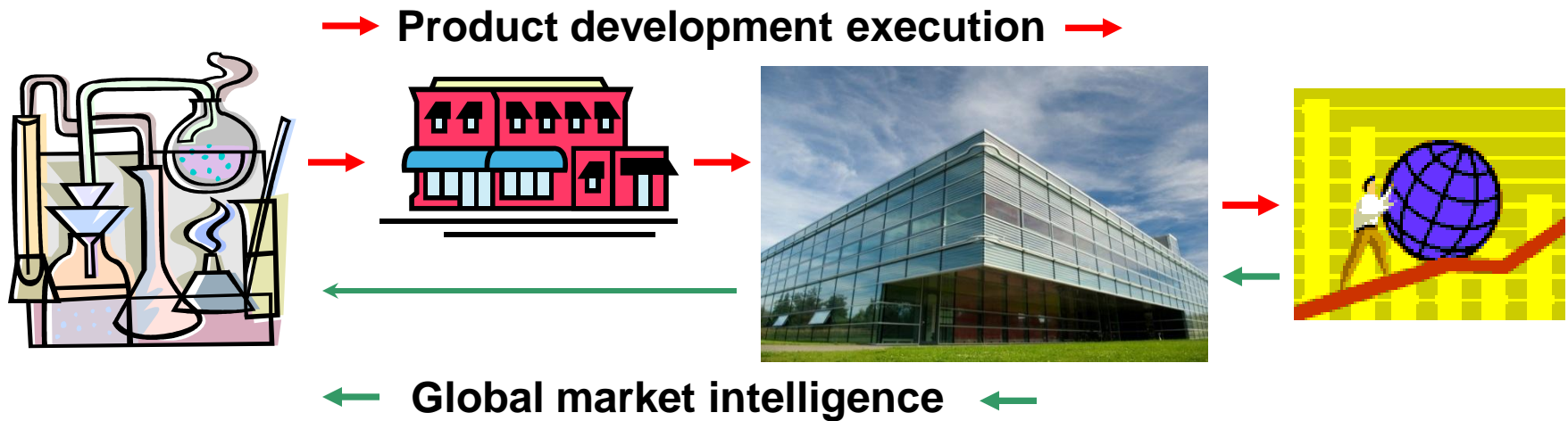
<http://www.onami.us/Commercialization/currentProjects.php>

<i>Thrust Area and Project Host Campus</i>	MECS (microtech-based energy and chemical systems)	Green Nano (materials and processes)	Solid State (batteries, printed electronics, green electronic materials)	Nanoscale Metrology	Nano Bio-Tech
OSU	Home Dialysis Plus ABP Mtek Energy Trillium Fiberfuels Apex Drive Labs NWUAV Mtek desal Applied Exergy	Inpria Nanobits CNXL Voxtel Nano CSD Nano Microflow CVO <i>Amorphyx</i>	Peregrine/Promat OnTo Technology Energy Storage Solutions Inspired Light	ZAPS Technologies	Northwest Medical Isotopes
PSU/OHSU	<i>Energy Storage Systems</i>	Puralytics	Pacific Light Technologies	Flash Sensor	DesignMedix PDX Pharma
UO		Crystal Clear Technologies Dune Sciences	Perpetua Power	NemaMetrics	Floragenex <i>Quintessence</i> <i>Cascade Pro.</i>

\$103M leverage to date, more pending

A Green Nano Startup Portfolio

	Green Nano-Material	Green Nano-Manufacture	Green Nano Application
Safer Design			
Reduce e-impact			
Waste Reduction			
Process Safety			
Materials Efficiency			
Energy/H2O Efficiency			



Organizational roles/needs in technology commercialization:

Research Institutions: scientific discovery, fundamental invention, talent development, shared user facilities. **Need:** public and philanthropic funding, enabling regulatory/legal environment

Startup companies: pioneering technology and market development of small - but disruptive – first opportunities. **Need:** equity/royalty licenses, large company customers/partners, high-risk (early stage) capital, minimal regulatory/legal burdens

Large companies: Manufacturing scale-up and global business development. **Need:** large & profitable “mainstream” markets, low-risk technology options

The Oklahoma Nanotechnology Initiative

Jim D. Mason, CCE, CEcD, EDFP
Executive Director
Oklahoma Nanotechnology Initiative
jmason@oknano.com
405-664-0273
www.oknano.com



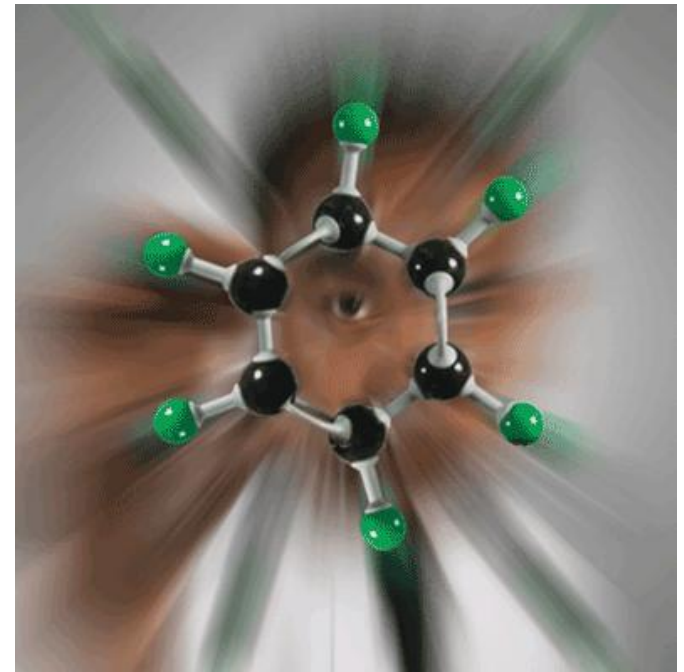
Technology Initiatives, LLC

ONI timeline

- 2000-EPSCOR Grant provided nano equipment, researchers, fellowships
- 2003 – Oklahoman Nano Initiative created
- 2004- ONI funded by state legislature \$125 k for each of two years
- 2005 – Hired Exec. Director
- 2006 – Gov. signed Oklahoma Nanotechnology Sharing Incentive Act providing \$2 M per year for ONI & ONAP

ONI VISION

- “Oklahoma companies are world leaders in creating new and improved products through applications of Nanotechnology.”
- Since 2006 we have Oklahoma has seen an increase from **six** companies involved in nanotechnology to 70 Oklahoma companies today!



- In 2010 ONAP-funded projects raised \$10 for every \$1 of state funding.
- In 2011, ONAP-funded projects raised \$18 for every \$1 of state funding.
- More than 250 new jobs have been created by ONAP funded companies.
- Each of our 29 funded ONAP projects has resulted in a new or improved commercial product going to market!

Oklahoma Nano Companies

