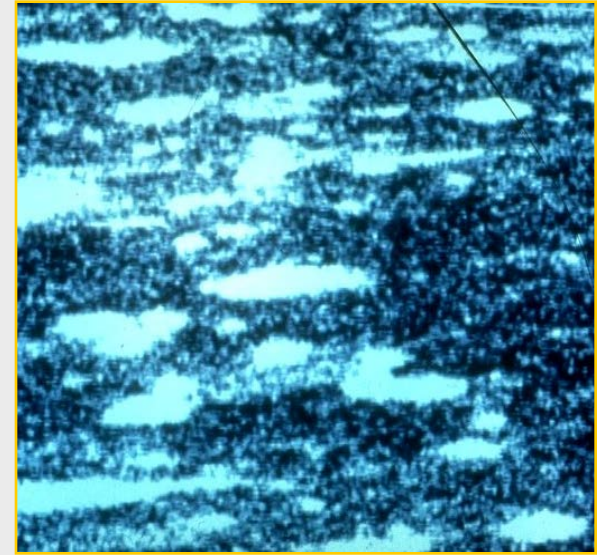
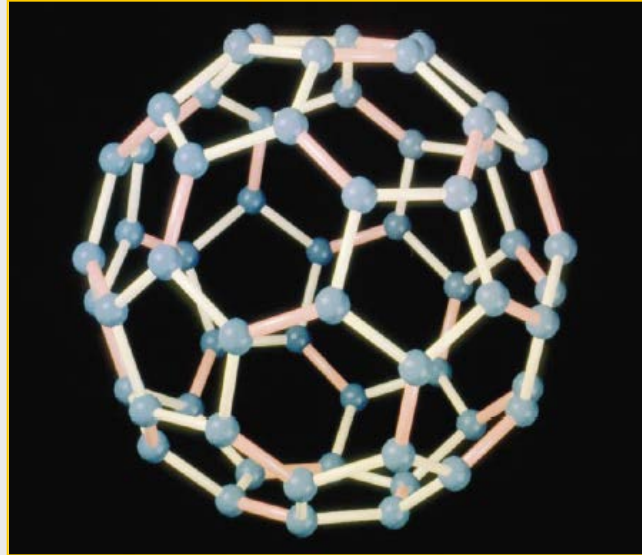
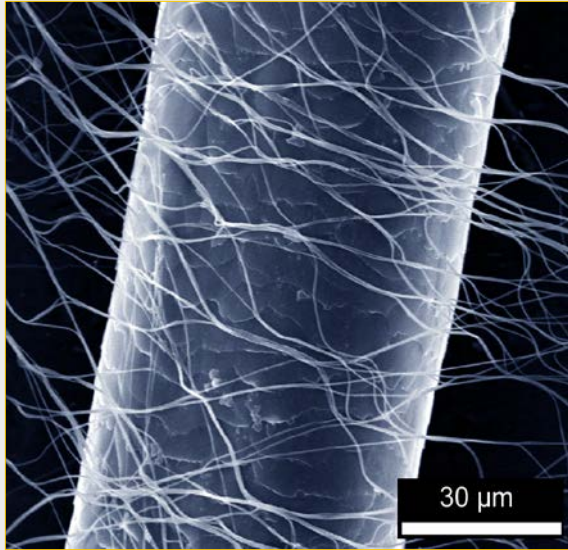


Nanotechnology for Medical Devices

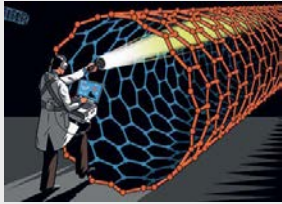
Challenges, Changes and Risks



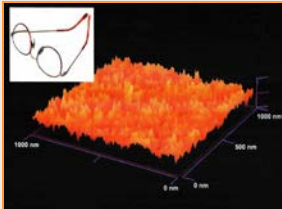
Jörg Vienken
BioSciences, Fresenius Medical Care
Bad Homburg, Germany

Nanotechnology for Medical Devices

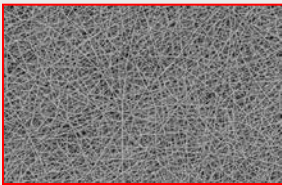
Challenges, Changes and Risks



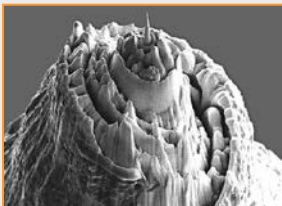
Nanomed-Tech
Figures of today, facts of tomorrow



Nanomed-Tech application
Risks and chances

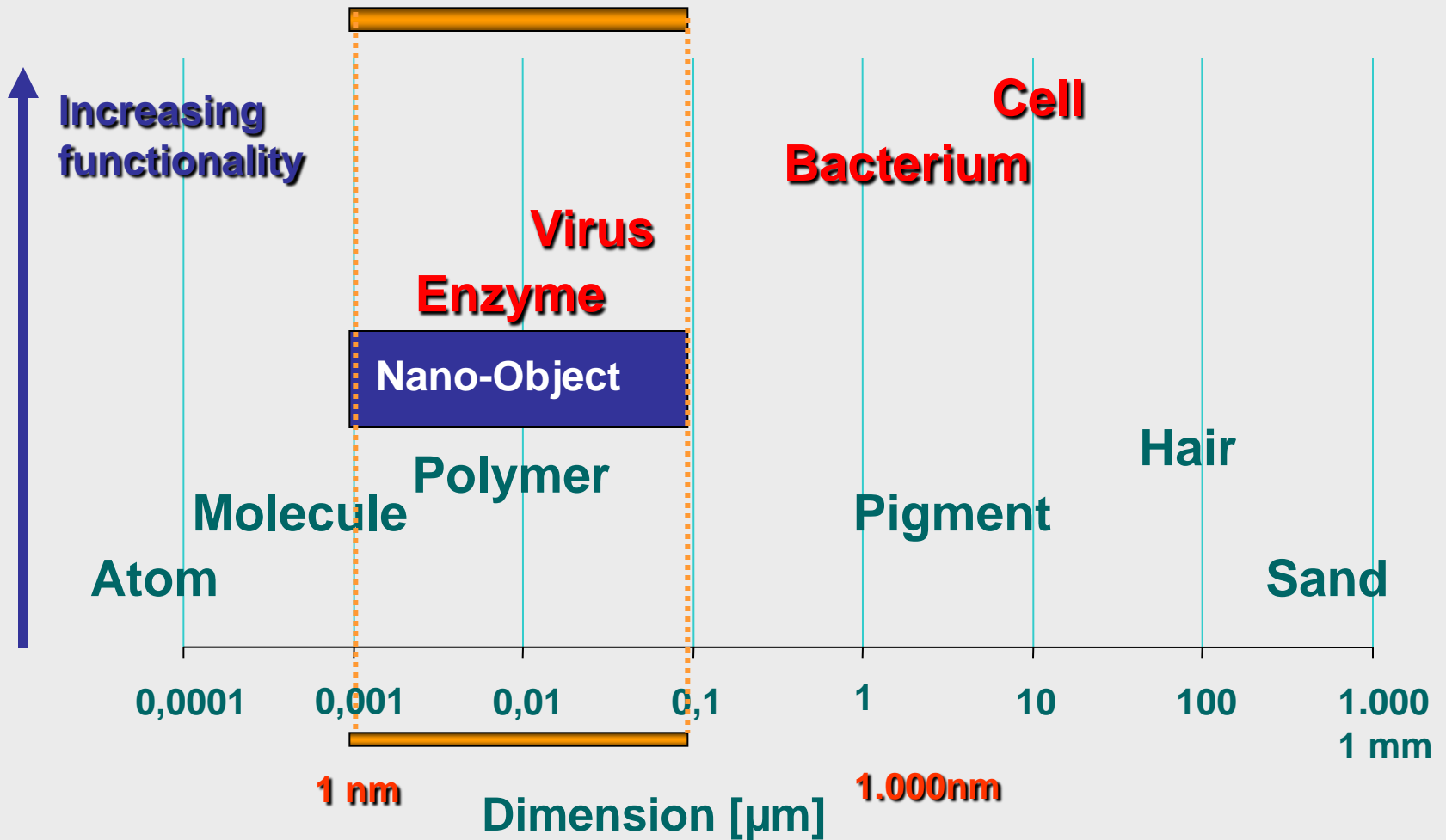


Nanomed-Tech
Company profiles



Quo vadis?
Expectations and requirements

The Nanoscale – A Biological Medical Scale

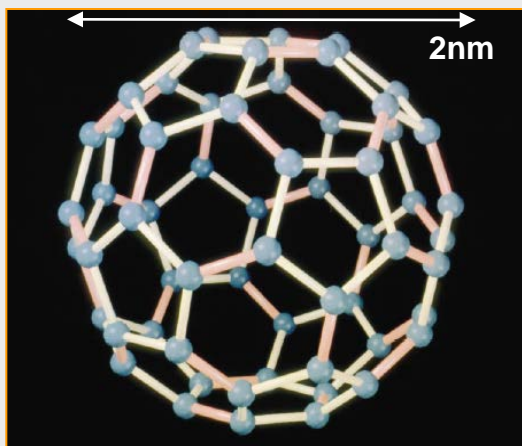


Toys or Tools?

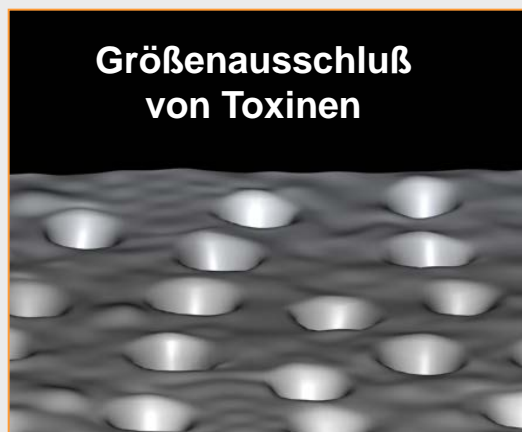
Nanocages
Nanopores

Nanofibres, - tubes
Cantilever

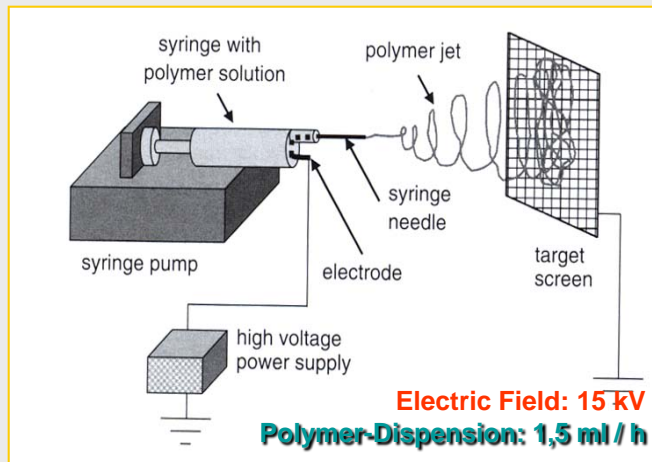
Surfaces, particles
Nanomachines



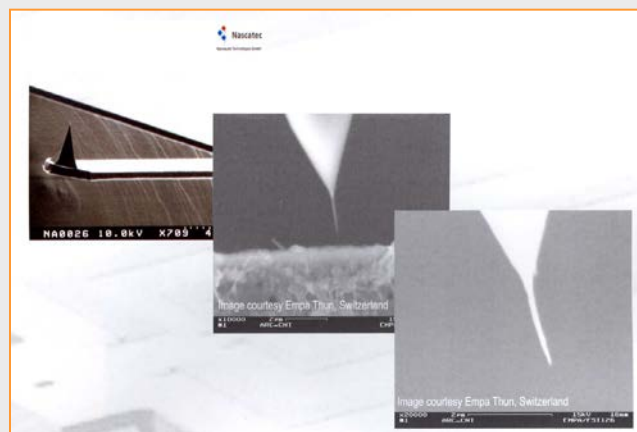
Fulleren cages
B. Fuller (1895-1983)



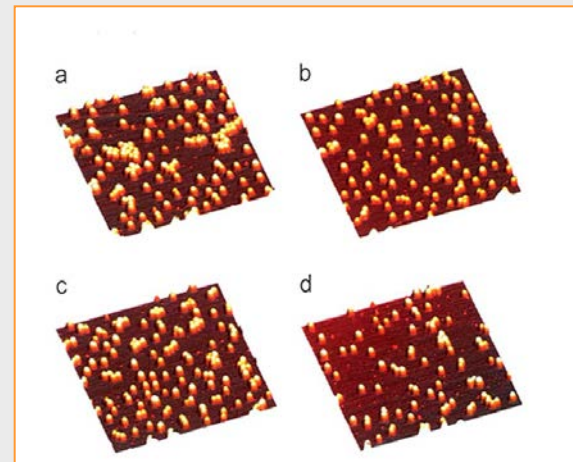
Membranpores
Fresenius Medical Care,
Bad Homburg



A Badami et al.,
Biomaterials, 27:596-606 (2006)



Cantilever
Nascatec,
Stuttgart



T Kunzler et al.,
Biomaterials, 28:5000-5006
(2007)

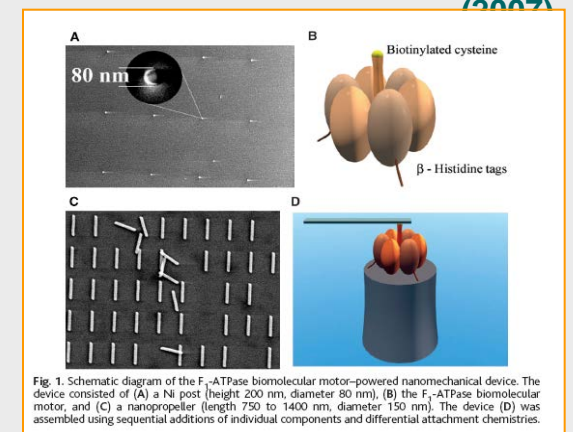


Fig. 1. Schematic diagram of the F₁-ATPase biomolecular motor-powered nanomechanical device. The device consisted of (A) a Ni post (height 200 nm, diameter 80 nm), (B) the F₁-ATPase biomolecular motor, and (C) a nanopropeller (length 750 to 1400 nm, diameter 150 nm). The device (D) was assembled using sequential additions of individual components and differential attachment chemistries.

Nanomachines
Science, 290:1555-58 (2000)

nature

DNA ORIGAMI

Nanoscale shapes
the easy way

CLINICAL TRIALS

Can you believe
what you read?

ALZHEIMER'S DISEASE

Catching it early

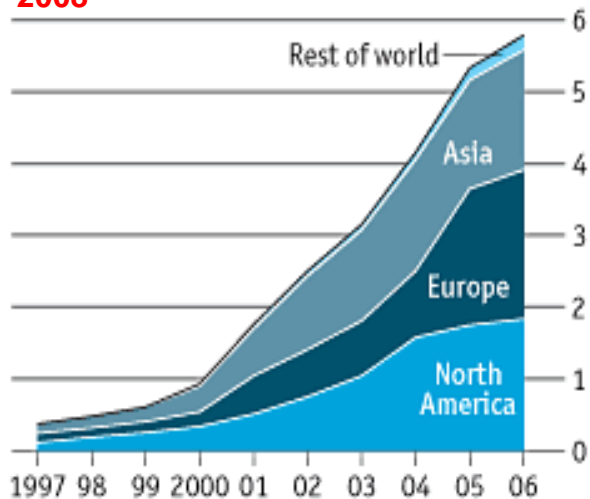
COSMIC ARCHITECTURE

NATUREJOBS
Green chemistry

Research splurge

Government nanotechnology spending, \$bn

2008



Source: Lux Research, "The Nanotech Report, 5th edition"

Spending for Nano & More

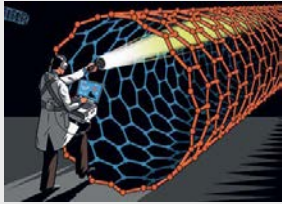
Scientists have already learned to use this relabelling trick to win funding from politicians, says Hilborn. A project he heads, to develop miniature scaffolds for tissue engineering, recently won €1.7 million from the European Union's Framework programme, following a call for nanobiotechnology pro-

jects. "I could have very well written the proposal without nano in there," he says. "I didn't lie to get the money; I just used the word they like to hear."

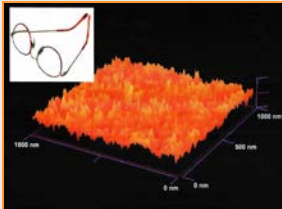
From: Nature, 440:262 (2006)

Nanotechnology for Medical Devices

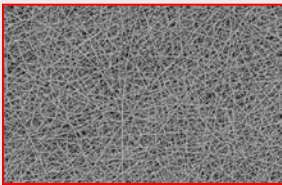
Challenges, Changes and Risks



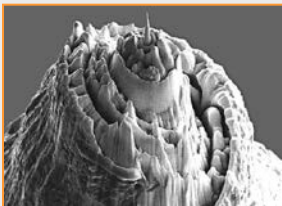
Nanomed-Tech
Figures of today, facts of tommorrow



Nanomed-Tech application
Risks and chances



Nanomed-Tech
Company profiles



Quo vadis?
Expectations and requirements

Expectations and Risk Assessment of Nanotechnology not in Line!

COMMENTARY

Scientists worry about some risks more than the public

DIETRAM A. SCHEUFELE^{1*}, ELIZABETH A. CORLEY², SHARON DUNWOODY³, TSUNG-JEN SHIH³, ELLIOTT HILLBACK³ AND DAVID H. GUSTON⁴

are in ¹the Department of Life Sciences Communication, University of Wisconsin–Madison, 440 Henry Mall, Madison, Wisconsin 53706, USA; ²the School of Public Affairs, Arizona State University, 411 North Central Avenue, Phoenix, Arizona 85004, USA; ³the School of Journalism & Mass Communication, University of Wisconsin–Madison, 821 University Avenue, Madison, Wisconsin 53706, USA; ⁴the Department of Political Science, Arizona State University, P0 Box 874401, Tempe, Arizona 85287, USA.

*e-mail: scheufele@wisc.edu

A comparison between two recent national surveys among nanoscientists and the general public in the US shows that, in general, nanoscientists are more optimistic than the public about the potential benefits of nanotechnology. However, for some issues related to the environmental and long-term health impacts of nanotechnology, nanoscientists were significantly more concerned than the public.

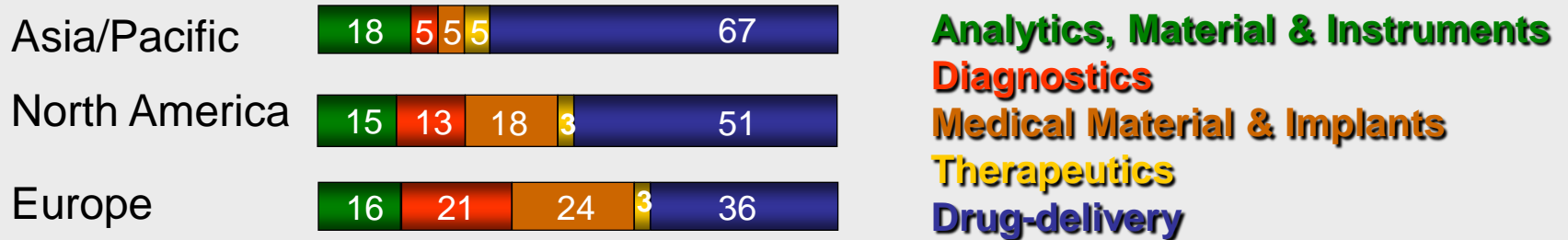
NanoStructures and Biomedical Effects

Scientists concerned, Public not yet interested

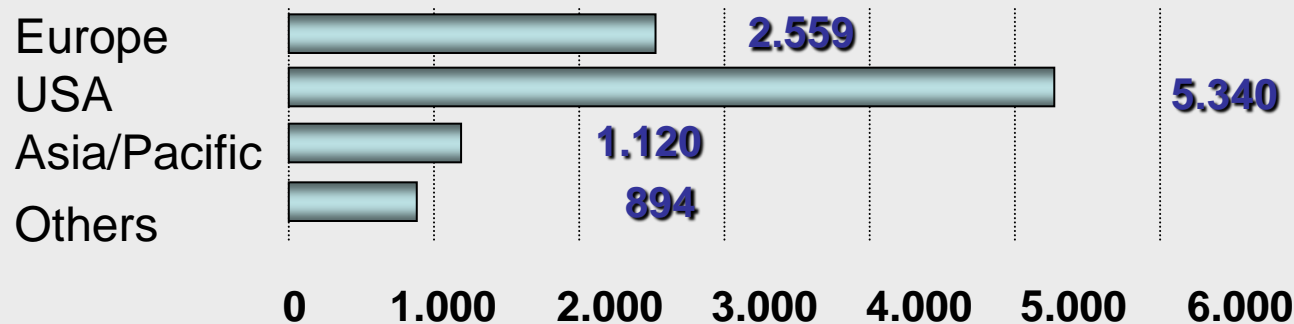
Nanotechnology in medical applications: possible risks for human health	WH DeJong, B Roszek, RE Geertsma RIVM Report 265001002/2005
Ultrafine particles exert prothrombotic but not inflammatory effects on the hepatic microcirculation	A Khadonga et al., Circulation, 109:1320-1325 (2004)
Toxic potential of materials at the nanolevel	A Nel Science, 311:622-627 (2006)
Nanoparticles as catalysts for protein fibrillation	V Colvin & K Kulinowski PNAS, 104:8679 – 8680 (2007)
Nucleation of protein fibrillation by nanoparticles	S Linse et al., PNAS, 104:8691-8696 (2007)
Interaction of erythrocytes with magnetic nanoparticles	M Soler et al., J Nanosci Nanotechnol, 7:1069-1071 (2007)
Protein adsorption and cellular uptake of cerium oxide nanoparticles as a function of zeta potential	S Patil et al., Biomaterials, 28:4600-4607 (2007)
Chemotaxis of non-biological colloidal rods	Y Hong et al., PhysRev Letters, 99:178103-1 (2007)

Nanotechnology & Medical Applications 2007

Nanomomedical Applications



Patents (cumulative till 2004)



TECHNICAL SPECIFICATION

ISO/TS 27687



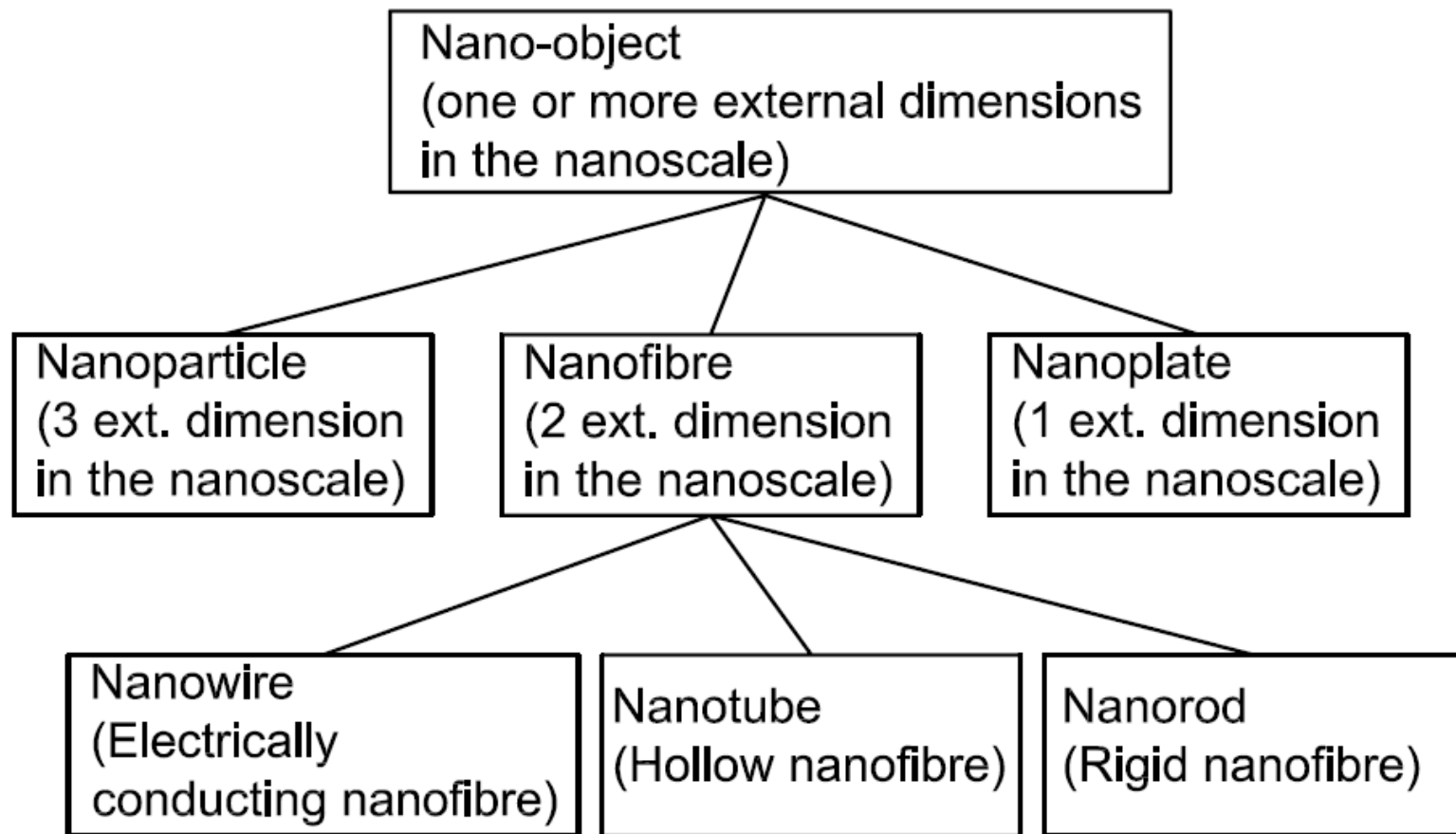
Reference number
ISO/TS 27687:2008(E)

© ISO 2008

First edition
2008-08-15

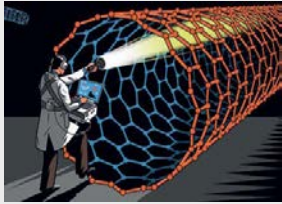
Nanotechnologies — Terminology and definitions for nano-objects — Nanoparticle, nanofibre and nanoplate

*Nanotechnologies — Terminologie et définitions relatives
aux nano-objets — Nanoparticule, nanofibre et nanoplat*

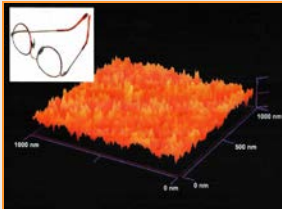


Nanotechnology for Medical Devices

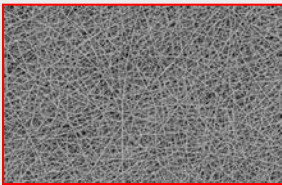
Challenges, Changes and Risks



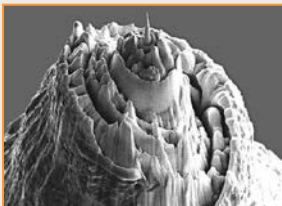
Nanomed-Tech
Figures of today, facts of tommorrow



Nanomed-Tech application
Risks and chances

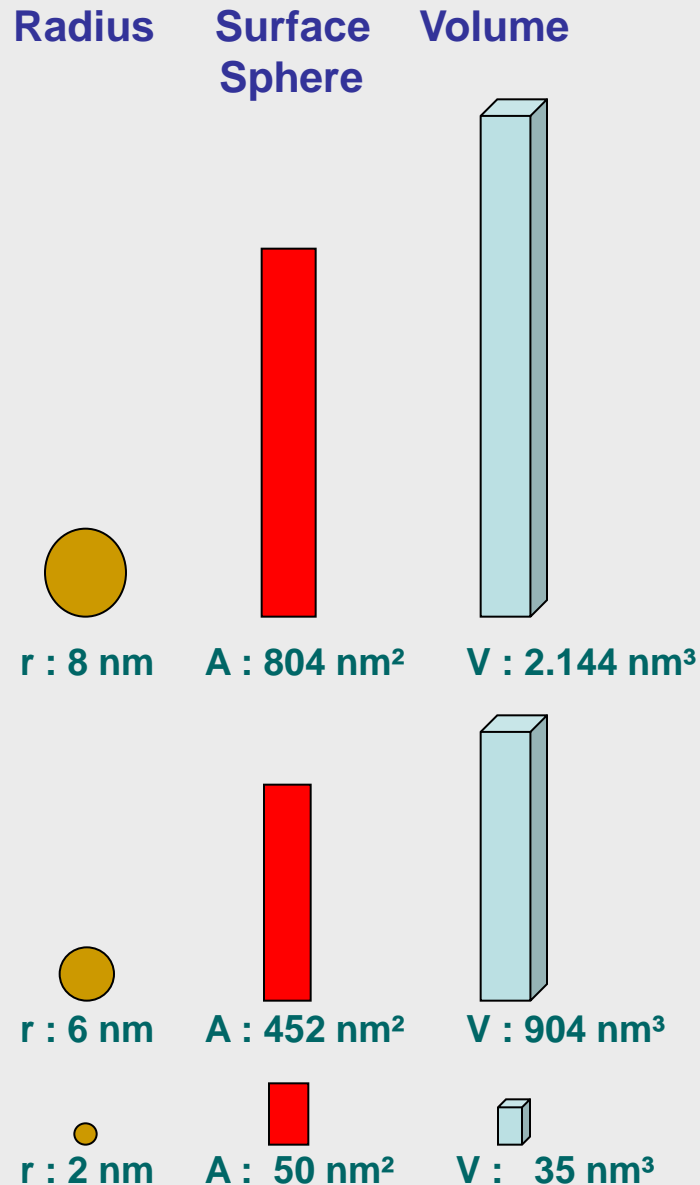


Nanomed-Tech
Company profiles



Quo vadis?
Expectations and requirements

Nano-scaled Biomaterials



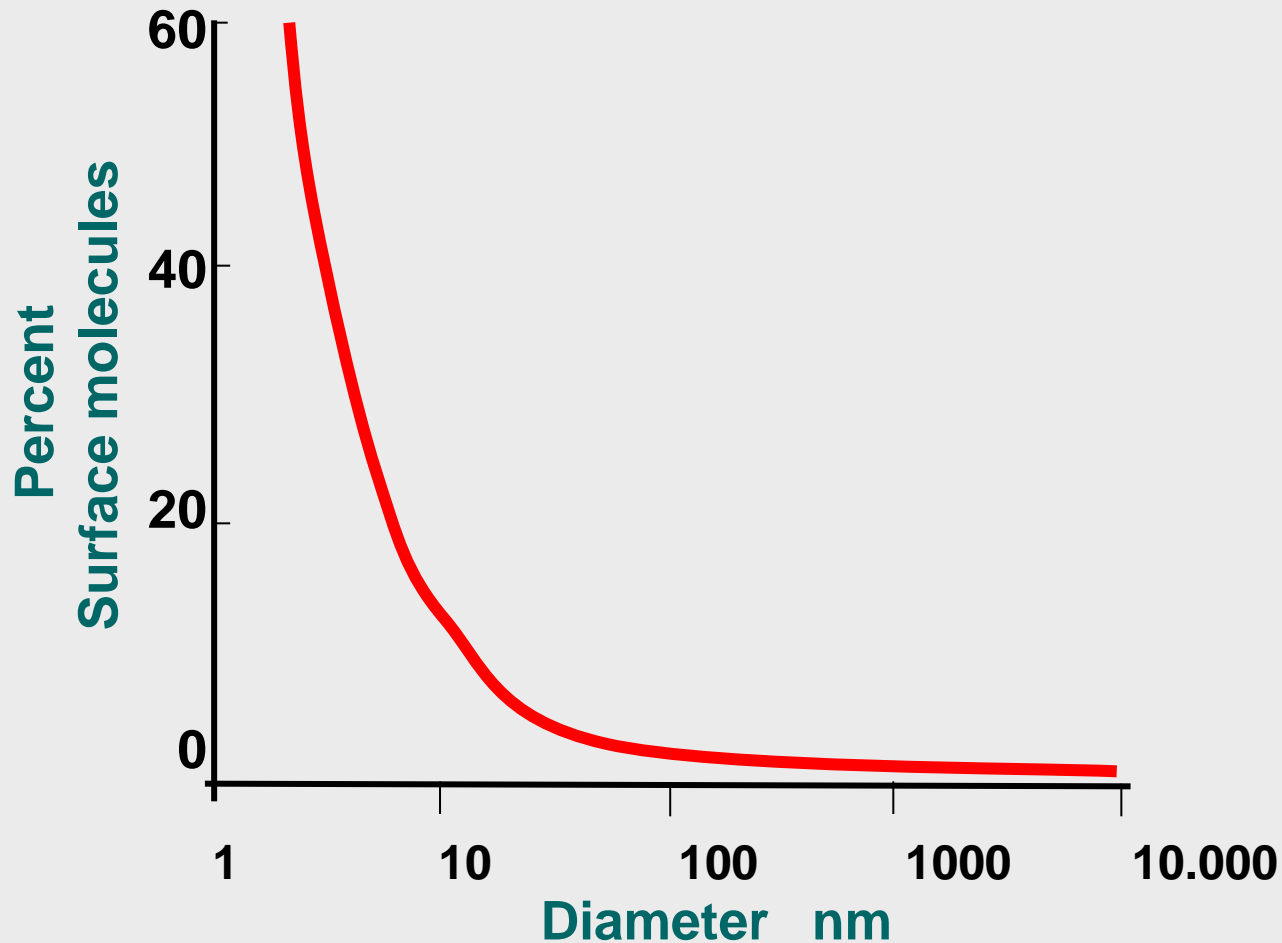
With decreasing radius magnitudes for **Volume** drop faster than for **areas!**

Radius dependence:
 r^3 vs r^2

**Thus: Nanoeffects
always
Surface effects**

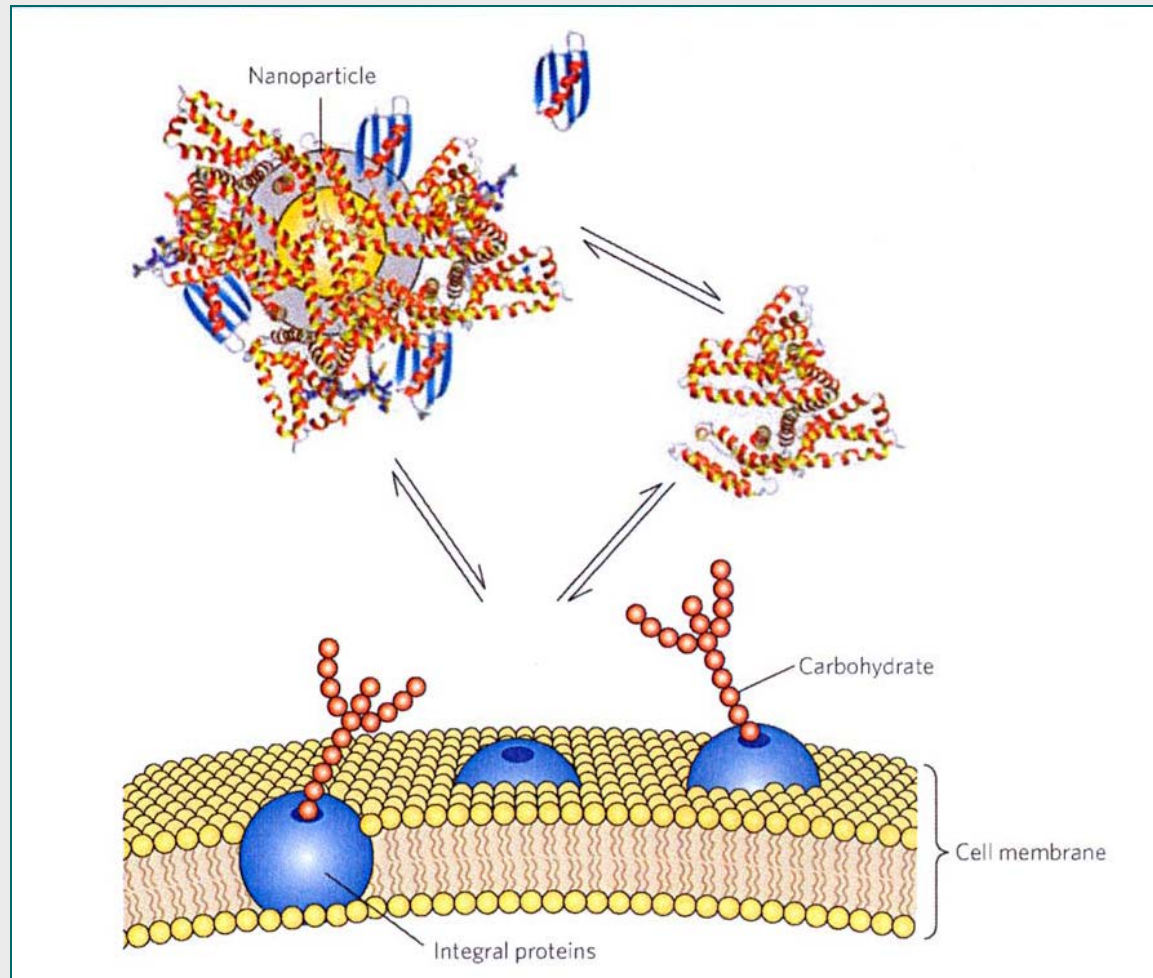
Particle Size and Number of Molecules Expressed on Surface

Consequences for leachables

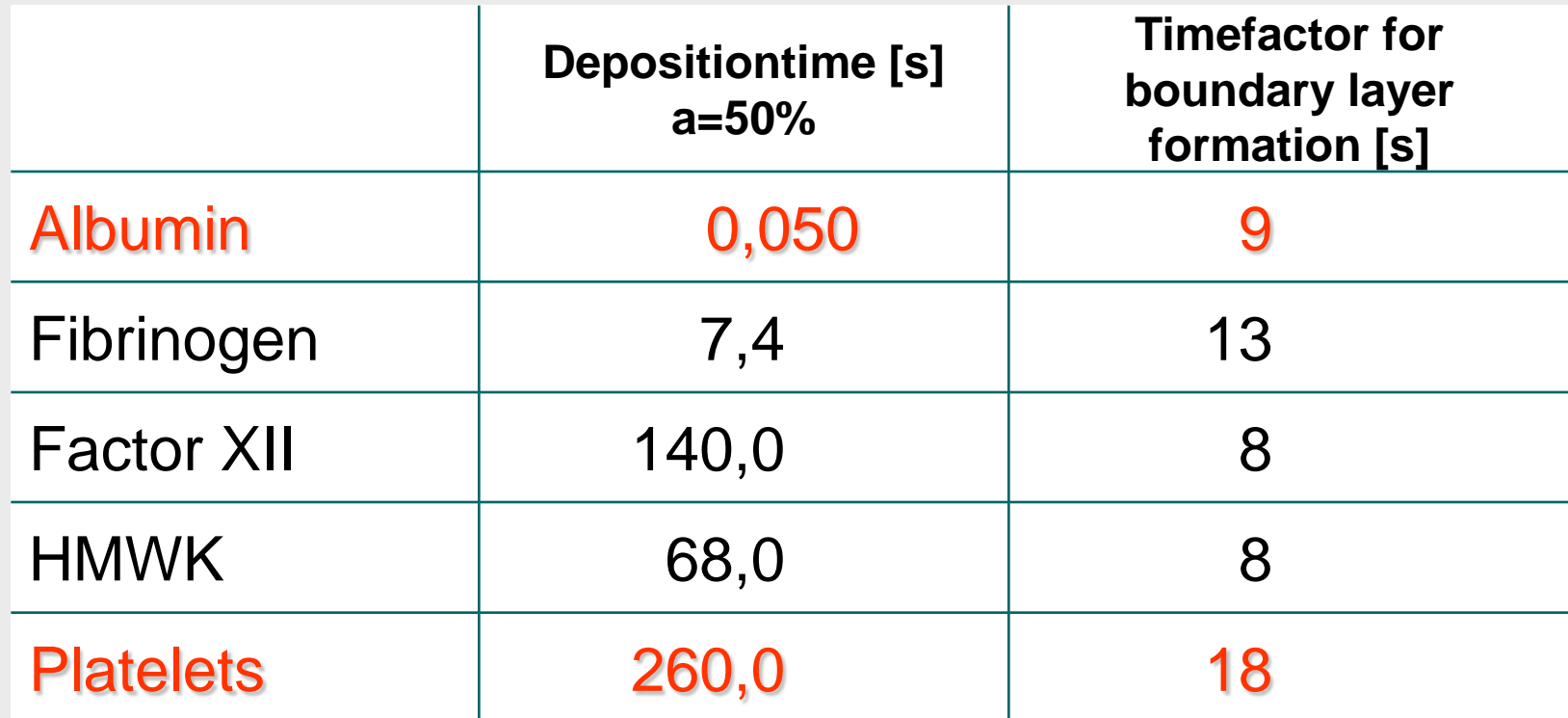


What does a cell see?

Interaction of nanoparticles with biological cells determined by protein-coating

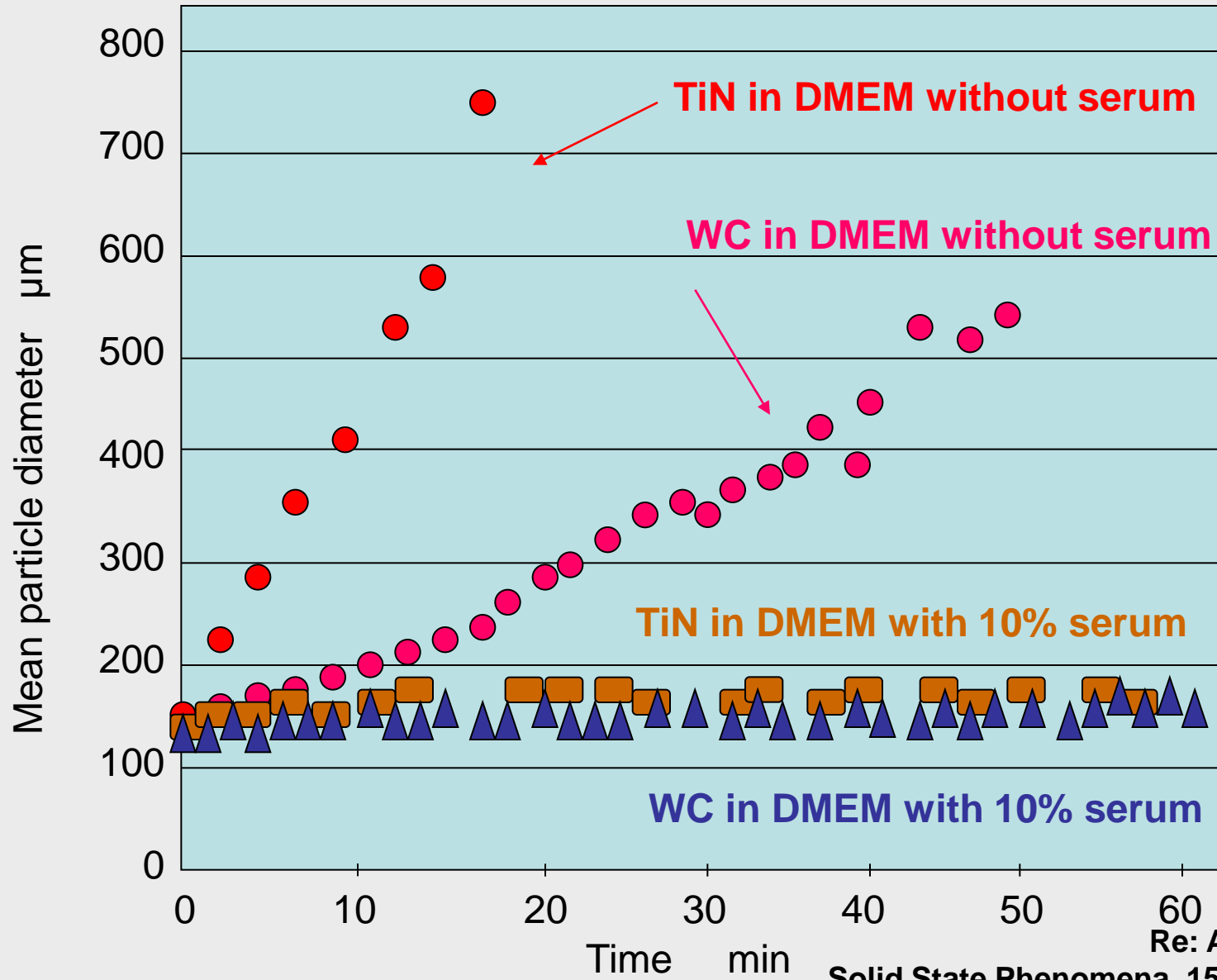


Protein Deposition on Biomaterials Sequence under Flow-Conditions



	Depositiontime [s] a=50%	Timefactor for boundary layer formation [s]
Albumin	0,050	9
Fibrinogen	7,4	13
Factor XII	140,0	8
HMWK	68,0	8
Platelets	260,0	18

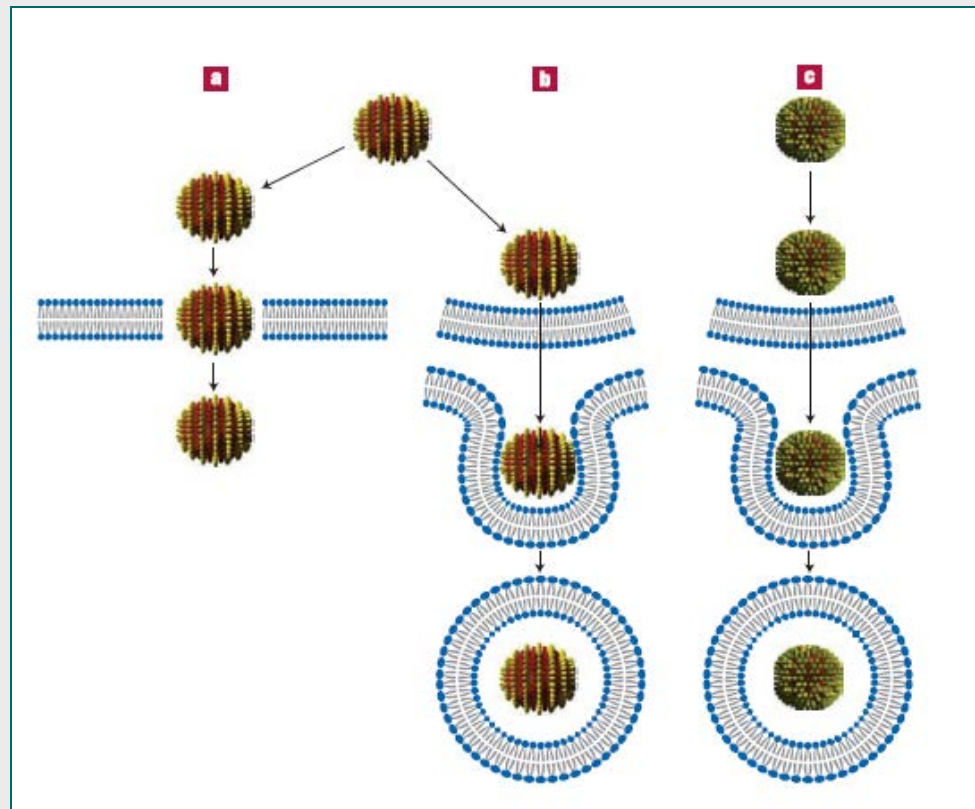
Agglomeration Behaviour of WC and TiN Particles - at a concentration of 10 $\mu\text{g/ml}$ -



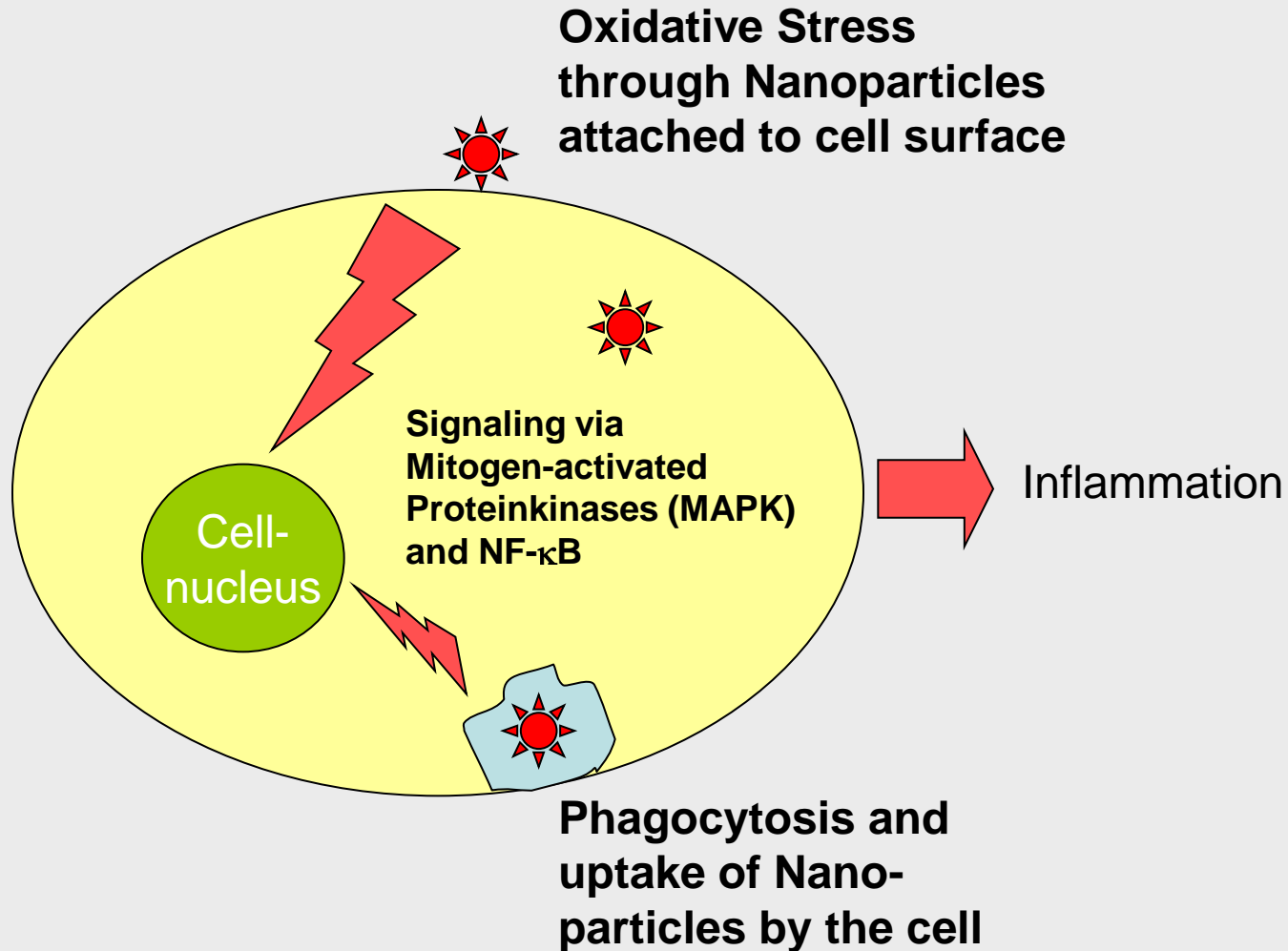
NANOBIOLOGY

Particles slip cell security

Nanoparticles with alternating striations of hydrophobic and hydrophilic ligands cross the cell membrane by a direct mechanism — a route that delivers them to the main compartment of the cell while leaving the membrane undisturbed.

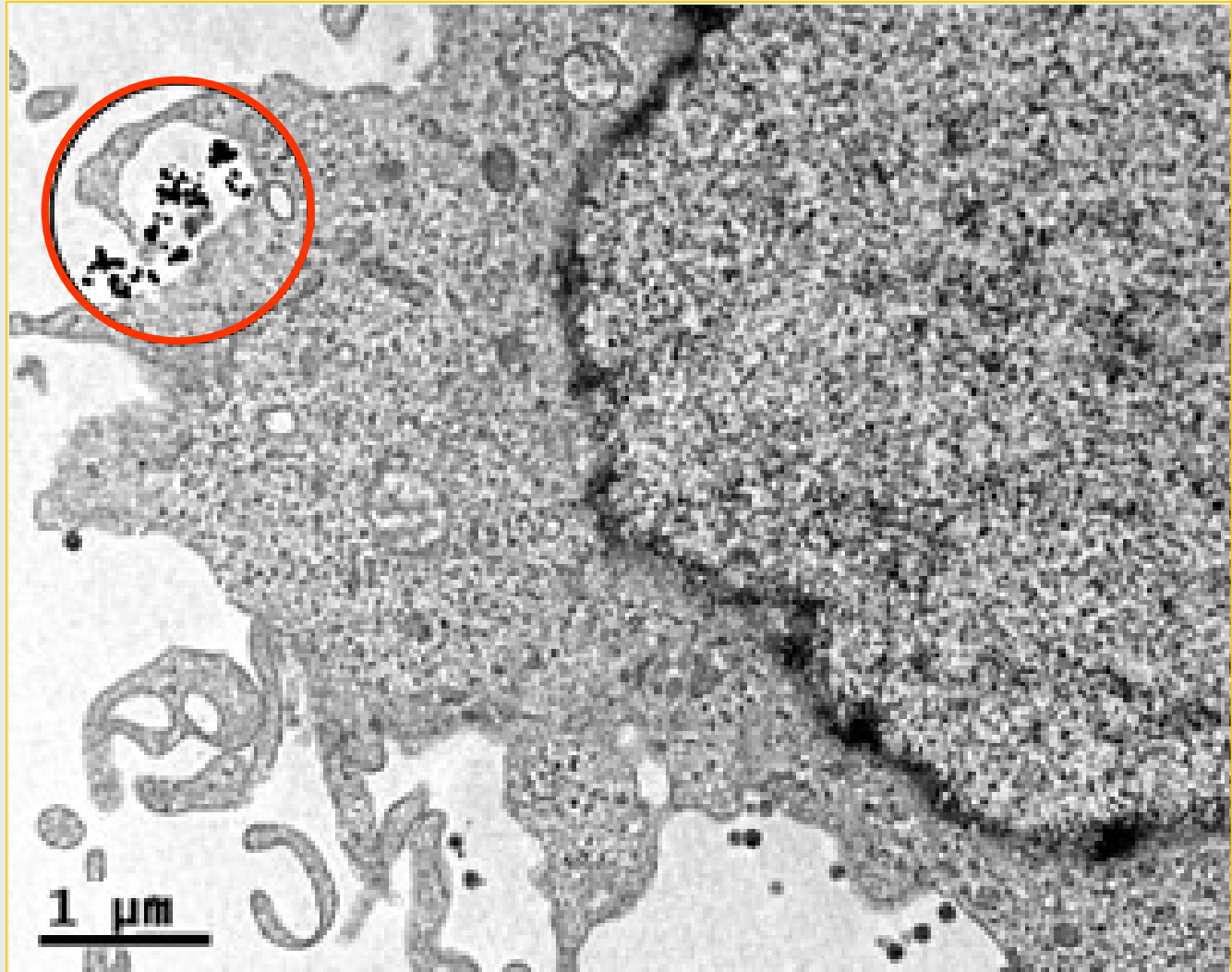


Mechanisms of Cell-Activation by Nanoparticles



Phagocytosis of TiO_2 - Nanoparticles

TiO_2 -Particles
 \varnothing : 30 nm

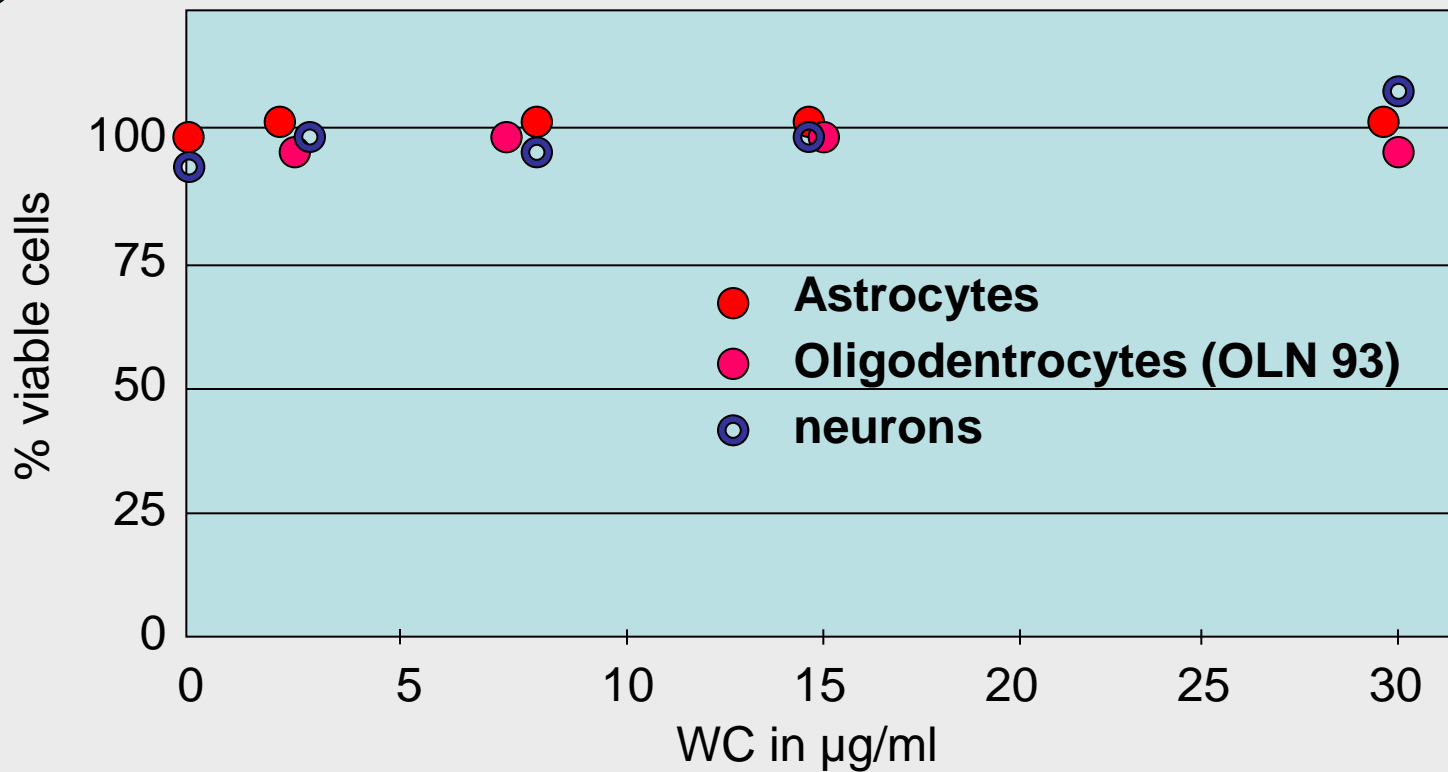


Gliacell

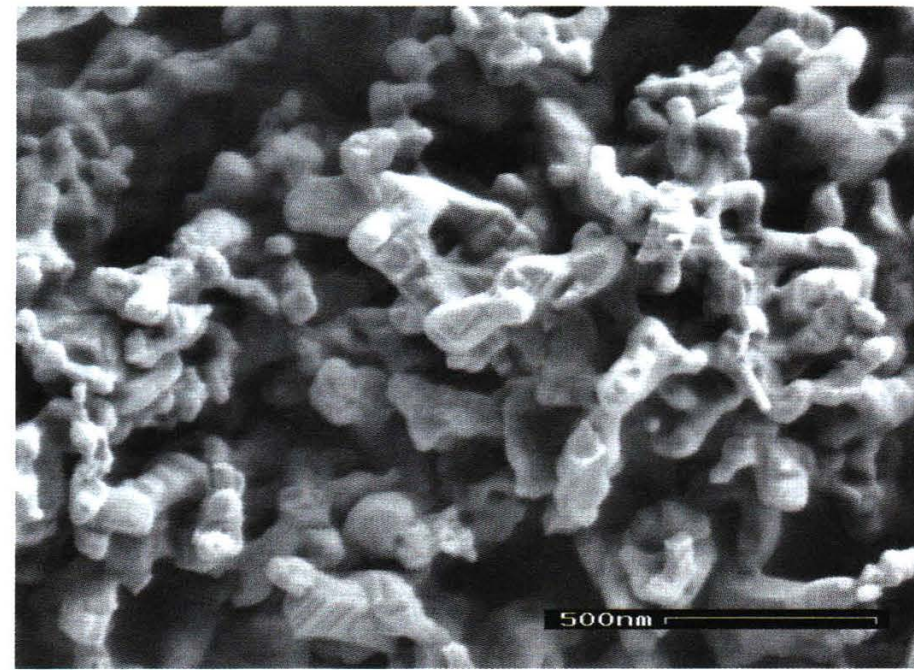
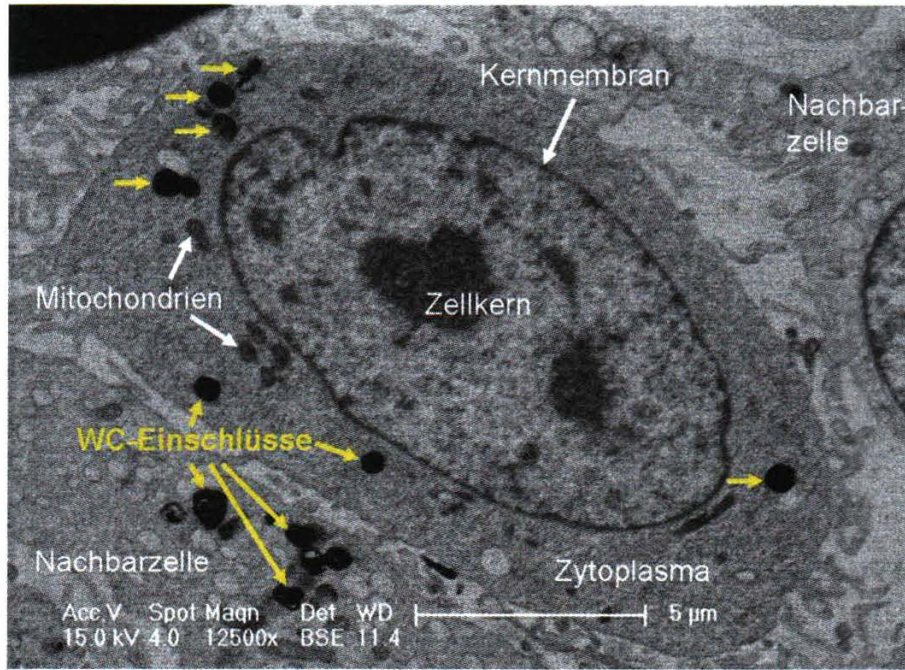
Re: FAZ-Sonntagszeitung
25.06.2006

Viability of WC particles exposed to rat brain cells

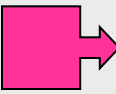
- short term viability, 2 days exposure -



Gliacell and Uptake of Tungsten carbide Nanoparticles, Synergistic effects between W and Co



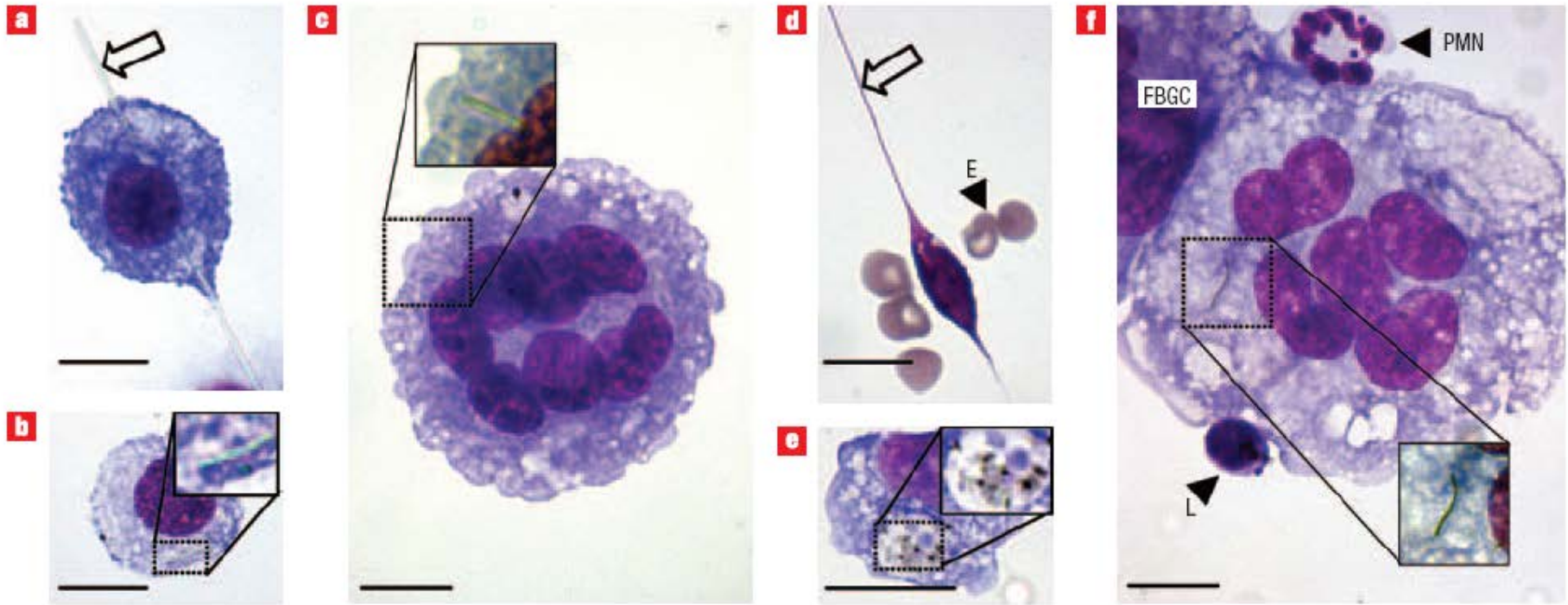
Magnification: x 12.500



Tungsten carbide particles without acute toxicity when present alone.
Toxicity observed, however, if Cobalt nanoparticles present.

Lessons learnt from Asbestos?

Frustrated Phagocytosis of Carbon Nanotubes

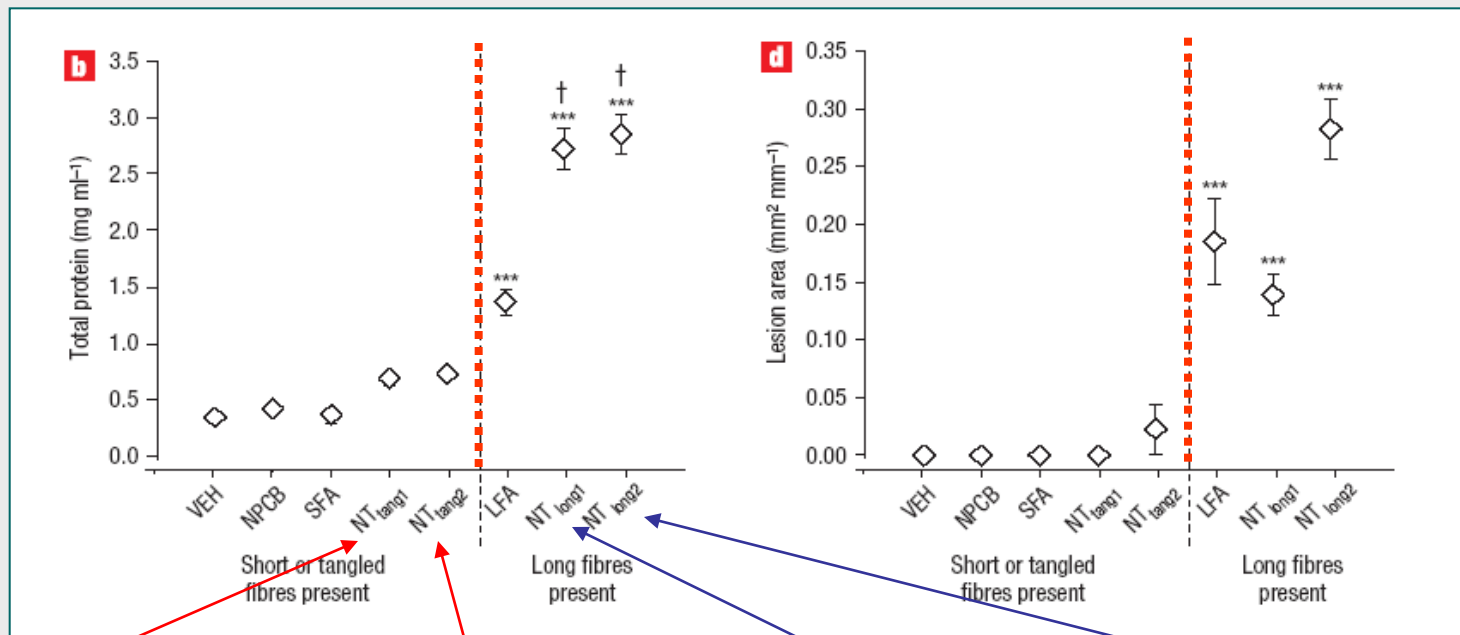


Fibre length / -diameter of Nanotubes: - determinants for inflammatory processes -

Inflammatory response
(24 h post-instillation)

Only through long
NT's (> 10 μm)

Granuloma response
(7 days post-instillation)



Diameter as supplied by the manufacturer (nm, mean \pm s.e.m.)	15 \pm 5	15 \pm 5
Diameter as determined by authors (nm, mean \pm s.e.m.)	14.84 \pm 0.50	10.40 \pm 0.32
Length as supplied by the manufacturer (μm)	1-5	5-20

NT-short1

NT-short2

NT-long1

NT-long2

40-50

84.89 \pm 1.9

Mean 13

20-100

165.02 \pm 4.68

Max 56

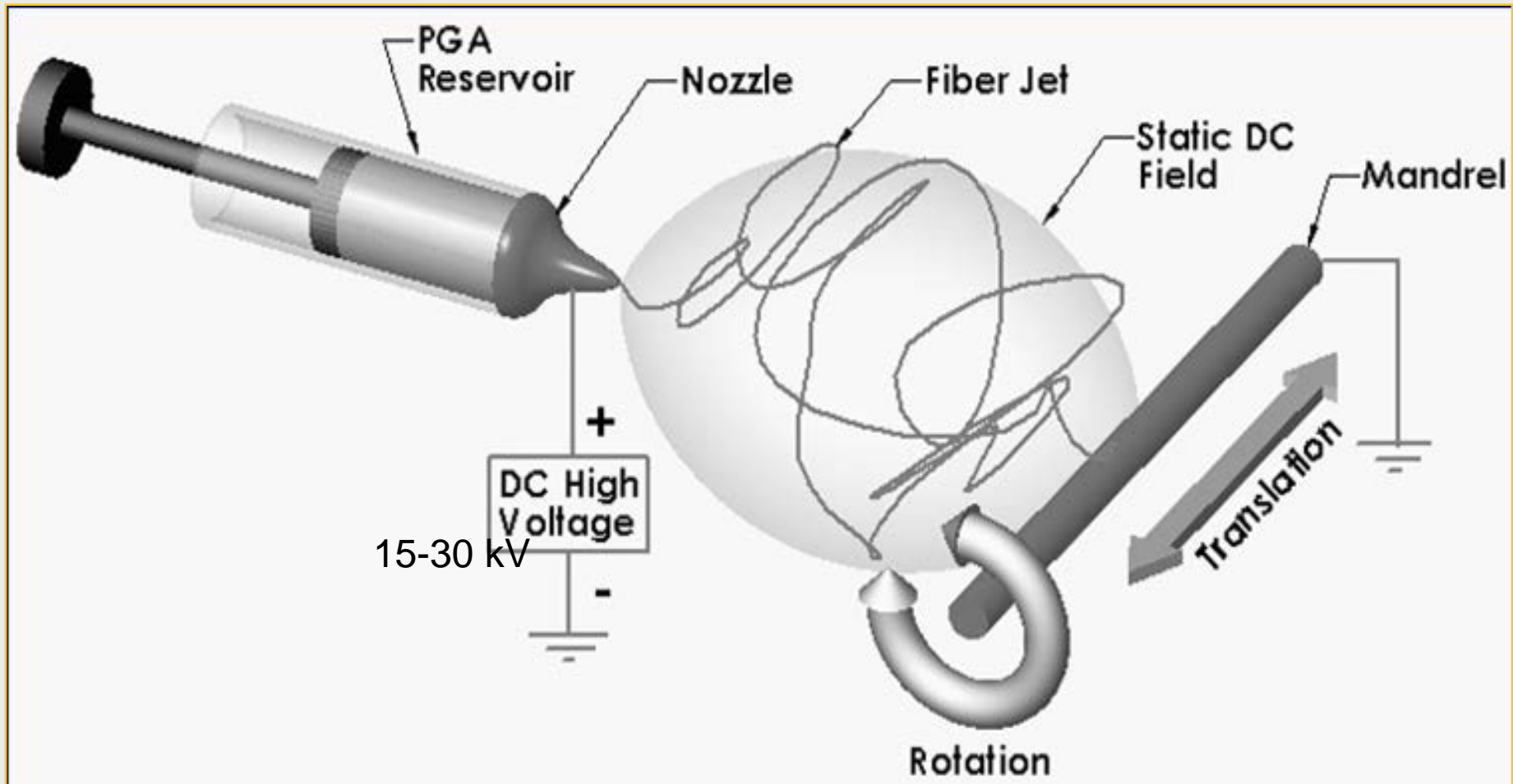
* Carbon nanotubes in abdomen of rats

** NT nanotubes

Re: CA Poland et al
Nature Nanotech, 3: 423-428 (2008)



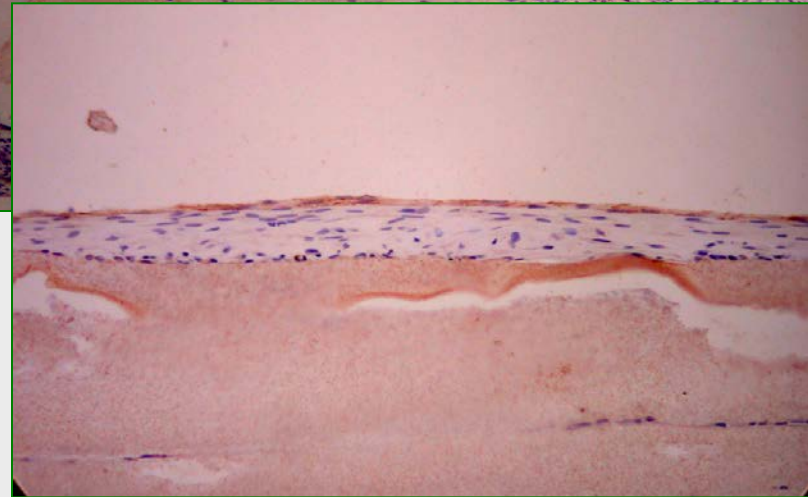
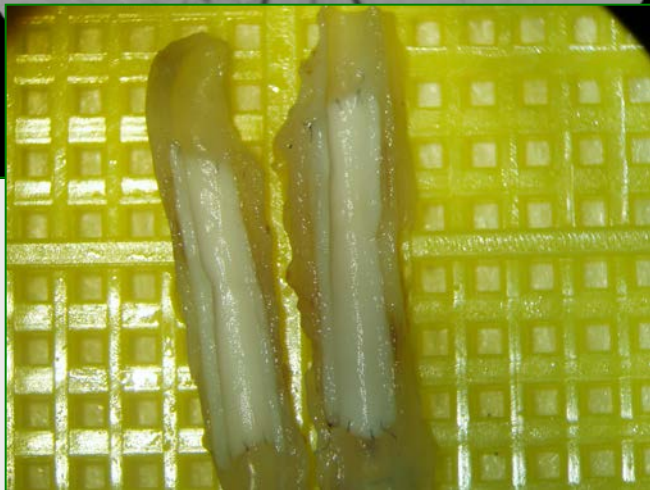
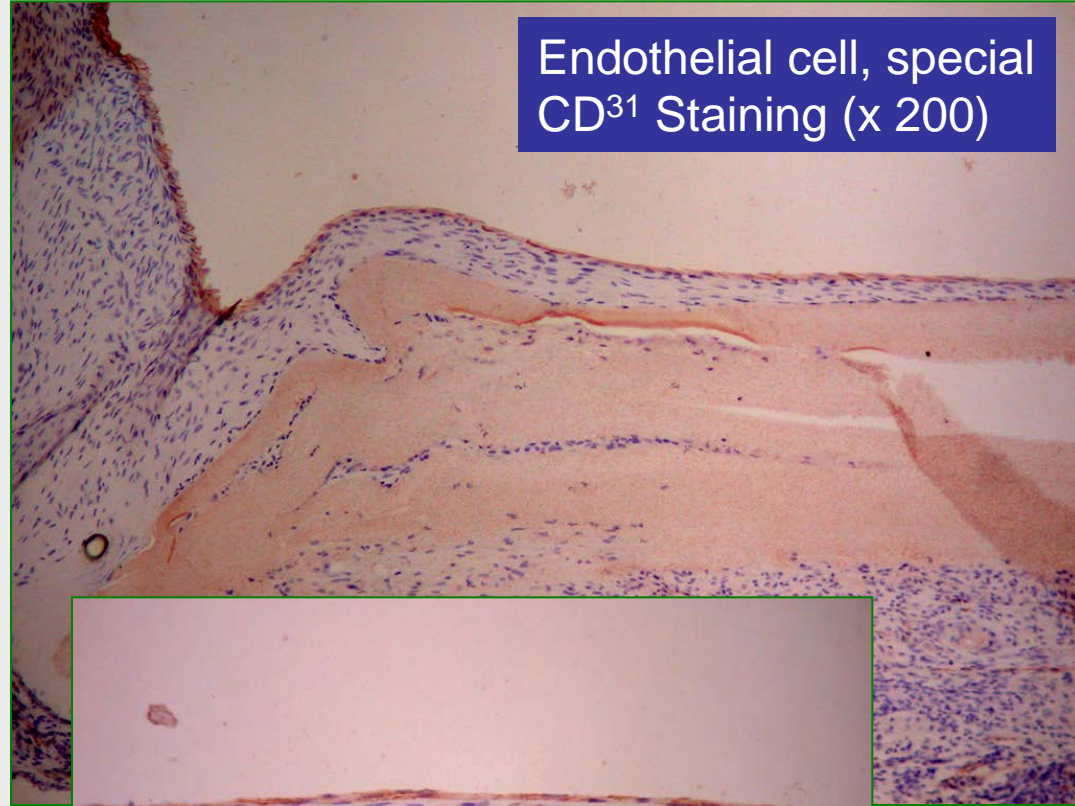
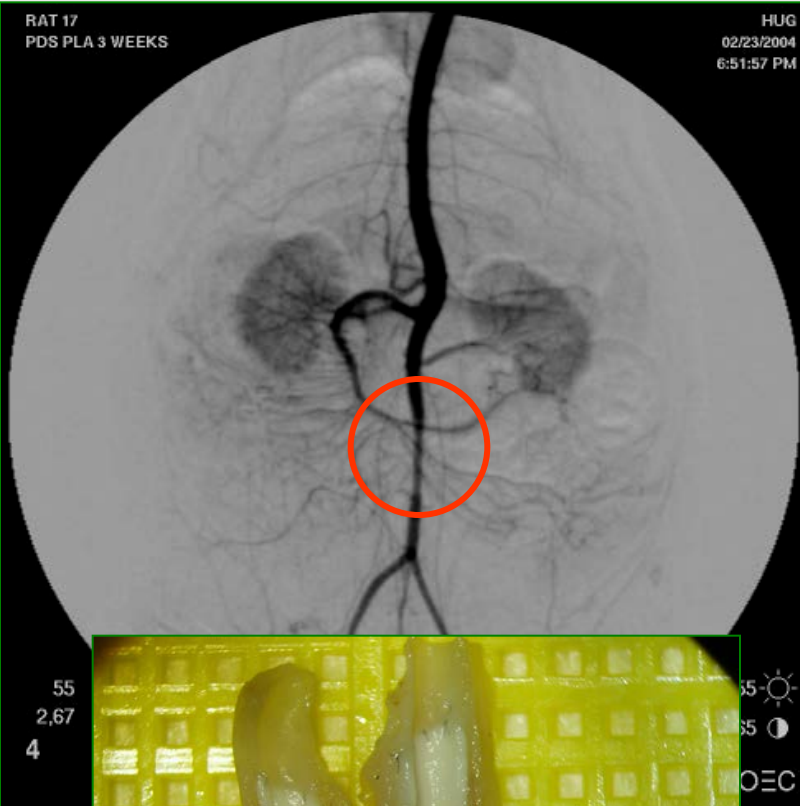
New Vascular Prostheses with the help of the “BARBAPAPA” Technique

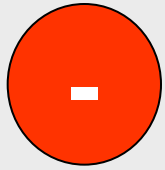




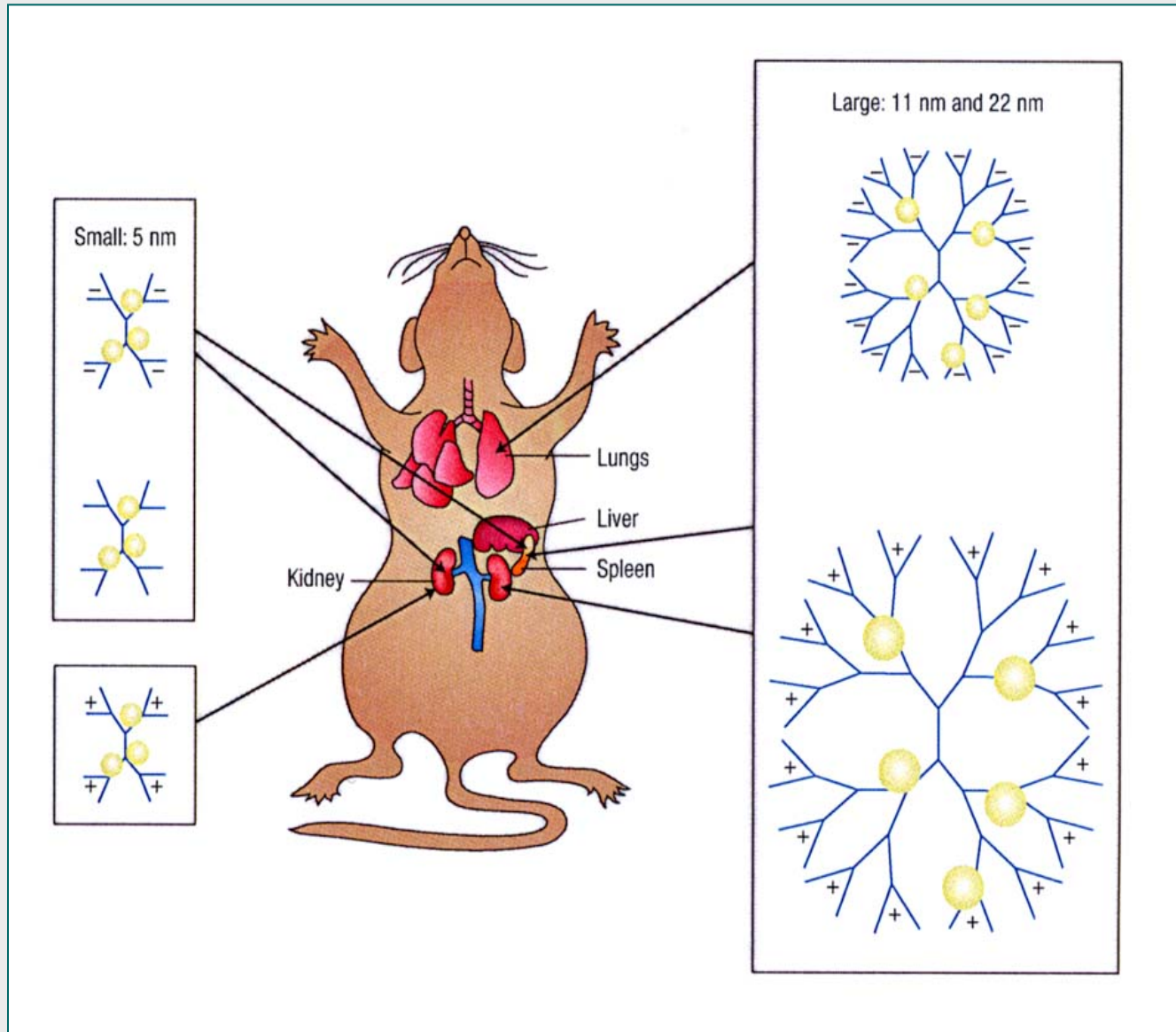
PDS GRAFTS mixed with slowly degradable PLA

n=3, 3 Weeks after Implantation (Rat model)





Gold-Dendrimer Particles and Their Biodistribution



- Charge

+ Charge

Re: R Minchin

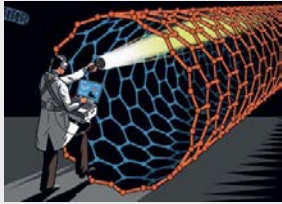
Nature Nanotech, 3:12-13 (2008)

Unsolved Problems and Open Questions

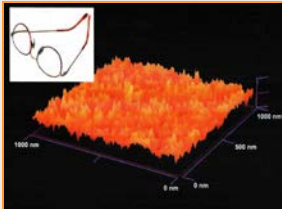
- Standardisation of test-procedures for risk analysis?
- Standardisation of manufacturing
- Dose – response principles?
 - Individual nano-object / agglomerate?
 - **Mass** or particle **number**?
 - Analysis of nano-objects in tissue?
 - Threshold values / limits for cell-activation?
 - *In vitro* / *in vivo* differences
 - Biokinetics? Bioburden?
- Approval criteria for medical devices:
Case-by-case consideration/general approach?

Nanotechnology for Medical Devices

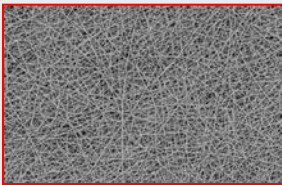
Challenges, Changes and Risks



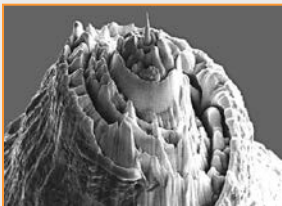
Nanomed-Tech
Figures of today, facts of tomorrow



Nanomed-Tech application
Risks and chances



Nanomed-Tech
Company profiles



Quo vadis?
Expectations and requirements

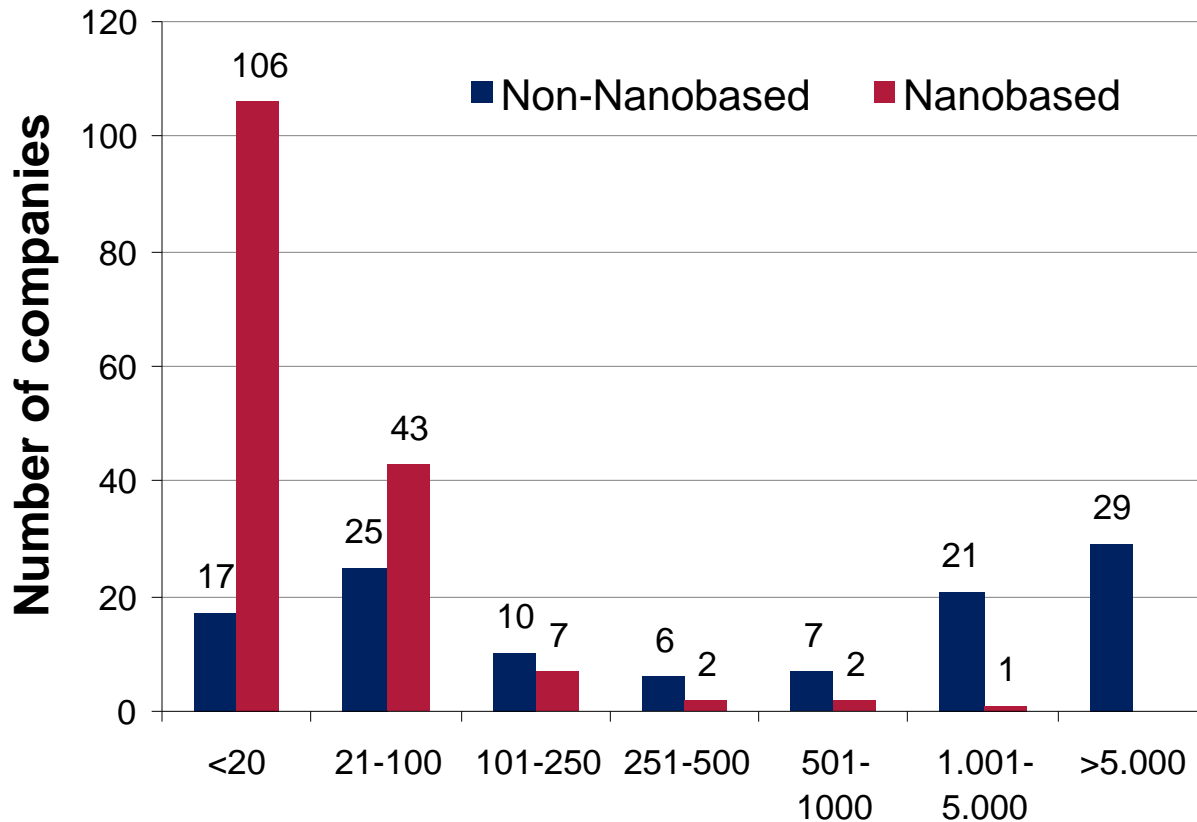
Companies involved in NanoMedTech

- Example Germany -

Germany 2010: 950 companies involved in development and marketing of NANO products, majority SMEs
→ 60.000 FTE-positions involved

- Company-types:
1. Science-driven companies targeting innovations
 2. Traditional science-driven companies with capacity for large production volumes
 3. Large, multinational companies addressing global markets

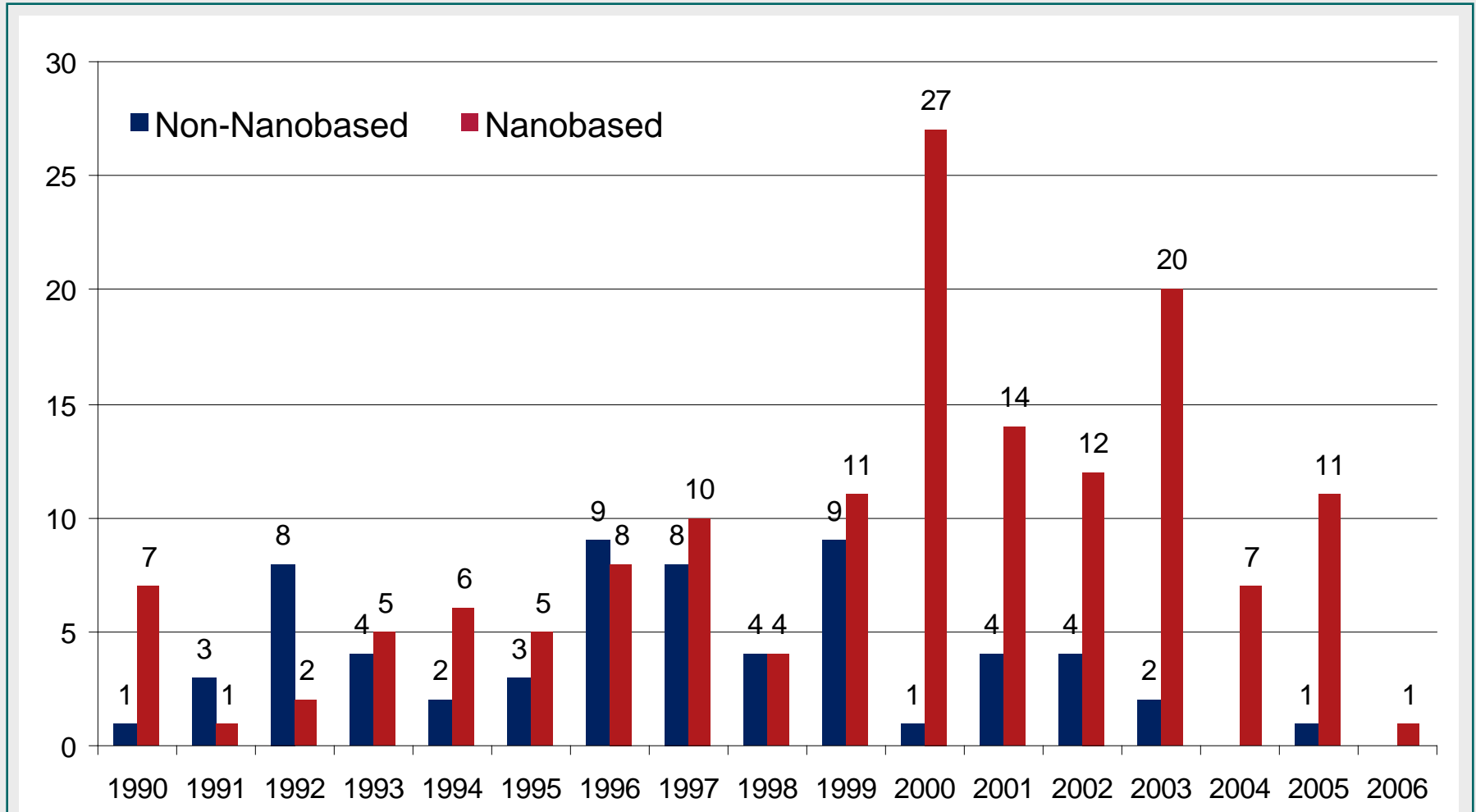
Number of FTE's in Nanotech Companies



**97 % of
Nanobased-
companies with
less than 250 FTEs
→ SMEs.**

**54 % of
Non-nanobased-
companies with
more than 250
FTEs.**

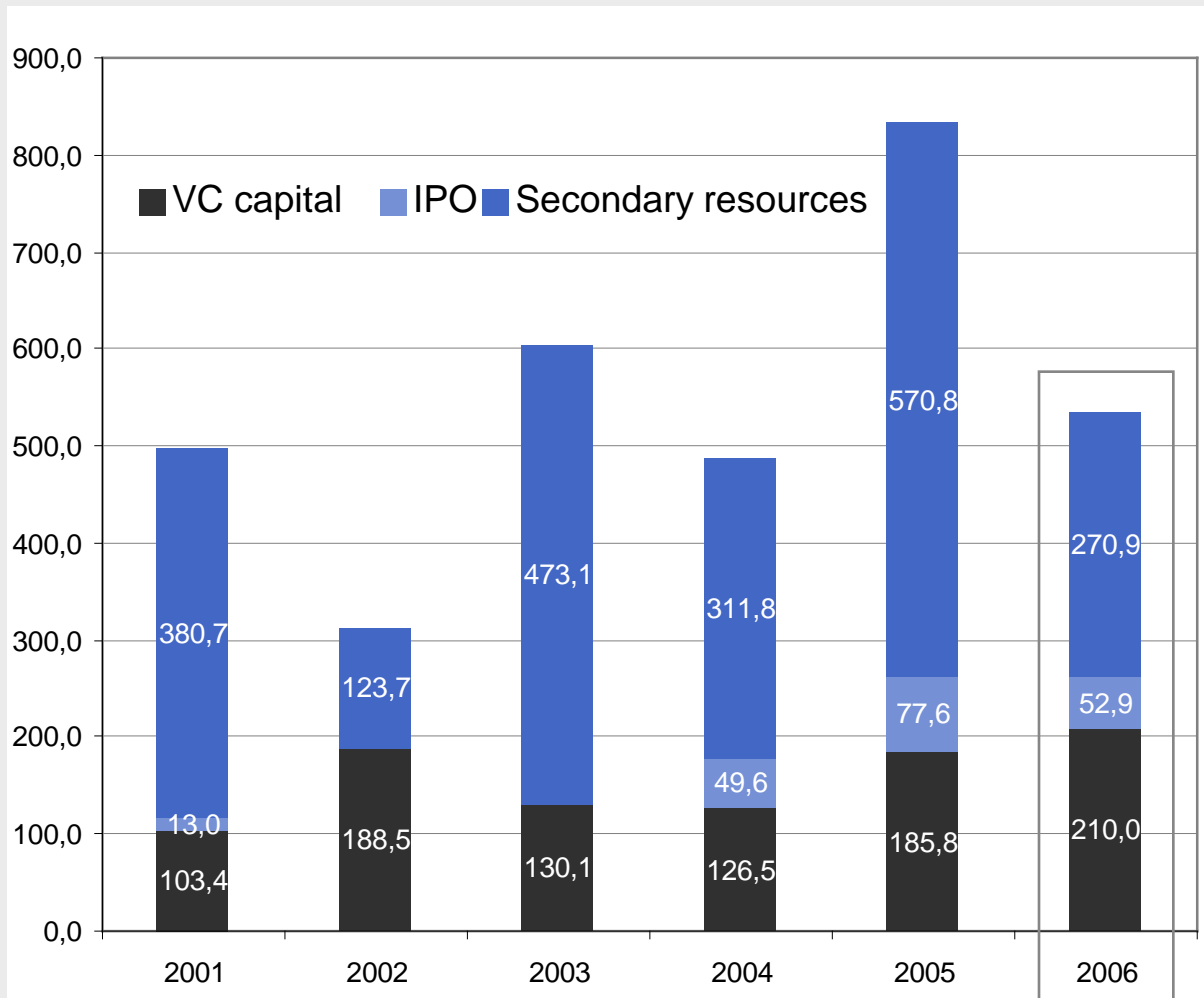
Company Foundations 1990-2006



→ 83 % of Nanobased-companies are younger than 15 years

→ Average age of non-Nanobased-companies : 37 years.

Capital Resources of Nanobased-Companies per Year (in Mio. €)

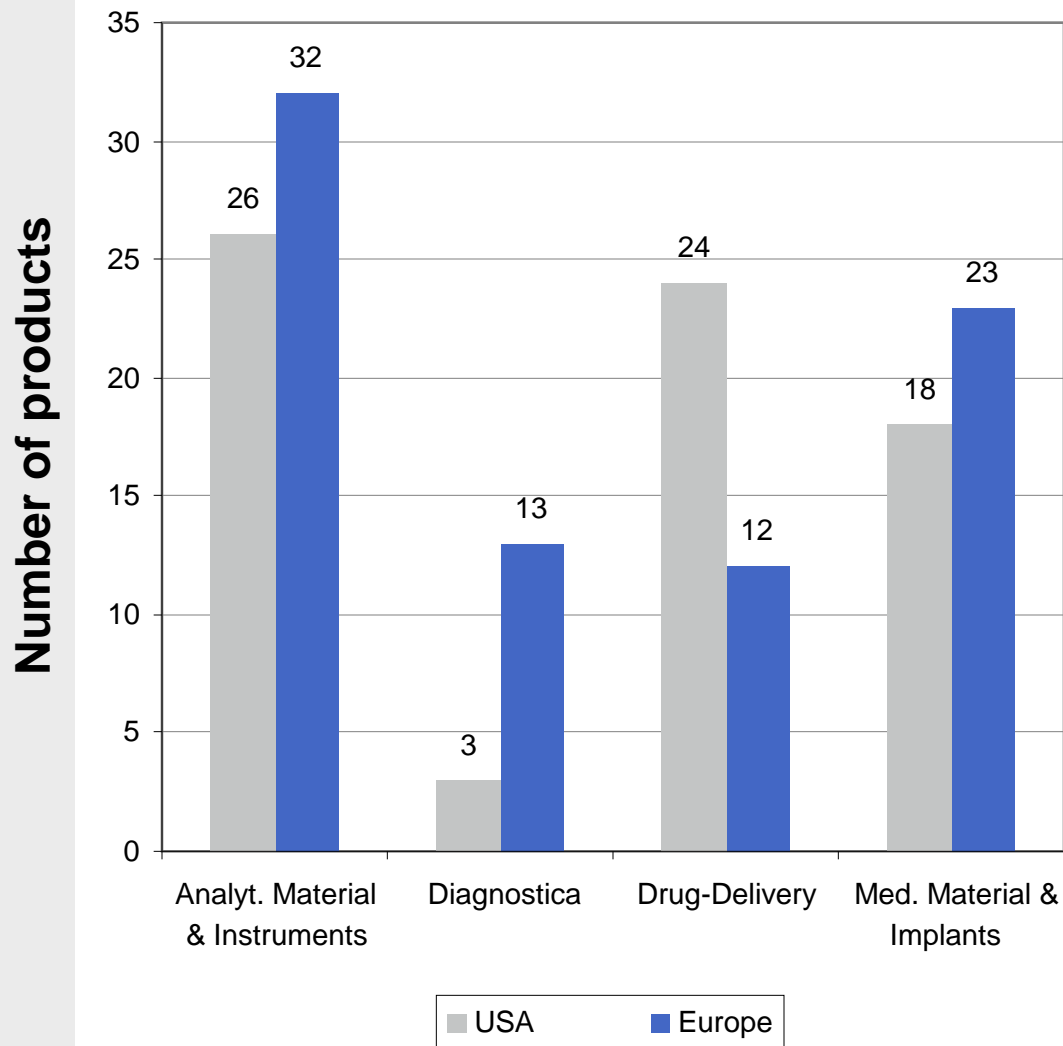


In 2006, nanobased-companies collected **534 Million €** worldwide.

VC (Risk) capital for the majority of the private companies added only to **210 Mio. €**.

IPO: initial public offering, stock market launch

Number and Types of Nano-Products in the Medical Marketplace 2007



Majority of products (38 %) in the realm of „Analytic Materials & Instruments“.

→ Europe leading in this segment.

Second place: „Biomaterials & Implantats“ (27%).

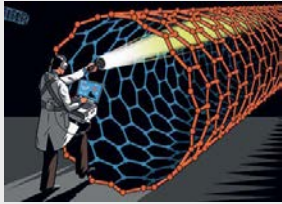
→ Europe in front of North Amerika

The most promising segment „Drug Delivery“ with 25% at third place.

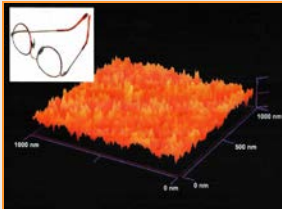
→ USA in front of Europe

Nanotechnology for Medical Devices

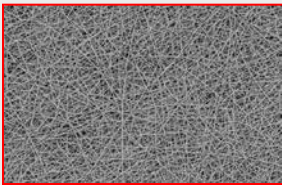
Challenges, Changes and Risks



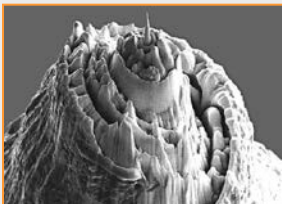
Nanomed-Tech
Figures of today, facts of tommorrow



Nanomed-Tech application
Risks and chances



Nanomed-Tech
Company profiles

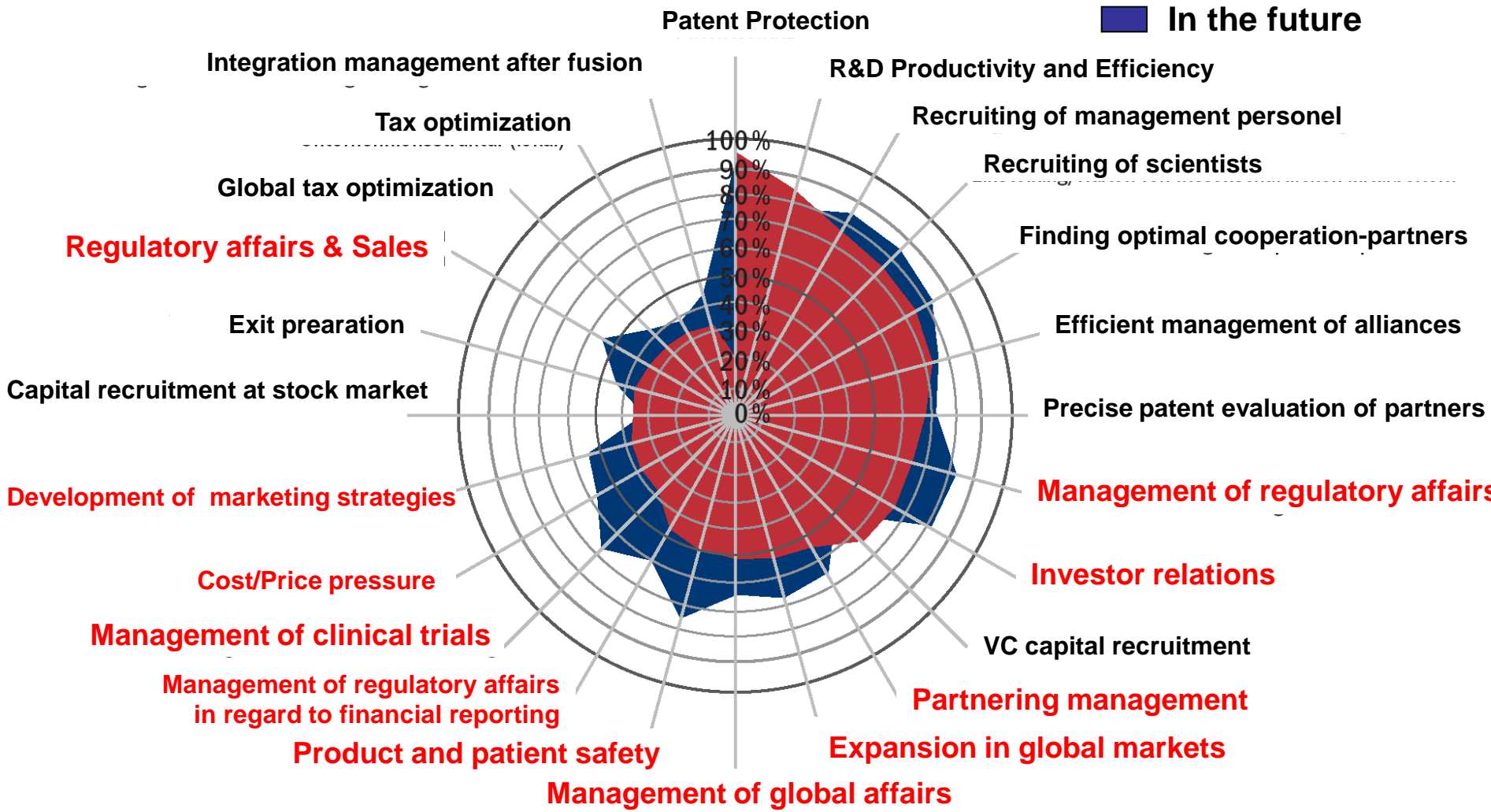


Quo vadis?
Expectations and requirements

Challenges for NanoMed-Tech Companies

Strategy and Operations, an enquiry.

■ Today
■ In the future



Impact factors for market success of nanoscaled medical devices

Approval:

Harmonisation of approval procedures and shortening of approval time

Safety: Acute vs chronic effects

Definitions:

A nanoparticle must have been engineered
vs

A nanoparticle can be a leachable

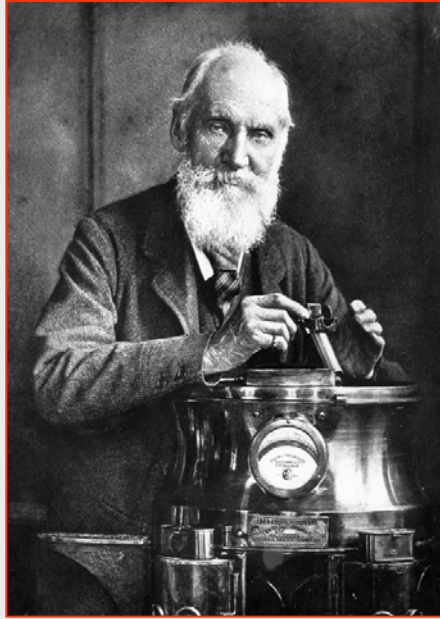
Funding Spin-off companies / SMEs

Exclusivity reasonable?

or: model to be envisaged that involves large multinational companies

The Experts' Opinion

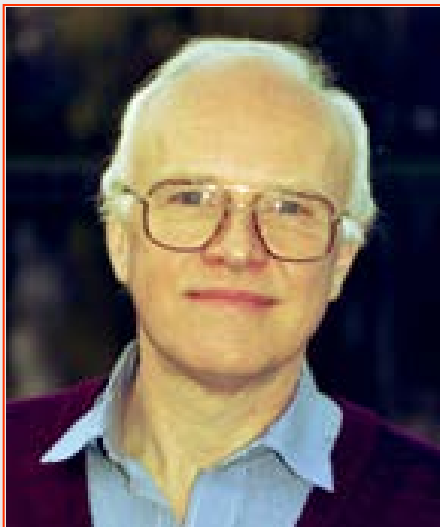
“Who measures is right!”



“When you can **measure** what you are speaking about, and express it into **numbers**, you know something about it!

When you cannot express it in numbers your knowledge is of meager and unsatisfactory kind.“

Lord Kelvin, physicist (1824 – 1907)



"You cannot **control** what you cannot **measure**."

Tom deMarco, modern software-guru, (*1940)