

# " Developing Standard Measurements to allow comparisons across experiments "

**Howard Fairbrother**

**Department of Chemistry**

**Johns Hopkins University**

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Environment & Instrumentation,  
Metrology, and Analytical Methods,  
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*What is the state of research  
in this area of research at  
the current time?*

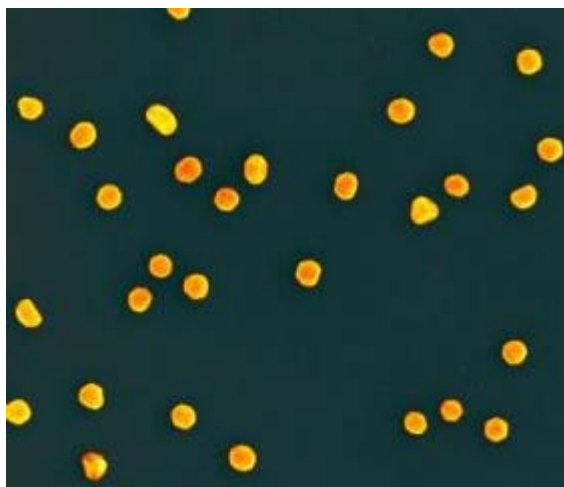
# All over the place!

## NANOTUBE -SUPPLIERS .COM

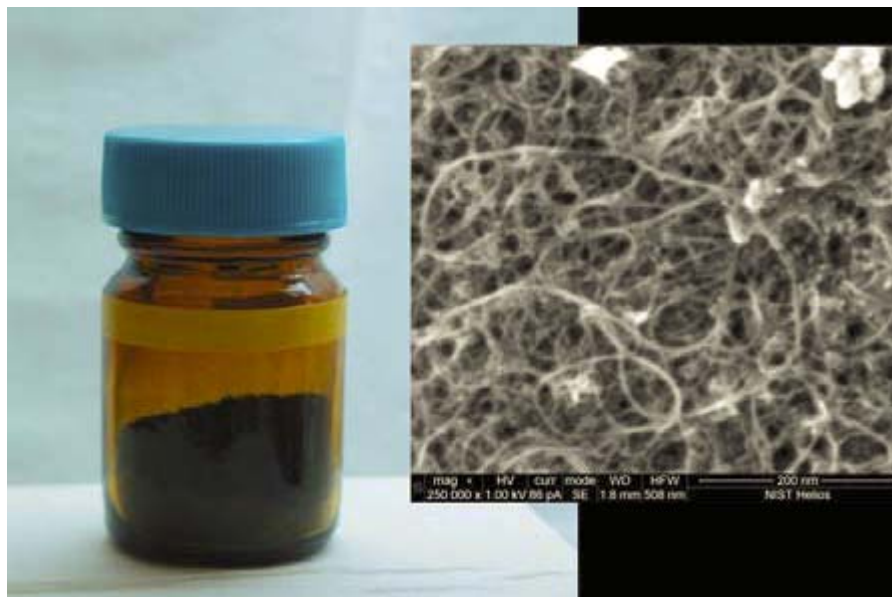
42 nanotube suppliers (Courtesy of Alex Starr)

Manufacture	Product Type	Product Method	Product Id	%C(purity)	Diameter (nm)	Length (µm)	Cost \$/g
NanoLab Inc	MWCNT	CVD	PD15L5-20	>95%	15	5 – 20	110
Mercorp	MWCNT	CVD	MRCMW	>90%	35(±10)	30	60
Helix	MWCNT	CVD	MWNT	95%	10 – 30	0.5 – 40	28
Nanocs	MWCNT	CVD	CNTM0001	High?	20	1 – 100	160
Nanocyl	MWCNT	CVD	NC3100	95%	9.5	1.5	53
SES Research	MWCNT	CVD	900-1201	95%	10 – 30	5 – 15	70
Arkema	MWCNT	CVD	Graphistrength C100	90%	10 – 15	0.1 – 10	??
Arkema	MWCNT	CVD	Graphistrength U100	97%	10 – 15	0.1 – 10	??
Bayer	MWCNT	CVD	baytubes C 150 P	95%	5 – 20	1 – 10	??
Bayer	MWCNT	CVD	baytubes C 150 HP	99%	5 – 20	1 – 10	??
Helix	MWCNT	CVD	SD-MWNT	95%	<10	0.5 – 40	75
Helix	MWCNT	CVD	SD-MWNT	95%	10 – 20	0.5 – 40	40
Helix	MWCNT	CVD	MWNT	95%	10 – 30	0.5 – 40	28
Helix	MWCNT	CVD	MWNT	95%	20 – 40	0.5 – 40	28
Helix	MWCNT	CVD	MWNT	95%	40 – 60	0.5 – 40	28
Helix	MWCNT	CVD	MWNT	95%	60 – 100	0.5 – 40	28
Carbon Solutions	SWCNT	Arc	Ap-SWNT	40-60%	1 – 10	1 – 5	50
NanoLab Inc	SWCNT	Arc	D1L1-10J	40%	1 – 1.5	10	225
Carbon Solutions	SWCNT	Arc	P2-SWNT	70-90%	4 – 5	0.5 – 1.5	400
SweNT	SWCNT	CoMoCat		90%	1	1	500
Unidym	SWCNT	HipCo					
SES Research	SWCNT	CVD	900-1351	90%	<2	1 – 5	250
Nanocs	SWCNT	Arc	CNTM0002		2 – 10	50 nm – Many	250
Helix	SWCNT	CVD	HP-SWNT	90%	1.3	0.5-40	210
Helix	SWCNT	CVD	LC-SWNT	50-70%	1.2 - 1.5	0.5-3	83
Mercorp	SWCNT	Arc	MRSW	12%	1.2 - 1.4	10-50	60
Nanocyl	SWCNT	CCVD	NC1100	70%	2	Many	??

# Development of Reference Materials is Emerging - NIST



Au NPs



CNTs

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*But... It is probably unrealistic and unreasonable to expect that all research on EHS effects of nanomaterials (engineered or otherwise) is going to use sole source reference materials (RMs), so...*

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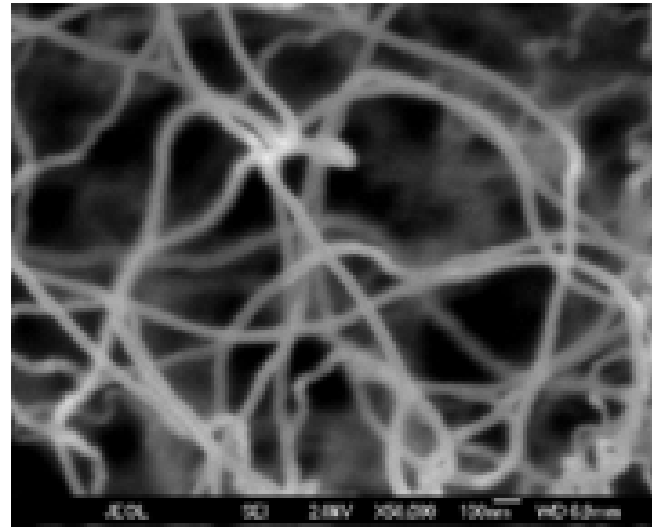
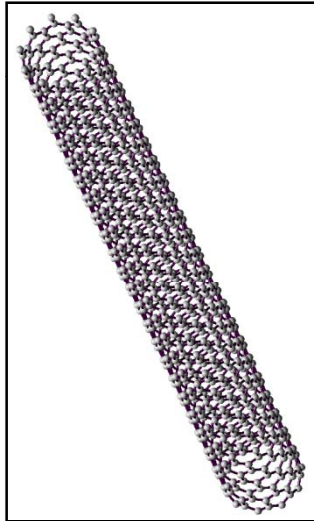
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I would advocate a policy of minimum characterization requirements for studies to be suitable for publication.

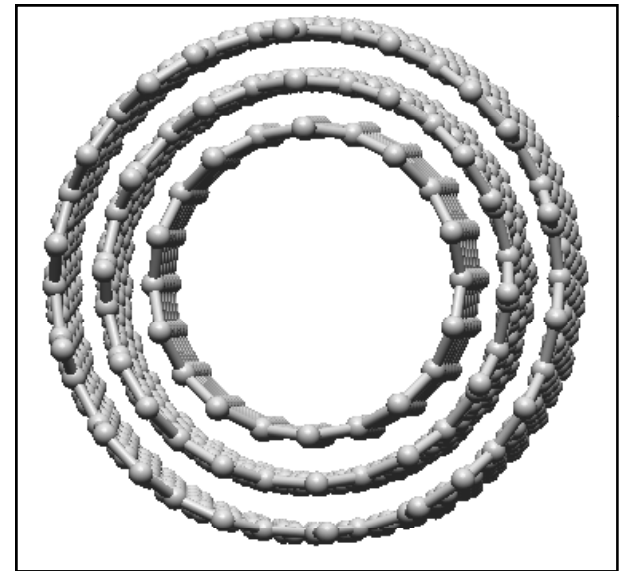
These requirements would obviously depend on the nanomaterial under consideration.

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# Using CNTs as an example



Showing a SEM  
Image is not sufficient



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# Key Materials Properties (for CNTs)

**Structure** - Length distribution (AFM, TEM)

**Chemical Composition** (EDS, Elemental Analysis)

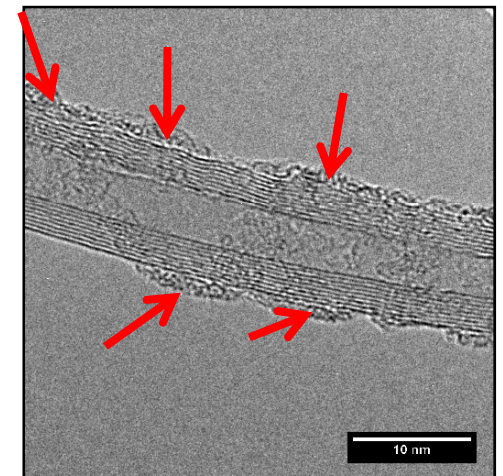
**Purity** (Raman for a:C and Elemental Analysis for metal content)

**For Colloidal Suspensions:**

Particle Size (DLS)

Surface Properties (EM, Chemical Composition)

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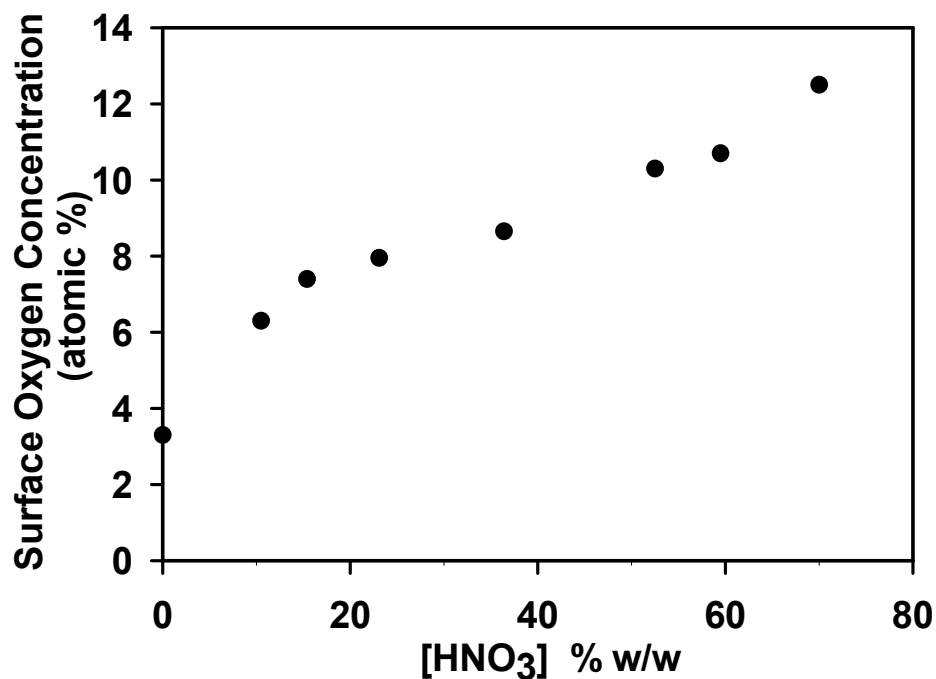
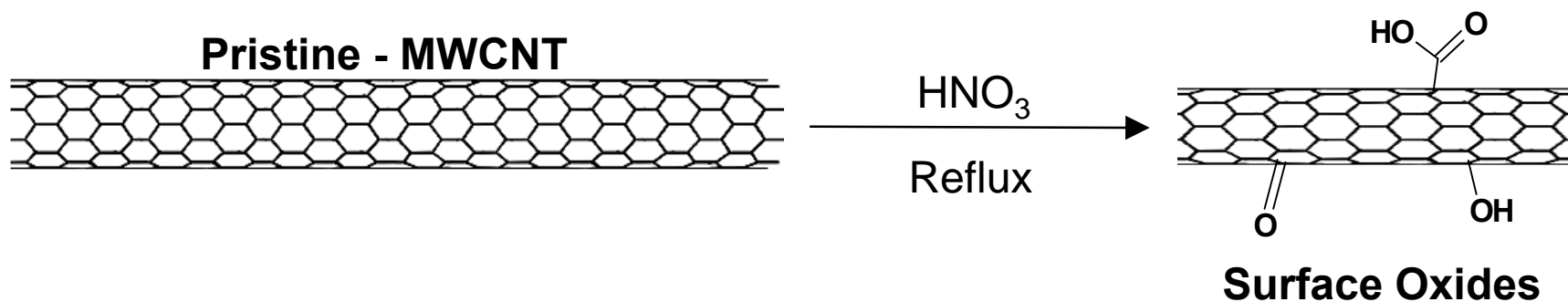


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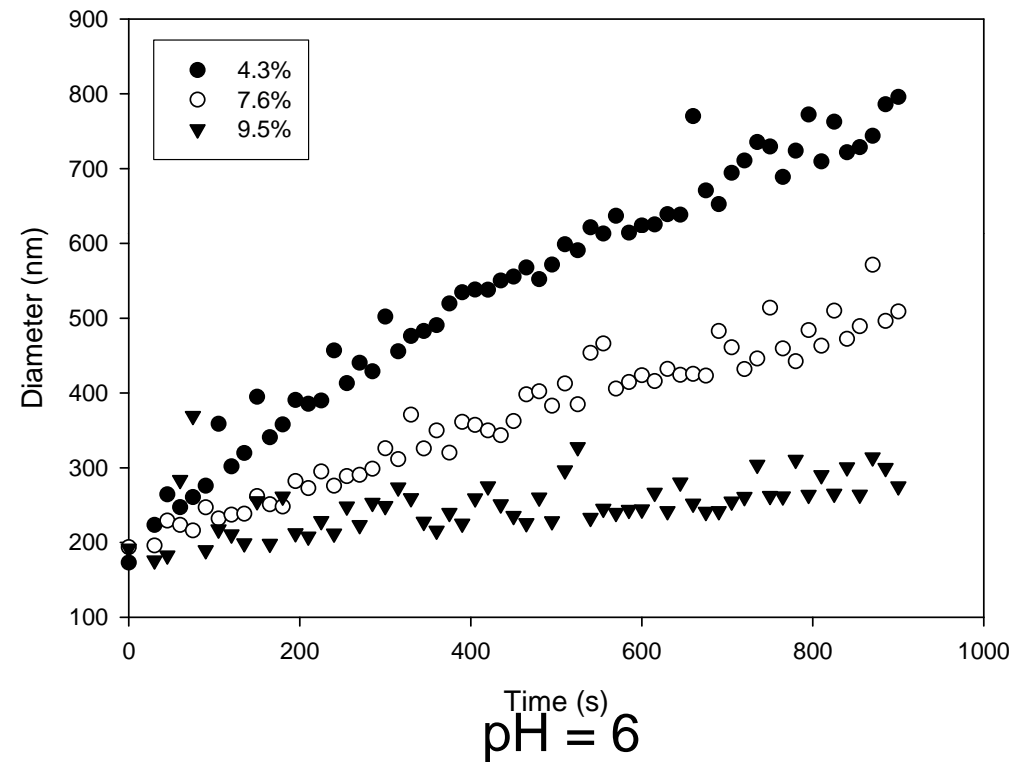
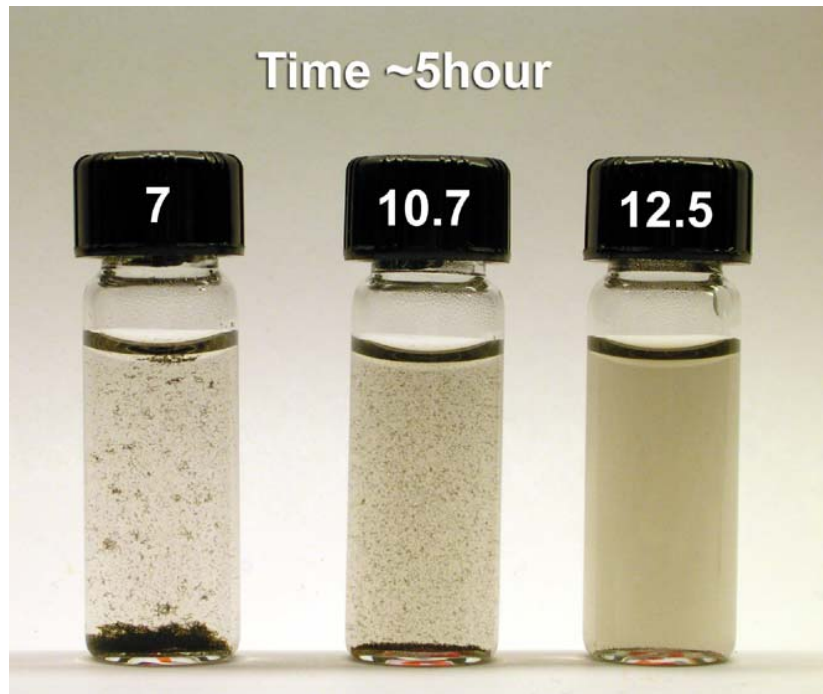
**Verification that you are studying  
what you think you are studying**

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# Effect of Oxidation on MWCNTs



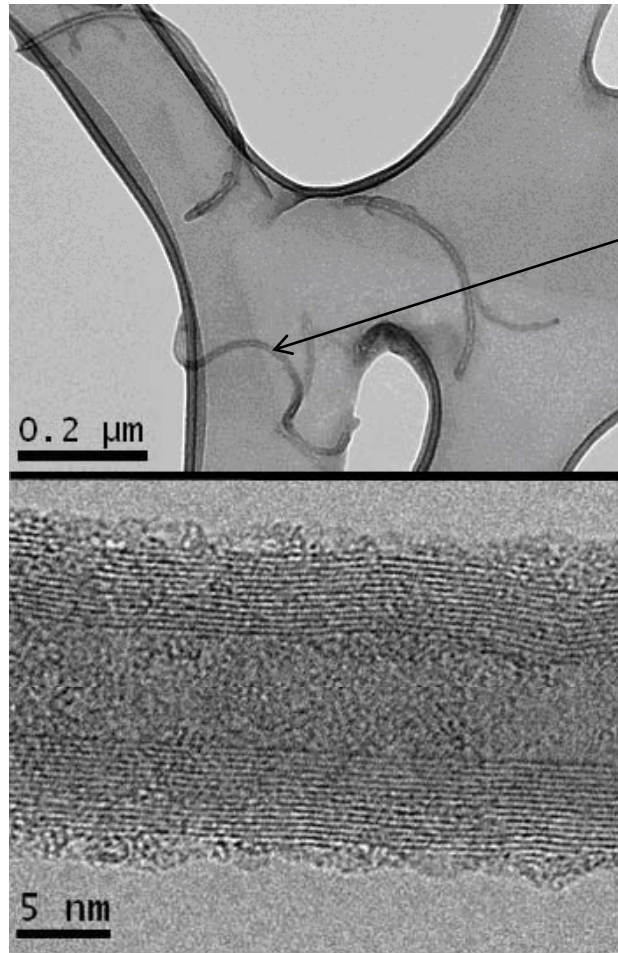
# More Oxidized CNTs are more stable towards Aggregation



64 mM NaCl

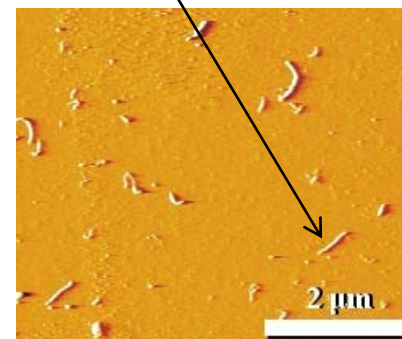
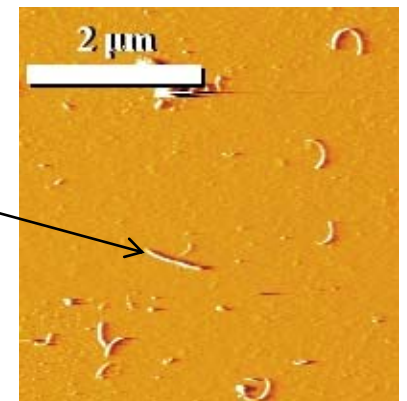
7.5 mg CNT/L

# Oxidized MWCNTs in Suspension



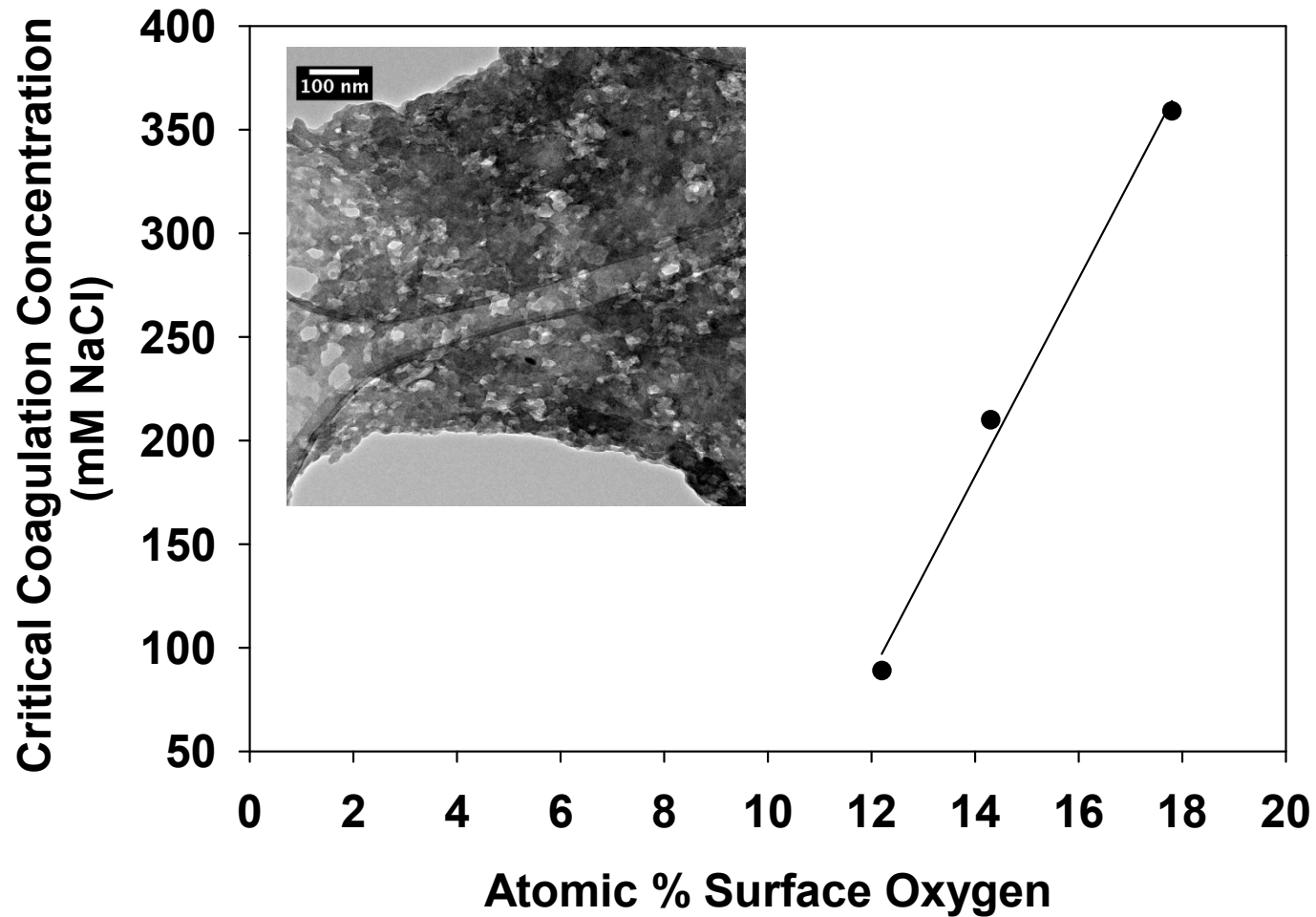
TEM

Individual nanotubes



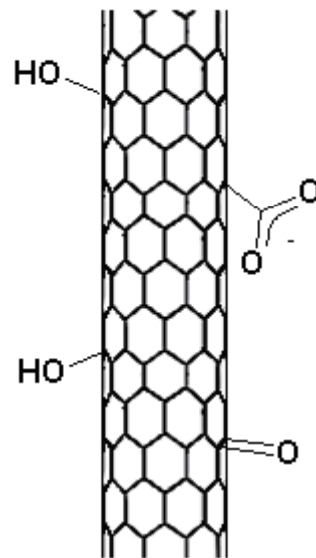
AFM

# Effect of Surface Oxidation on SWCNTs

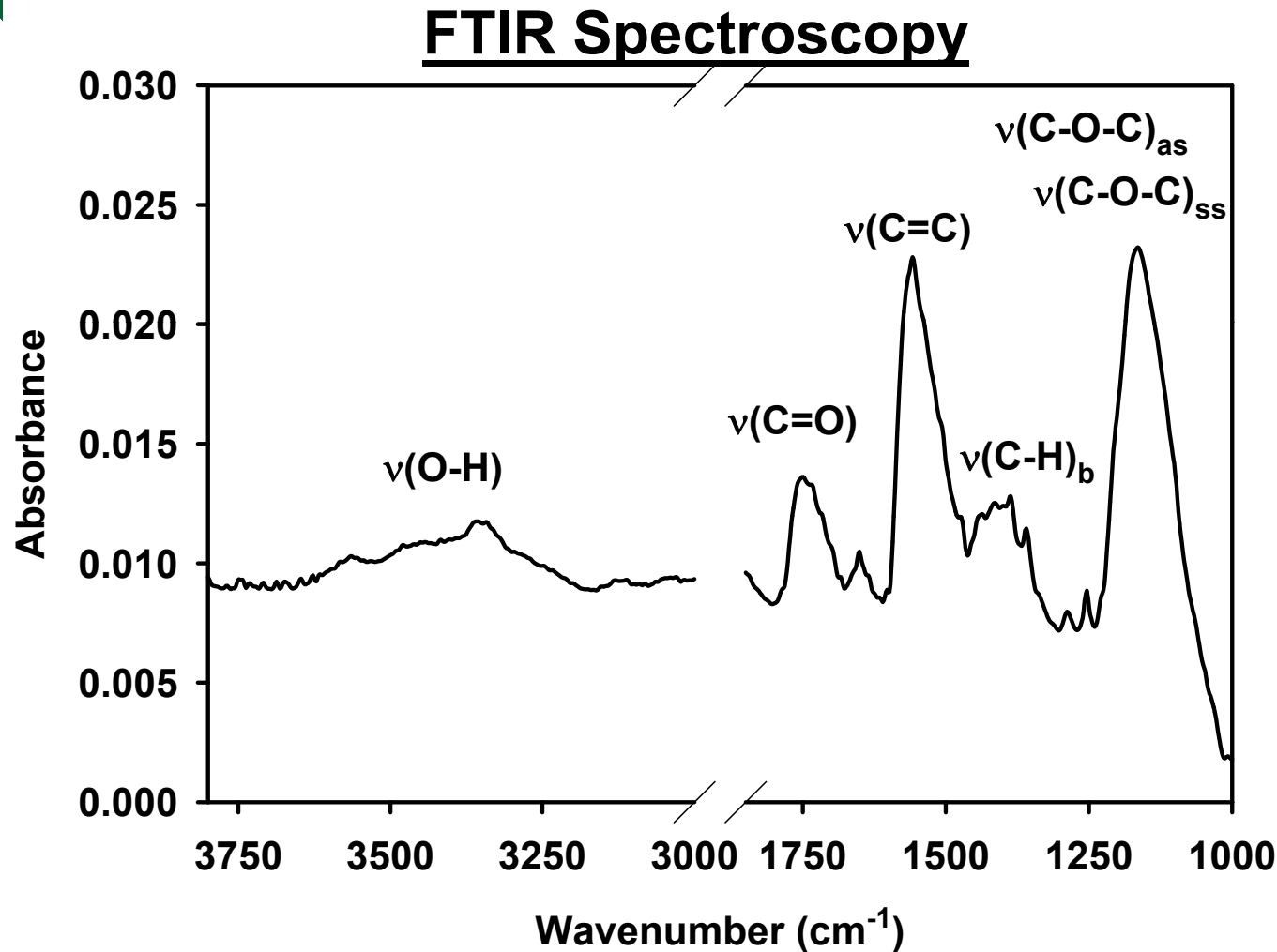


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If you are going to make  
quantitative claims use  
quantitative techniques



# Characterization of Oxides on CNTs



FTIR identifies oxygen functional groups but provides no quantification

# Chemical Derivatization of Surface Oxides?

- Reagent selectively reacts with specific functional groups
  - Reagent contains a CF<sub>3</sub> tag.
  - Vapor phase chemical process
  - Label chemical quantified by XPS

