





Recipient of the 2005 National Medal of Technology

Some thoughts on how chemical and physical modifications affect properties of selected nanomaterials

Driving Innovation Through Collaboration to Advance Humankind

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q Transport **q** Transformation

q Thresholds **q** Toxicity **q** Metabolic

q Tools

Research Challenges and Discussion

There Are Real Products!

>~650 commercially available "nano" products >cosmetics

>intended to be orally ingested or eaten

Nano's Nest Grows

The number of identified consumer nanotech products on the market is on the rise*

Number of products



3/06 4/06 9/06 11/06 5/07 10/07 2/08 *excludes non-consumer products on the market such as parts in car bodies and in certain batteries

Source: Nanotechproject.org

Selected Applied Nanomaterial Families:

- **q** Lipid and polymer-based pharmaceutical drug and imaging carriers
 - Ø Various liposome products
 - Ø Nanocrystals
 - Manosuspensions for oral delivery of drugs

q Metals Oxides

- Ø Ceramics from oxides of zinc, iron, cerium, and zirconium
- Ø Polishing agents for semiconductors
- Scratch resistant glass coatings
- Sunscreens and cosmetics

q Nanoclays

- Ø Naturally occurring clay particles
- Ø Barrier films on bottles/cartons and other products

Nanotubes

q

- Ø Fillers for plastics
- Ø Exterior automobile components
- Coatings to reduce or dissipate static electricity

State-of-the-Art Application: Nanomaterial Based Retinal Prosthesis Project

Implantation of Carbon Nanotube Bucky Paper into the Sub-Retinal Space of an Albino Rabbit immunologically well-tolerated Ref.: David J. Loftus, NASA Ames Review, 2003

State-of-the Art: Functional Nanomaterials May Enable Macromolecular Scale Devices

Revised 2006 from: D. Herr and V. Zhirnov, Computer, IEEE, pp. 34-43 (2001).

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Research Challenges and Discussion

Potential Opportunities for Nano-Particle Exposure and Transport

Local or tool emissions Potential workers exposure

Nano particles:

- CNT
- Nano-wires
- Metal oxides nano-particles

Potential emissions (NP supply)

NP Manufacturing Transport & Handling

Process Tools:

• CMP

Immersion litho

• CVD

Functionalized nano-devices (future)

Embedded particles, released from products

Process-modified or processgenerated particles in solid or liquid waste streams

In-Vivo Exposure and Transport Mechanisms

Nanoparticle Dynamics and Transport: The Emergence of Brownian Motion

Courtesy of Chih-Ming Ho, UCLA]

Consider neutrophil phagocytosis, in which a 10-20 mm neutrophil chases a ~1 mm S. aureus in our blood stream.

This represents an example of a distributed intelligent network of autonomous systems composed at the nano-level with adaptive emergent behaviors

At this scale, we are literally designing with atoms

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Research Challenges and Discussion

Attribute Transforming Reactions

Selected Attributes

- **q** Composition
- **q** Size
- **q** Shape
- **q** Biopersistence
- **q** Surface chemistry
- **q** Release of chemicals

No cytotoxicity found 24 hours after introducing DNA-wrapped SWNT (HeLa Cells)

Sayes, C. M. et. al. Toxicology Lett. 161 (2006)

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Research Challenges and Discussion

Integrated Micro-scale Power Sources

Choice and scaling limits of micro-batteries

State-of-the-Art: Metal Nano-particles as Potential Pb Bump Replacements

K. J. Klabunde, "Nanoscale Materials in Chemistry", Wiley/Interscience publishers, New York (2001). D. Huang, F. Liao, S. Molesa, D. Redinger, and V. Subramanian, *J. Electrochemical Soc.*, 150, G412-G417 (2003)

Ex. Droplet on Demand patterning of organically coated Cu nanoparticles enables low temperature [130 C] sintering, enhanced conductivity, i.e. better than lead.

What is the ESH impact of organically coated 3 nm Cu particles?

Selected Attributes of Copper

q As a nutrient:

- **q** Function: Enzyme activity, iron absorption, healing process, hair, skin & cells
- Deficiency: Retarded growth, skin and respiratory problems, anemia
- Sources: Organ meat, seafood, nuts, seeds, wheat bran, cereals, whole grain products, cocoa products
- **q** RDU [Adults]: 900 mg/day [9E-4 g/day]

q As a toxin:

- Adverse effects of excessive consumption include: Gastrointestinal distress and liver damage
- **q** UL [Adults]: 10,000 mg/day [1E-2 g/day]

Exposure Potential of an Ink-jet Printed Copper Bump Process

RDU [Adults]: 900 m/day [9E-4 g/day]

UL [Adults]: 10,000 m/day [1E-2 g/day]

Copper/Entity	Cu (g)
Cu particle [coated; 3 nm diameter; ~89 atoms; ~1.5E-22 Moles]	9.3E-21
Cu/Ink-jet drop [~1E6 particles/drop]	9.3E-15
Cu/Chip [~1E3 pad/chip]	9.3E-12
Cu/Wafer [~100 chips/wafer]	9.3E-10
Cu/Day [@5000 wafers/week]	6.7E-07
Cu/Year	2.4E-04

But, mass may not be a sufficient dose metric.

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Research Challenges and Discussion

Selected Tools

Secondary Ion Mass Spectrometry (SIMS) Time-of-flight (ToF) SIMS; Static SIMS

Helium ion microscope

Virtues of the Helium ion microscope include: High resolution (measured here to be about 1nm) Excellent definition of different materials Images hard and soft materials e.g. Cryptic epitopes

Macro- and nanoscale topography, with amazing surface detail and an astonishing depth of field

Predictive (Computer-Aided) Nanotoxicology

Garolina Exploratory Center for Cheminformatics Research Accelerating Chemical Genomics Research by Cheminformatics

CECCR

Alexander Tropsha, Ph.D., Director

Predictive (Computer Aided) Nanotoxicology

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Some Guiding Comments סאנ

Phil Sayre: "Support responsible innovation and regulatory decision making."

q Leonard Robinson: "Reduced uncertainty will free markets."

q Paul Westerhoff: We need predictive tools.

q Hendrik Emons: "Make decisions based on sound knowledge." **SRC** Rey Research charlerial systems hazardous or helpful? **a** Consider options with net ESH and societal performance benefits.

q The research and development communities need:

- **q** Non-destructive sub-nm imaging/characterization tools;
- **q** Foundational and appropriate mechanistic information in-situ;
- Screening protocol options that enable detection, synergistic effects, and hierarchical hazard assessment;
- **q** Tools that enable efficient data mining of sparse knowledgebases;
- **q** A predictive material by design capability.

q Consider concurrent optimization of ESH and performance factors.

Additional Challenges

- **q** What Materials should be studied? *the field is advancing so quickly...*
- **q** Material Quality and Consistency? *manufacturing processes are still emerging...*
- **q** Time to Complete the Studies? *toxicological testing takes years...*
- **q** Relevant Exposures? *duration of exposure, route, kinetics, ...*
- **q** Amount of Material Available for Testing? often small quantities, very expensive...
- **q** Are these 'Well-Characterized' materials? the FDA requires this for human use...
- **q** Are the nanoparticles stable under testing conditions? what are we studying...
- **q** How to measure nanoparticles in the body? *whole NPs, ingredients, etc.*
- **q** How is the Dose expressed? as mass, surface area, particle concentration...